

MDF	RAL   VARIATIONS & POSSIBILITIES	PATINA	QE31
18 mm	RAL 1018   shape QE31 is produced in gloss and matte finishes	this shape cannot be patinated	

### MILLING (w x h)

standard



min. 90 x 82 mm  
max. 1.250 x 2.500 mm

circular



min. 90 x 48 mm  
max. 1.250 x 2.500 mm

R3 (QE31)



#### Note:

For classic opening door is recommended to keep the gap between the body and door 2 mm on the left and right side. We also recommend to use Blum hinges with opening angle of 100 or 110 degrees for loaded and loaded door. Following these two recommendations there is a problem with opening. For the control of the body and doors we recommend using the damping lenses Häfele.

When ordering QE20 shaped doors, always specify the total required height (including handles). The reduction in size by the handle height will occur automatically during the production preparation proces.

#### Handle specification:

**material:** aluminium | **surface:** brushed aluminium  
Handle not included (must be ordered separately).

We do not supply screws for the handle, we recommend 3.5 x 15 mm screws.

#### Note:

Standard available color shades are listed in the RAL K5 (matt) and K7 (gloss) sample cards.

### VARIATION (w x h)

full



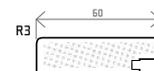
90 x 82 mm

frame



246 x 246 mm

frame for glass



drawing for the handle QE31 (mm)

