

2018/2019



Independent tests have repeatedly confirmed the best quality of our foil-wrapped T.classic doors.

Sophisticated production technologies and more than twenty-year know-how enable us to provide seven-year guarantee for hidden defects of T.classic doors.

T.classic foil-wrapped doors **page 2 - 85**

Overview of foil decors and milling shapes, including technical parameters.

T.lacq lacquered doors **page 86 - 93**

Overview of milling shapes for gloss and matte lacquer, offer of colour shades according to RAL colour chart.

T.acrylic acrylic doors **page 94 - 107**

Gloss and matte acrylic decors, double-sided, postforming, 3D edge, handles and decorative millwork options.

T.segment multi-part doors **page 108 - 115**

LTD board decors, 3D and 5D segmented doors, PUR glue edging technology, invisible joints.

T.cristal interior glass **page 116 - 123**

Decorative interior T.CristalColor, T.CristalDecor and a T.CristalMotive glass, both transparent and decorative glass panelling is available.

T.overface decorative printing **page 124 - 131**

Unique material printing technology, including presentation of selected designs in five categories.

Moulded foil-wrapped doors rank among the most favourite and common door type thanks to their serviceability and price availability. We offer a wide range of combinations of shapes, foils and back sides. Variety is crucial as the doors critically affect the furniture appearance, even though they form only a fraction of the furniture total price...



Surface finish foil

Washable PVC or PET foils are applied on the board by gluing and vacuum pressing. We offer more than 80 decors.

MDF board

Medium-density fibreboard is an ideal construction material thanks to its workability and stability. Specific weight of a standard 18 mm board is about 15.2 kg/m².

Milling shape

Together with the foil decor, the milling shape is an important element of the door final appearance. You can choose from almost a hundred of shapes in three distinctive groups.

Back side

Almost twenty different decors of door back sides are protected with a layer of transparent reinforced laminate.

Surface finish treatment

On request, finished doors can be adorned by applying one of the three types of attractive patina.

Recommendation: T.classic doors can be manufactured with machine drilled holes for hinges. We recommend such drilling namely for more delicate foils – such as Trendy Matte and Gloss! How to order this service and selection of the drilling scheme can be found in Trachea OS.



Uni colours



Wood Decors



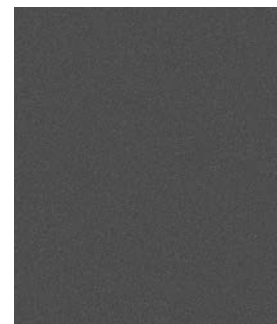
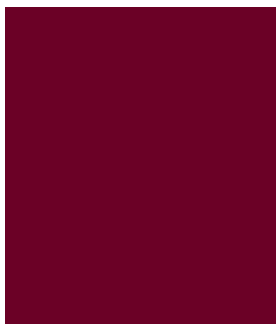
Trendy Gloss



Trendy Matte



Bronze colours





 T.classic

foil-wrapped doors



Milling shapes: ZERO group

group 1



Shape 33B



Shape 39



Shape 40



Shape 40B



Shape 41



Shape 44



Shape 47



Shape 48



Shape 66



Shape 66B



Shape 90N



Shape 91N



Shape 95N



Shape 96B



Shape 96H



Shape 97



Shape 98



Shape 99A



Shape I2



Shape L00



Shape L0A



Shape E4N | I4N



Shape E5N | I5N



Shape E5K | I5K



Shape E6N | I6N



Shape E7N | I7N



Shape E8N | I8N

Milling shapes: ZERO group



Shape E9N | I9N



Shape E11 | I11



Shape E20 | I20



Shape E21 | I21



Shape E22 | I22



Shape E23 | I23



Shape E31 | I31



Shape E32 | I32



Shape E33 | I33



Shape E34 | I34



Shape E45 | I45 *



Shape E46 | I46 *



Shape U4N



Shape U5N



Shape U6N



Shape U7N



Shape U8N



Shape U9N

* Earlier E35 and E36.



Note:

The offer of the shapes identified with this icon will be withdrawn after the catalogue validity period expires. Production of such shapes will be only be possible based on agreement on a case-by-case basis.

Milling shapes: UNO group

group 2



Shape 03



Shape 03B



Shape 10



Shape 20



Shape 20B



Shape 21



Shape 21B



Shape 32B



Shape 32C



Shape 36



Shape 36L



Shape 37



Shape 37B



Shape 43



Shape 46



Shape 46B



Shape 46T



Shape 49



Shape 53Z



Shape 85



Shape 85B



Shape 86



Note:

The offer of the shapes identified with this icon will be withdrawn after the catalogue validity period expires. Production of such shapes will only be possible based on agreement on a case-by-case basis.

group 3



Shape 01F



Shape 04B



Shape 14M



Shape 15



Shape 16



Shape 17B



Shape 17F



Shape 22



Shape 22B



Shape 23



Shape 23B



Shape 24



Shape 24B



Shape 25



Shape 25B



Shape 31



Shape 310



Shape 32



Shape 34



Shape 35



Shape 38



Shape 50



Shape 51



Shape 52



Shape 53



Shape 57

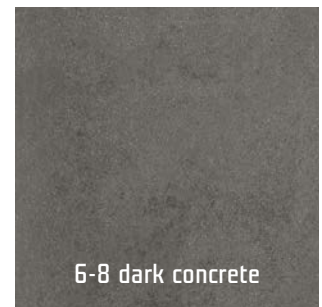
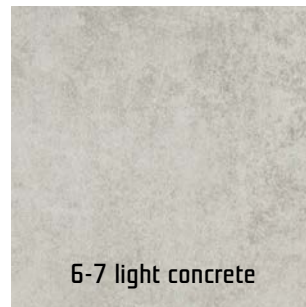
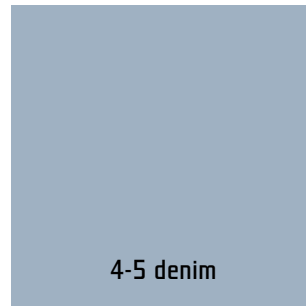
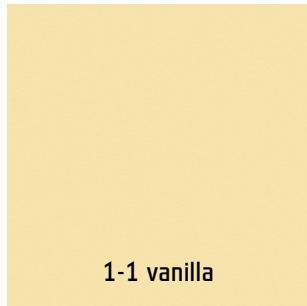


Shape 58

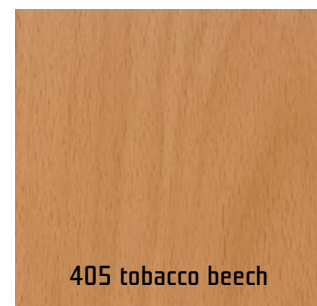
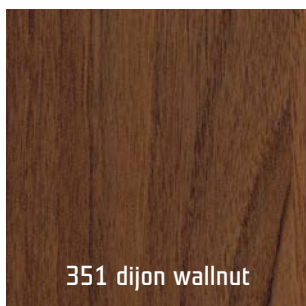
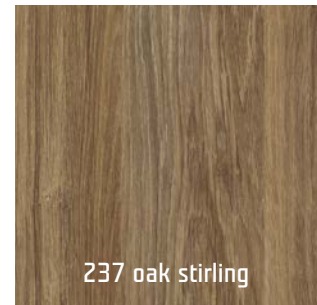
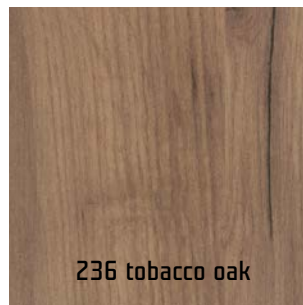
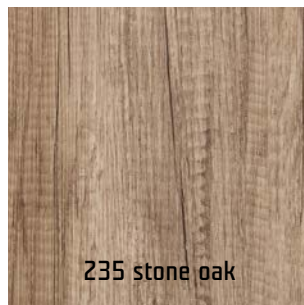
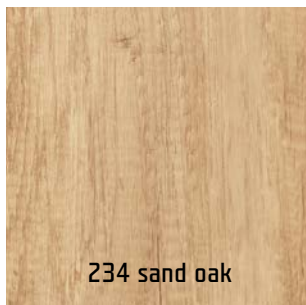
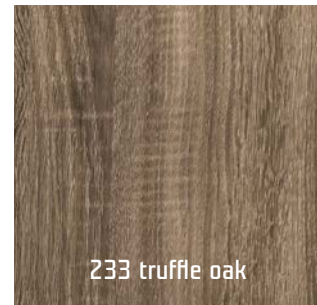
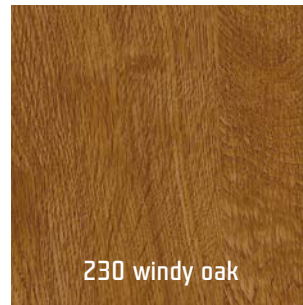
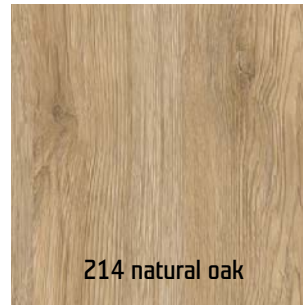
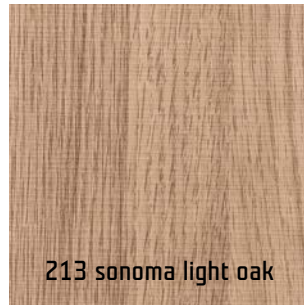


Shape FB

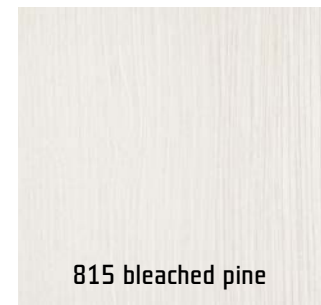
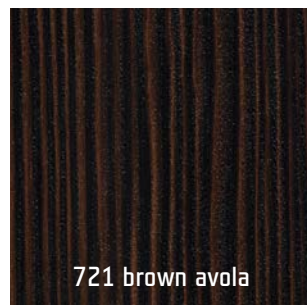
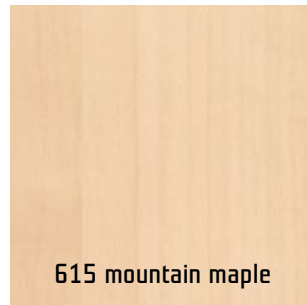
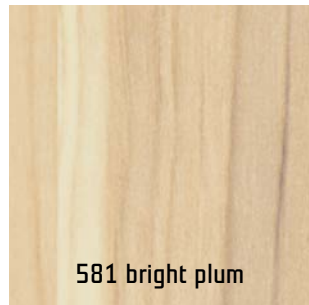
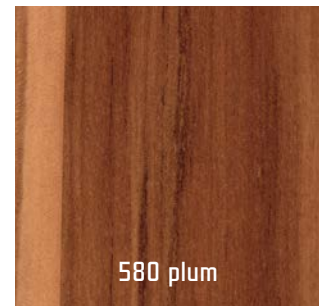
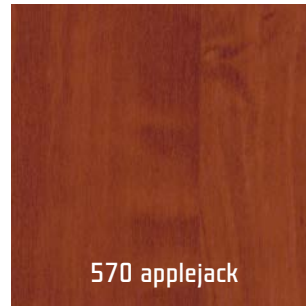
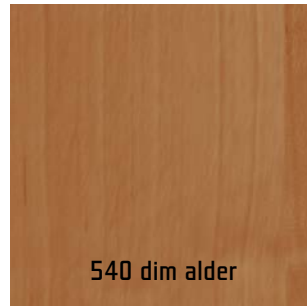
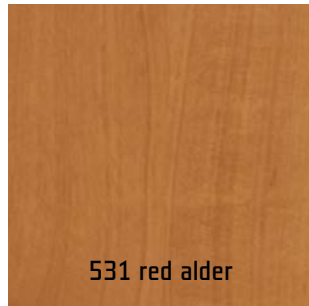
Overview of foils - standard foils



Overview of foils - standard foils



Overview of foils - standard foils





831 latte larch

Clearance sale of foil decors

After running out of stock, the following decors will be taken out from the offer. The current stock position can always be found at www.trachea.cz/cz/servis/vyrazovany-sortiment.



7-1 bronze copeer



7-2 bronze olive



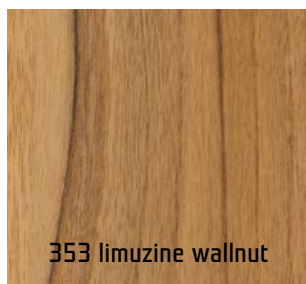
185 white wave



192 black portuna



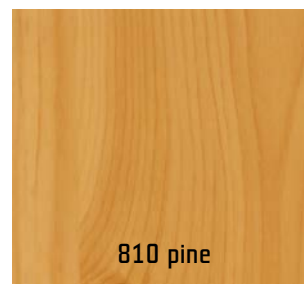
232 mirain crosscut oak



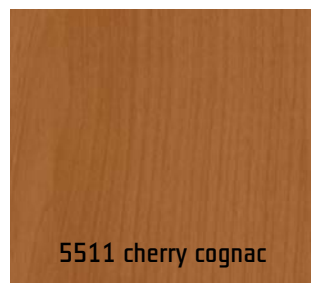
353 limuzine walnut



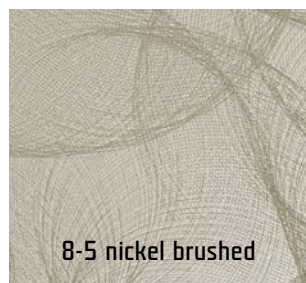
722 champagne avola



810 pine



5511 cherry cognac



8-5 nickel brushed

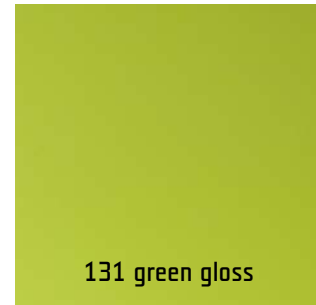
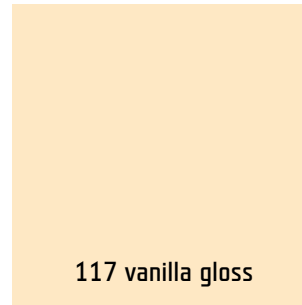


121 corded white

Note:

When a door covered with this foil is rotated at 180°, the so-called corduroy effect occurs - visible change of colour. In order to avoid assembly defects, the bottom part of the door is marked with a warning label!

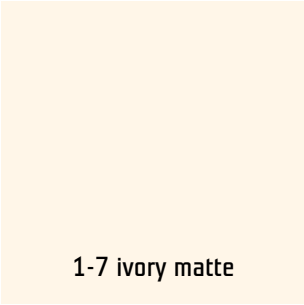
Overview of foils - Trendy gloss




Trendy foils can only be applied to the following selected **milling shapes**:
33B, 39, 40, 40B, 66, 66B, 85B, 86, 90N, 91N, 96B, 96H, I2, E4N, E5N,
E5K, E6N, E7N, E8N, E9N, E11, E20, E21, E22, E23, E31, E32, E33, E34,
E45, E46, U4N, U5N, U6N, U7N, U8N, U9N, L00.

The choice of **back sides** is also limited in this case to the following
shades: white, 014 grey, 090 vanilla or 509F aluminium.

Overview of foils - Trendy matte



1-7 ivory matte



1-8 vanilla matte



2-2 mango matte



6-6 boston matte



9-6 grafit matte




171 white matte

Trendy foils can only be applied to the following selected **milling shapes**: 20, 20B, 21, 21B, 22, 22B, 23, 23B, 24, 24B, 25, 25B, 31, 31D, 32, 32B, 32C, 33B, 34, 35, 36, 36L, 37, 37B, 39, 40, 40B, 48, 66, 66B, 86, 90N, 91N, 95N, 96B, 96H, I2, E4N, E5N, E5K, E6N, E7N, E8N, E9N, E11, E20, E21, E22, E23, E31, E32, E33, E34, E45, E46, U4N, U5N, U6N, U7N, U8N, U9N, L00, L0A. The choice of **back sides** is also limited in this case to the following shades: white, 014 grey, 090 vanilla or 509F aluminium.

Overview of foils - bronze foil

Bronze foils can only be applied to the following selected **milling shapes**: 20, 20B, 21, 21B, 22, 22B, 23, 23B, 24, 24B, 25, 25B, 31, 31D, 32, 32B, 32C, 33B, 34, 35, 36, 36L, 37, 37B, 39, 40, 40B, 48, 66, 66B, 86, 90N, 91N, 96B, 96H, I2, E4N, E5N, E5K, E6N, E7N, E8N, E9N, E11, E20, E21, E22, E23, E31, E32, E33, E34, E45, E46, U4N, U5N, U6N, U7N, U8N, U9N, L00, L0A. The choice of **back sides** is also limited in this case to the following shades: white, 014 grey, 090 vanilla or 509F aluminium.



7-3 steel bronze



7-4 brown bronze

Important notice:

With BRONZE foil decors (similarly as with T. Acrylic decors), the direction of growth rings is marked on the protective foil, which needs to be observed. When the direction is not observed, doors in the unit may have different gloss levels! (Depicted on page 106) The same applies for the 8-8 grey wolfram foil (standard foils).



Decorative T. overface prints can be applied to the entire range of foils, with the exception of the following decors: 236 oak tobacco, 615 mountain maple, 650 acacia, 6611 birch vermont, 815 bleached pine and 831 larch latté.



ZERO

Zero group includes shapes without surface milling. Simply zero.

The feature common to products of this group is maximum simplicity. The modest look is modern, practical and requested. No wonder then that this line is the most extensive and includes, among others, all our handle milling shapes.

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	151 bordo gloss shape 33B is available in all variations of finish foil, grilles are not available for finish foils in Trendy gloss line.	see page 66 - 71	white, 014 grey, 090 vanilla, 509F aluminium



DRAWERS
minimum dimensions w x h (mm)

circumferential milling



90 x 48

DOORS
minimum dimensions w x h (mm)

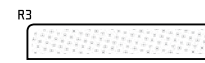
circumferential milling



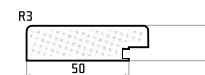
48 x 90

PROFILES

circumferential milling



glass and grille frames



OPTIONS

frame



246 x 246

grille



296 x 318 (4 windows)
296 x 695 (6 windows)

Mř3



296 x 695

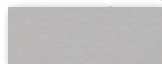
Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	9-2 brushed aluminium shape 39 is available in all variations of finish foil	see page 66 - 71	509F aluminium



DRAWERS
minimum dimensions w x h (mm)

circumferential milling



90 x 48

DOORS
minimum dimensions w x h (mm)

circumferential milling



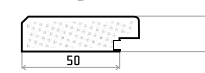
48 x 90

PROFILES

circumferential milling



glass frame



OPTIONS

frame



246 x 246

Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	653 silver sardegna shape 40 is available in all variations of finish foil, grilles are not available for finish foils in Trendy gloss line.	see page 66 - 71	see Back sides [76 - 77]

DRAWERS

minimum dimensions w x h (mm)

circumferential milling



90 x 48

drawer profile



90 x 60

DOORS

minimum dimensions w x h (mm)

circumferential milling



48 x 90

door profile



60 x 90

PROFILES

circumferential milling



door, drawer profile



glass and grille frames



OPTIONS

frame



246 x 246

grille



296 x 318 [4 windows]
296 x 695 [6 windows]

Mř3



296 x 695

Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.

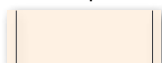


MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	114 ivory gloss shape 40B is available in all variations of finish foil, grilles are not available for finish foils in Trendy gloss line.	see page 66 - 71	white, 014 grey, 090 vanilla, 509F aluminium

DRAWERS

minimum dimensions w x h (mm)

drawer profile

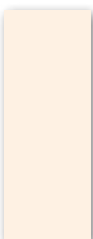


90 x 48

DOORS

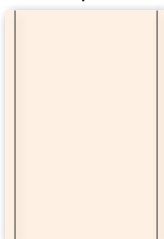
minimum dimensions w x h (mm)

circumferential milling



48 x 90

door profile



60 x 90

PROFILES

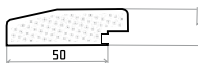
circumferential milling



door, drawer profile



glass and grille frames



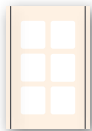
OPTIONS

frame



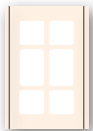
246 x 246

grille



296 x 318 [4 windows]
296 x 695 [6 windows]

Mř3



296 x 695

Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.





MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	630 silver elm shape 41 is available in all variations of finish foil, save for the Trendy gloss and matt lines	see page 66 - 71	see Back sides (76 - 77)

DRAWERS
minimum dimensions w x h (mm)
circumferential milling



90 x 48

DOORS
minimum dimensions w x h (mm)
circumferential milling



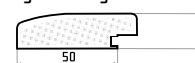
48 x 90

PROFILES

circumferential milling



glass and grille frames



OPTIONS

frame



246 x 246

grille



296 x 318 [4 windows]
296 x 695 [6 windows]

Mf3



296 x 695

Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.



MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	213 sonoma light oak shape 44 is available in all variations of finish foil, save for the Trendy gloss and matt lines	see page 66 - 71	517 sonoma oak or see BS (76 - 77)

DRAWERS
minimum dimensions w x h (mm)
circumferential milling



90 x 48

door groove

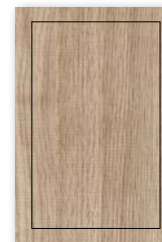


125 x 106

DOORS
minimum dimensions w x h (mm)
circumferential milling door groove



48 x 90



125 x 106

PROFILES

circumferential milling



door groove



glass and grille frames



OPTIONS

frame



246 x 246

grille



296 x 318 [4 windows]
296 x 695 [6 windows]

Mf3



296 x 695

Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	580 plum shape 48 is available in all variations of finish foil, save for the Trendy gloss and matt lines	see page 66 - 71	455 plum or see BS (76 - 77)

DRAWERS
minimum dimensions w x h (mm)
circumferential milling



90 x 48

DOORS
minimum dimensions w x h (mm)
circumferential milling



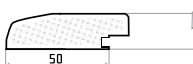
48 x 90

PROFILES

circumferential milling




glass and grille frames




OPTIONS

frame




246 x 246

grille



296 x 318 (4 windows)
296 x 695 (6 windows)

Mf3



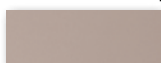
296 x 695

Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.



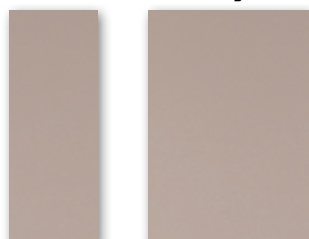
MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	6-6 boston matt shape 66 is available in all variations of finish foil, grilles are not available for finish foils in Trendy gloss line.	see page 66 - 71	white, 014 grey, 090 vanilla, 509F aluminium

DRAWERS
minimum dimensions w x h (mm)
circumferential milling



90 x 48

DOORS
minimum dimensions w x h (mm)
circumferential milling



48 x 90

90 x 48

PROFILES

circumferential milling




glass and grille frames




OPTIONS

frame




246 x 246

grille



296 x 318 (4 windows)
296 x 695 (6 windows)

Mf3



296 x 695

Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.



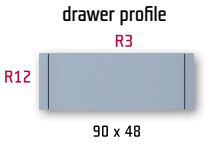
66B

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
-----	------------------------------------	--------	------------

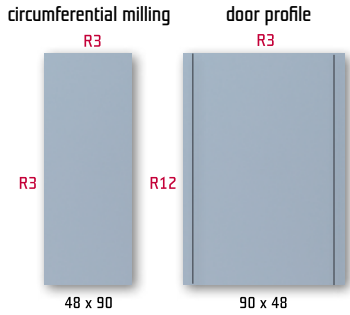
18 mm	4-5 denim shape 66B is available in all variations of finish foil, grilles are not available for finish foils in Trendy glass line.	see page 66 - 71	see Back sides (76 - 77)
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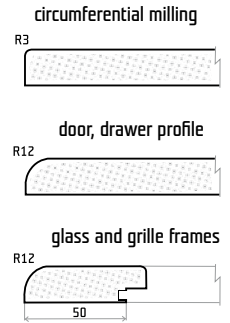
DRAWERS
minimum dimensions w x h (mm)



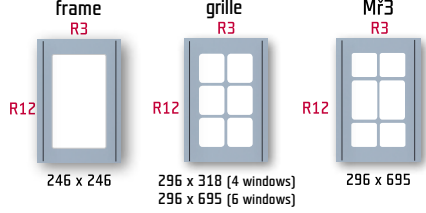
DOORS
minimum dimensions w x h (mm)



PROFILES



OPTIONS



Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.

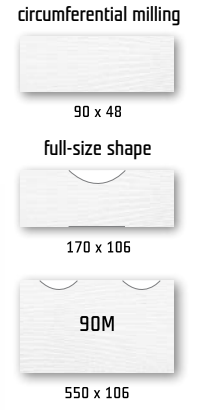
90N



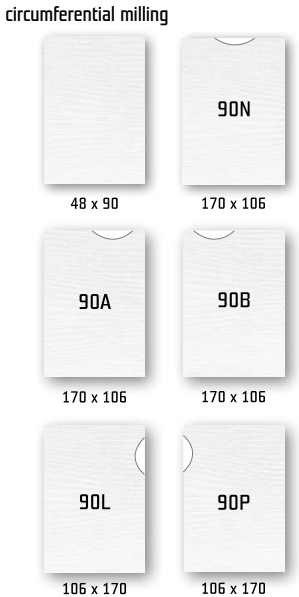
MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
-----	------------------------------------	--------	------------

18 mm	101 white embossed shape 90N is available in all variation of finish foil	see page 66 - 71	see Back sides (76 - 77)
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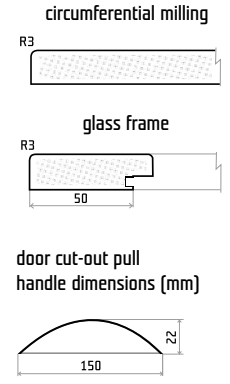
DRAWERS
minimum dimensions w x h (mm)



DOORS
minimum dimensions w x h (mm)



PROFILES



This handle shape is designed primarily for inset door!

Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	101 white embossed shape 91N is available in all variation of finish foil	see page 66 - 71	see Back sides (76 - 77)

91N

ZERO

DRAWERS
minimum dimensions w x h (mm)

circumferential milling



90 x 48

full-size shape



170 x 106



91M

550 x 106

frame



246 x 246

DOORS
minimum dimensions w x h (mm)

circumferential milling



48 x 90



91N

170 x 106



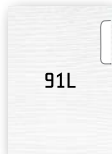
91A

170 x 106



91B

170 x 106



91L

106 x 170



91P

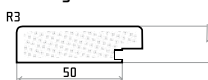
106 x 170

PROFILES

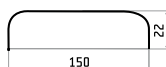
circumferential milling



glass frame



door cut-out pull
handle dimensions (mm)



This handle shape is
designed primarily for
inset door!



Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	218 dark vintage oak shape 95N is available in all variations of finish foil, save for the Trendy gloss and matt lines	see page 66 - 71	see Back sides (76 - 77)

95N

DRAWERS
minimum dimensions w x h (mm)

circumferential milling

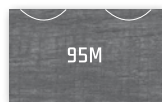


90 x 48

full-size shape



140 x 106



95M

550 x 106

frame



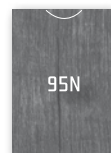
246 x 246

DOORS
minimum dimensions w x h (mm)

circumferential milling



48 x 90



95N

140 x 106



95A

140 x 106



95B

140 x 106



95L

106 x 140

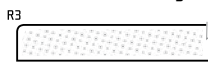


95P

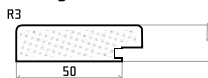
106 x 140

PROFILES

circumferential milling



glass frame



door cut-out pull
handle dimensions (mm)



Note:
This shape is not
recommended when bigger
door opening force must
be applied (e.g. fridge,
dishwasher, certain pull-
out and slide-out doors).



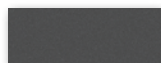
Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.

96B



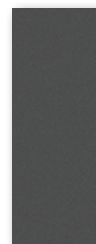
MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
22 mm	7-3 steel bronze shape 96B is available in all variation of finish foil	see page 66 - 71	only white back side

DRAWERS
minimum dimensions w x h (mm)
circumferential milling



90 x 48

DOORS
minimum dimensions w x h (mm)
circumferential milling



48 x 90

OPTIONS
frame



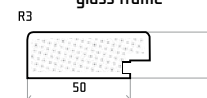
246 x 246

PROFILES

circumferential milling



glass frame



Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.

96H



MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
22 mm	131 green gloss shape 96H is available in all variation of finish foil	see page 66 - 71	only white back side

DRAWERS
minimum dimensions w x h (mm)
circumferential milling



90 x 48

full-size shape



100 x 106

DOORS
minimum dimensions w x h (mm)
circumferential milling



48 x 90

full-size shape



100 x 106

OPTIONS
frame



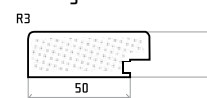
246 x 246

PROFILES

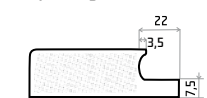
circumferential milling



glass frame



pull edge dimensions

**Note:**

This shape is not recommended when bigger door opening force must be applied (e.g. fridge, dishwasher, certain pull-out and slide-out doors).

Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	6-8 dark concrete shape 97 is available in variation of finish foil 121, 170, 191, 192, 211, 214, 215, 230, 232, 233, 234, 235, 353, 531, 570, 580, 620, 653, 721, 722, 780, 815, 831, 1-1, 5-1, 6-7, 6-8 and 8-8	see page 66 - 71	see Back sides (76 - 77)

DRAWERS

minimum dimensions w x h (mm)

circumferential milling



90 x 48

full-size shape



125 x 106

DOORS

minimum dimensions w x h (mm)

circumferential milling



48 x 90

full-size shape



125 x 106

OPTIONS

frame



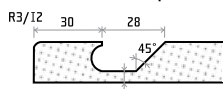
246 x 286

PROFILES

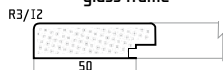
circumferential milling



full-size shape



glass frame



Note:

Starting from dimension 90 x 48 mm or 48 x 90 mm, only circumferential milling is used for shape 33B or I2.

Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.



MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	235 stone oak shape 98 is available in variation of finish foil 121, 170, 191, 192, 211, 214, 215, 230, 232, 233, 234, 235, 353, 531, 570, 580, 620, 653, 721, 722, 780, 815, 831, 5-1, 6-7, 6-8 and 8-8	see page 66 - 71	see Back sides (76 - 77)

DRAWERS

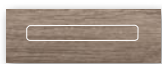
minimum dimensions w x h (mm)

circumferential milling



90 x 48

full-size shape



196 x 106

DOORS

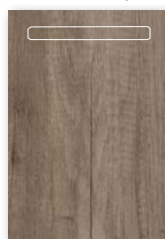
minimum dimensions w x h (mm)

circumferential milling



48 x 90

full-size shape



196 x 106

OPTIONS

frame



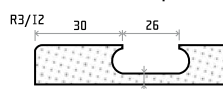
246 x 286

PROFILES

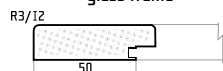
circumferential milling



full-size shape



glass frame



Note:

Starting from dimension 90 x 48 mm or 48 x 90 mm, only circumferential milling is used for shape 33B or I2.

Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.



99A



MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	6-7 light concrete shape 99A is available in variation of finish foil 121, 170, 191, 192, 211, 214, 215, 230, 232, 233, 234, 235, 353, 357, 531, 570, 580, 620, 653, 721, 722, 780, 815, 831, 1-1, 5-1, 6-7, 6-8 and 8-8	see page 66 - 71	see Back sides (76 - 77)

DRAWERS

minimum dimensions w x h (mm)

circumferential milling



90 x 48

drawer groove



146 x 106

frame



246 x 286

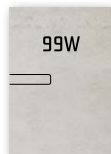
DOORS

minimum dimensions w x h (mm)

circumferential milling

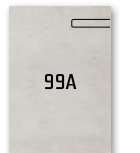


48 x 90



99W

146 x 106



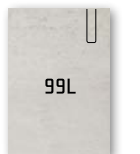
99A

146 x 106



99B

146 x 106



99L

106 x 146



99P

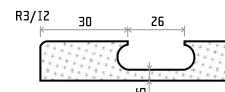
106 x 146

PROFILES

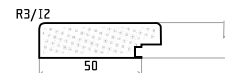
circumferential milling



full-size shape



glass frame



Note:
Starting from dimension 90 x 48 mm or 48 x 90 mm, only circumferential milling is used for shape 33B or I2.

Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.

I2

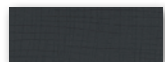


MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	8-8 wolfram grey shape I2 is available in all variations of finish foil, grilles are not available for finish foils in Trendy glass line.	see page 66 - 71	see Back sides (76 - 77)

DRAWERS

minimum dimensions w x h (mm)

circumferential milling



90 x 48

DOORS

minimum dimensions w x h (mm)

circumferential milling



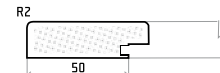
48 x 90

PROFILES

circumferential milling



glass and grille frames



OPTIONS

frame



246 x 246

grille



296 x 318 (4 windows)
296 x 695 (6 windows)

Mf3



296 x 695

Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	218 dark vintage oak shape L00 is available in all variations of finish foil, grilles are not available for finish foils in Trendy gloss line.	see page 66 - 71	see Back sides (76 - 77)

DRAWERS
minimum dimensions w x h (mm)
circumferential milling



DOORS
minimum dimensions w x h (mm)
circumferential milling

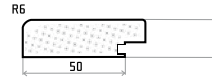


PROFILES

circumferential milling



glass and grille frames



246 x 246



296 x 318 (4 windows)
296 x 695 (6 windows)



296 x 695

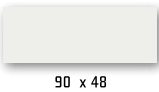
Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.



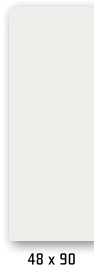
ZERO

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	171 white matt shape LOA is available in all variations of finish foil, save for the Trendy gloss line	see page 66 - 71	white, 014 grey, 090 vanilla, 509F aluminium

DRAWERS
minimum dimensions w x h (mm)
circumferential milling



DOORS
minimum dimensions w x h (mm)
circumferential milling

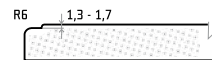


PROFILES

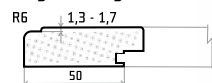
circumferential milling



drawer groove



glass and grille frames



246 x 246



296 x 318 (4 windows)
296 x 695 (6 windows)



296 x 695

Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.



LOA

E4N I4N



MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	183 stream white gloss shape E4N I4N is available in all variations of finish foil	see page 66 - 71	white, 014 grey, 090 vanilla, 509F aluminium

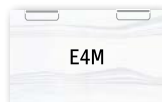
DRAWERS

minimum dimensions w x h (mm)



E4N

246 x 106



E4M

550 x 106



frame

246 x 286

DOORS

minimum dimensions w x h (mm)



E4N

246 x 106



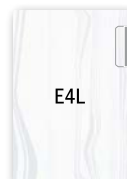
E4A

270 x 106



E4B

270 x 106



E4L

106 x 270



E4P

106 x 270

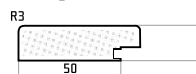
PROFILES

circumferential milling

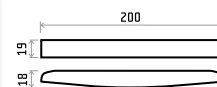
R3 (E4N)/R2 (I4N)



glass frame



handle drawing E4 (mm)



Note:

If you wish to order a combination of the shape E4N or I4N for a door without a handle, enter shape 33B or I2.

Handle material:

material: zinc alloy | surface: satin nickel brushed
w x h (mm): 200 x 19. Handle is not part of supply (needs to be ordered separately).

Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.

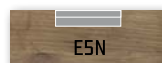
E5N I5N



MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	236 tobacco oak shape E5N I5N is available in all variations of finish foil	see page 66 - 71	see Back sides (76 - 77)

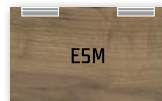
DRAWERS

minimum dimensions w x h (mm)



E5N

266 x 106



E5M

596 x 106



frame

266 x 286

DOORS

minimum dimensions w x h (mm)



E5N

266 x 106



E5A

290 x 106



E5B

290 x 106



E5L

106 x 290



E5P

106 x 290

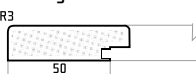
PROFILES

circumferential milling

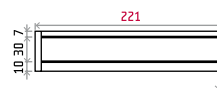
R3 (E5N)/R2 (I5N)



glass frame



handle drawing E5 (mm)



Note:

If you wish to order a combination of the shape E5N or I5N for a door without a handle, enter shape 33B or I2.

Handle material:

material: aluminium | surface: aluminium
w x h (mm): 221 x 47. Handle is not part of supply (needs to be ordered separately).

Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	217 grey vintage oak shape ESK ISK is available in all variations of finish foil	see page 66 - 71	see Back sides (76 - 77)

DRAWERS
minimum dimensions w x h (mm)



196 x 106

DOORS
minimum dimensions w x h (mm)



196 x 106

PROFILES

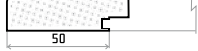
circumferential milling

R3 (ESK)/R2 (ISK)



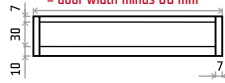
glass frame

R3

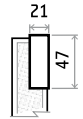


handle drawing ESK
(mm)

Handle length
= door width minus 60 mm



handle not
designed
for door edge



frame



246 mm x 286 mm

Note:

If you wish to order a combination of the shape ESK or ISK for a door without a handle, enter shape 33B or I2.

Handle material:

material: aluminium | **surface:** aluminium

Handle ESK is not part of supply (needs to be ordered separately).

Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.



E5K
I5K

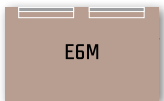
ZERO

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	165 cappuccino gloss shape E6N I6N is available in all variations of finish foil	see page 66 - 71	white, 014 grey, 090 vanilla, 509F aluminium

DRAWERS
minimum dimensions w x h (mm)



466 x 106

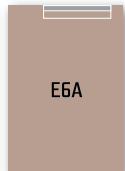


996 x 106

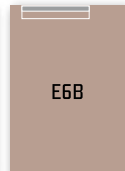
DOORS
minimum dimensions w x h (mm)



466 x 106



490 x 106



490 x 106

PROFILES

circumferential milling

R3 (E6N)/R2 (I6N)

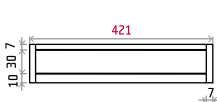


glass frame

R3



handle drawing E6
(mm)



Note:

If you wish to order a combination of the shape E6N or I6N for a door without a handle, enter shape 33B or I2.

frame



466 x 286

Handle material:

material: aluminium | **surface:** aluminium

w x h (mm): 421 x 47. Handle is not part of supply (needs to be ordered separately).

Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.



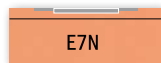
E6N
I6N

E7N
I7N

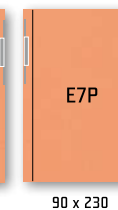
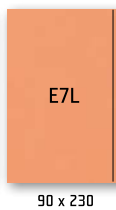
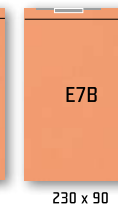
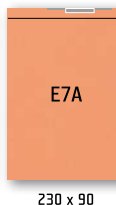
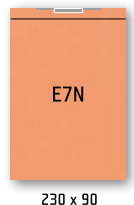


MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	2-2 mango matt shape E7N I7N is available in all variations of finish foil	see page 66 - 71	white, 014 grey, 090 vanilla, 509F aluminium

DRAWERS
minimum dimensions w x h (mm)



DOORS
minimum dimensions w x h (mm)

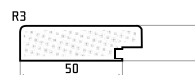


PROFILES

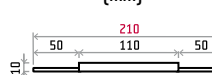
circumferential milling
R3 (E7N)/R2 (I7N)



glass frame

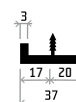


handle drawing E7 (mm)



Note:

If you wish to order a combination of the shape E7N or I7N for a door without a handle, enter shape 33B or I2.



Handle material:

material: aluminium | **surface:** aluminium
w x h (mm): 210 x 10. Handle is not part of supply (needs to be ordered separately).

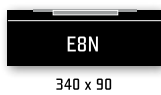
Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.

E8N
I8N



MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	169 black gloss shape E8N I8N is available in all variations of finish foil	see page 66 - 71	white, 014 grey, 090 vanilla, 509F aluminium

DRAWERS
minimum dimensions w x h (mm)



DOORS
minimum dimensions w x h (mm)

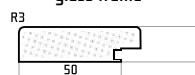


PROFILES

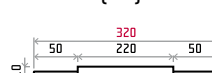
circumferential milling
R3 (E8N)/R2 (I8N)



glass frame

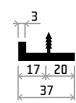


handle drawing E8 (mm)



Note:

If you wish to order a combination of the shape E8N or I8N for a door without a handle, enter shape 33B or I2.



Handle material:

material: aluminium | **surface:** aluminium
w x h (mm): 320 x 10. Handle is not part of supply (needs to be ordered separately).

Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	114 ivory gloss shape E9N I9N is available in all variations of finish foil	see page 66 - 71	white, 014 grey, 090 vanilla, 509F aluminium

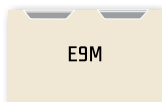
E9N
I9N

ZERO

DRAWERS
minimum dimensions w x h (mm)



E9N
246 x 106



E9M
550 x 106

frame

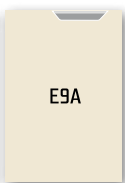


246 x 246

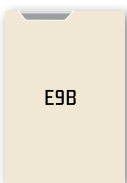
DOORS
minimum dimensions w x h (mm)



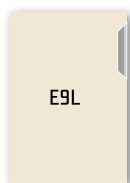
E9N
246 x 106



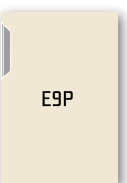
E9A
270 x 106



E9B
270 x 106



E9L
106 x 270



E9P
106 x 270

Handle material:

material: aluminium | **surface:** brushed stainless steel
w x h (mm): 205 x 30. Handle is not part of supply
(needs to be ordered separately).

PROFILES

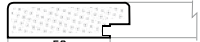
circumferential milling

R3 (E9N)/R2 (I9N)

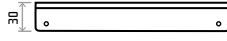
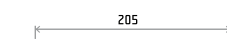


glass frame

R3



handle drawing E9
(mm)



Note:

If you wish to order a combination of the shape E9N or I9N for a door without a handle, enter shape 33B or I2.

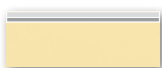
Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.



MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	117 vanilla gloss shape E11 I11 is available in all variations of finish foil	see page 66 - 71	white, 014 grey, 090 vanilla, 509F aluminium

E11
I11

DRAWERS
minimum dimensions w x h (mm)



E11
90 x 88

frame



246 x 246

DOORS
minimum dimensions w x h (mm)



E11
90 x 88

When ordering E11 | IE11 door shape, always give the total required height (including the handle). The height will be automatically reduced by the handle length during the production preparation process.

If you wish to order a combination of the shape E8N or I8N for a door without a handle, enter shape 33B or I2.

PROFILES

circumferential milling

R3 (E11)/R2 (I11)

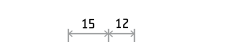


glass frame

R3



handle drawing E11
(mm)



Handle material:

material: aluminium
surface: aluminium
The handle length is cut as per customer request. Handle is not part of supply (needs to be ordered separately).

Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.



E20

I20



MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	131 green gloss shape E20 I20 is available in all variations of finish foil	see page 66 - 71	white, 014 grey, 090 vanilla, 509F aluminium

DRAWERS

minimum dimensions w x h (mm)



147 x 50

frame



247 x 246

Note:

As regards E20 |IE20 shapes, the door width is restricted to 13 standardized dimensions, which correspond to thirteen different handle dimensions.

The dimensions are given in mm

147 / 197 / 247 / 297 /
397 / 447 / 497 / 597 /
697 / 797 / 897 / 997 / 1197

Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.

DOORS

minimum dimensions w x h (mm)



147 x 50

When ordering E20 |IE20 door shape, always give the total required height (including the handle). The height will be automatically reduced by the handle length during the production preparation process.

If you wish to order a combination of the shape E20 or I20 for a door without a handle, enter shape 33B or I2.

PROFILES

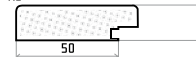
circumferential milling

R3 (E20)/R2 (I20)

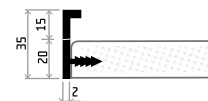


glass frame

R3



handle drawing E20 (mm)



Handle material:

material: aluminium

surface: brushed stainless steel

Handle is not part of supply (needs to be ordered separately).

E21

I21



MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	110 white gloss shape E21 I21 is available in all variations of finish foil	see page 66 - 71	white, 014 grey, 090 vanilla, 509F aluminium

DRAWERS

minimum dimensions w x h (mm)



147 x 50

frame



247 x 246

Note:

As regards E21 |IE21 shapes, the door width is restricted to 13 standardized dimensions, which correspond to thirteen different handle dimensions.

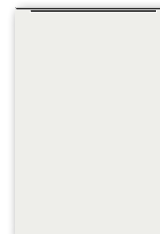
The dimensions are given in mm

147 / 197 / 247 / 297 /
397 / 447 / 497 / 597 /
697 / 797 / 897 / 997 / 1197

Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.

DOORS

minimum dimensions w x h (mm)



147 x 50

When ordering E21 |IE21 door shape, always give the total required height (including the handle). The height will be automatically reduced by the handle length during the production preparation process.

If you wish to order a combination of the shape E21 or I21 for a door without a handle, enter shape 33B or I2.

PROFILES

circumferential milling

R3 (E21)/R2 (I21)

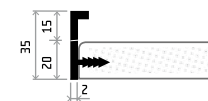


glass frame

R3



handle drawing E21 (mm)



Handle material:

material: aluminium

surface: black anodized

brushed stainless steel
Handle is not part of supply (needs to be ordered separately).

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	151 bordo gloss shape E22 I22 is available in all variations of finish foil	see page 66 - 71	white, 014 grey, 090 vanilla, 509F aluminium

DRAWERS

minimum dimensions w x h (mm)



147 x 106

frame



247 x 246

Note:

As regards E22 |IE22 shapes, the door width is restricted to 12 standardized dimensions, which correspond to thirteen different handle dimensions.

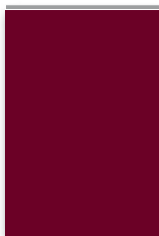
The dimensions are given in mm

147 / 247 / 297 / 347 /
397 / 447 / 497 / 597 /
797 / 897 / 997 / 1197

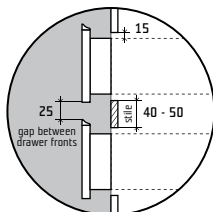
Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.

DOORS

minimum dimensions w x h (mm)



147 x 106



If you wish to order a combination of the shape E22 or I22 for a door without a handle, enter shape 33B or I2.

PROFILES

circumferential milling

R3 (E22)/R2 (I22)

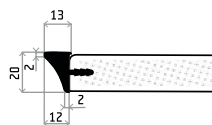


glass frame

R3



handle drawing E22 (mm)



Handle material:

material: aluminium

surface: brushed anodized stainless steel

Handle is not part of supply (needs to be ordered separately).



E22
I22

ZERO

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	167 grey gloss shape E23 I23 is available in all variations of finish foil	see page 66 - 71	white, 014 grey, 090 vanilla, 509F aluminium

DRAWERS

minimum dimensions w x h (mm)



147 x 106

frame



247 x 246

Note:

As regards E23 |IE23 shapes, the door width is restricted to 12 standardized dimensions, which correspond to thirteen different handle dimensions.

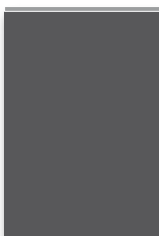
The dimensions are given in mm

147 / 247 / 297 / 347 /
397 / 447 / 497 / 597 /
797 / 897 / 997 / 1197

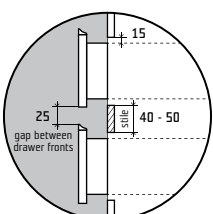
Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.

DOORS

minimum dimensions w x h (mm)



147 x 106



If you wish to order a combination of the shape E23 or I23 for a door without a handle, enter shape 33B or I2.

PROFILES

circumferential milling

R3 (E23)/R2 (I23)

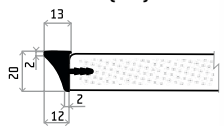


glass frame

R3



handle drawing E23 (mm)



Handle material:

material: aluminium

surface: chrome

Handle is not part of supply (needs to be ordered separately).



E23
I23

ZERO

E31

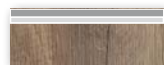
I31



MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	235 stone oak shape E31 I31 is available in all variations of finish foil	see page 66 - 71	see Back sides (76 - 77)

DRAWERS

minimum dimensions w x h (mm)



90 x 82

frame



246 x 246

DOORS

minimum dimensions w x h (mm)



90 x 82

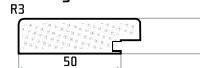
PROFILES

circumferential milling

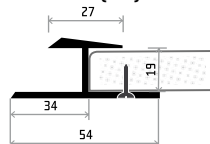
R3 (E31)/R2 (I31)



glass frame



handle drawing E31 (mm)



Note:

For traditional sideways opening doors we recommend keeping a 2 mm gap between door and carcass on both sides, using Blum hinges with a 100° or 110° opening angle (both for overlay and inset doors) to prevent door opening problems. Häfele hinge dampers are recommended.

When ordering E31 |IE31 door shape, always give the total required height (including the handle). The height will be automatically reduced by the handle length during the production preparation process.

If you wish to order a combination of the shape E31 or I31 for a door without a handle, enter shape 33B or I2.

Handle material:

material: aluminium
surface: brushed aluminium
Handle is not part of supply (needs to be ordered separately).
Handle screws are not part of supply, we recommend screws 3,5 x 15 mm.

Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.

E32

I32



MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	155 raspberry gloss shape E32 I32 is available in all variations of finish foil	see page 66 - 71	white, 014 grey, 090 vanilla, 509F aluminium

DRAWERS

minimum dimensions w x h (mm)



90 x 82

frame



246 x 246

DOORS

minimum dimensions w x h (mm)



90 x 82

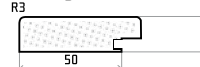
PROFILES

circumferential milling

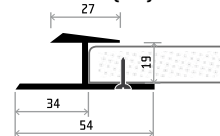
R3 (E32)/R2 (I32)



glass frame



handle drawing E32 (mm)



Note:

For traditional sideways opening doors we recommend keeping a 2 mm gap between door and carcass on both sides, using Blum hinges with a 100° or 110° opening angle (both for overlay and inset doors) to prevent door opening problems. Häfele hinge dampers are recommended.

When ordering E32 |IE32 door shape, always give the total required height (including the handle). The height will be automatically reduced by the handle length during the production preparation process.

If you wish to order a combination of the shape E32 or I32 for a door without a handle, enter shape 33B or I2.

Handle material:

material: aluminium
surface: brushed dark stainless steel
Handle E32 is not part of supply (needs to be ordered separately). Handle screws are not part of supply, we recommend screws 3,5 x 15 mm.

Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	812 vintage pine shape E33 I33 is available in all variations of finish foil	see page 66 - 71	see Back sides (76 - 77)

DRAWERS
minimum dimensions w x h (mm)



90 x 50

frame



246 x 246

DOORS
minimum dimensions w x h (mm)



90 x 50

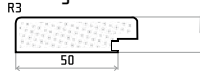
PROFILES

circumferential milling

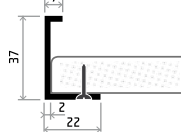
R3 (E33)/R2 (I33)



glass frame



handle drawing E33
(mm)



Note:

When using handle E33 it should be noted that it is designed for kitchen units with slide-out and pull-out elements and may not be suitable for traditional sideways opening doors.

When ordering E33 | IE33 door shape, always give the total required height (including the handle). The height will be automatically reduced by the handle length during the production preparation process.

Handle material:

material: aluminium
surface: brushed aluminium
Handle is not part of supply (needs to be ordered separately).
Handle screws are not part of supply, we recommend screws 3,5 x 15 mm.

If you wish to order a combination of the shape E33 or I33 for a door without a handle, enter shape 33B or I2.

Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.

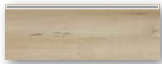


E33
I33

ZERO

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	4001 buk kashmir shape E34 I34 is available in all variations of finish foil	see page 66 - 71	see Back sides (76 - 77)

DRAWERS
minimum dimensions w x h (mm)



90 x 50

frame



246 x 246

DOORS
minimum dimensions w x h (mm)

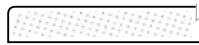


90 x 50

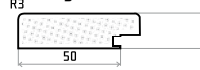
PROFILES

circumferential milling

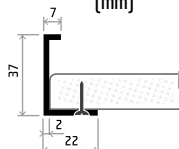
R3 (E34)/R2 (I34)



glass frame



handle drawing E34
(mm)



Note:

When using handle E34 it should be noted that it is designed for kitchen units with slide-out and pull-out elements and may not be suitable for traditional sideways opening doors.

When ordering E34 | IE34 door shape, always give the total required height (including the handle). The height will be automatically reduced by the handle length during the production preparation process.

Handle material:

material: aluminium
surface: brushed dark stainless steel
Handle is not part of supply (needs to be ordered separately). Handle screws are not part of supply, we recommend screws 3,5 x 15 mm.

If you wish to order a combination of the shape E34 or I34 for a door without a handle, enter shape 33B or I2.

Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.



E34
I34

E45

I45



MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	234 sand oak shape E45 I45 is available in all variations of finish foil	see page 66 - 71	517 sonoma oak or see BS (76 - 77)

DRAWERS

minimum dimensions w x h (mm)



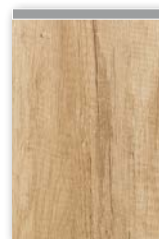
90 x 88



246 x 246

DOORS

minimum dimensions w x h (mm)



90 x 88

When ordering E45 |IE45 door shape, always give the total required height (including the handle). The height will be automatically reduced by the handle length during the production preparation process.

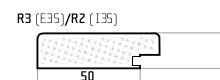
If you wish to order a combination of the shape E45 or I45 for a door without a handle, enter shape 33B or I2.

PROFILES

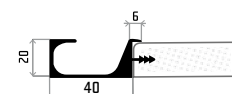
circumferential milling



glass frame



handle drawing E45 (mm)



Handle material:
material: aluminium
surface: brushed aluminium
The handle length is cut as per customer request.
Handle is not part of supply (needs to be ordered separately).

Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.

E46

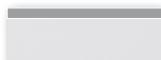
I46



MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	110 white gloss shape E46 I46 is available in all variations of finish foil	see page 66 - 71	white, 014 grey, 090 vanilla, 509F aluminium

DRAWERS

minimum dimensions w x h (mm)



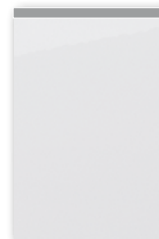
90 x 88



246 x 246

DOORS

minimum dimensions w x h (mm)



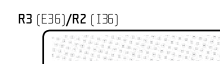
90 x 88

When ordering E46 |IE46 door shape, always give the total required height (including the handle). The height will be automatically reduced by the handle length during the production preparation process.

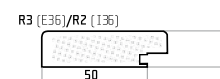
If you wish to order a combination of the shape E46 or I46 for a door without a handle, enter shape 33B or I2.

PROFILES

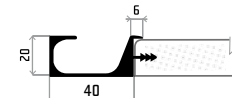
circumferential milling



glass frame



handle drawing E46 (mm)



Handle material:
material: aluminium
surface: brushed dark stainless steel
The handle length is cut as per customer request.
Handle is not part of supply (needs to be ordered separately).

Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	9-6 grafit matt shape U4N is available in all variations of finish foil	see page 66 - 71	white, 014 grey, 090 vanilla, 509F aluminium

U4N

ZERO

DRAWERS

minimum dimensions w x h (mm)



246 x 106



550 x 106

frame



246 x 286

DOORS

minimum dimensions w x h (mm)



246 x 106



246 x 106



246 x 106



246 x 106



106 x 246



106 x 246



106 x 246



106 x 246

PROFILES

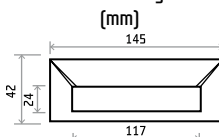
circumferential milling



glass frame



handle drawing U4



Handle material:
material: zinc alloy
surface: chrome matte
RAL 9006
w x h (mm): 145 x 42
Handle is not part of supply (needs to be ordered separately).

Note:
If you wish to order a combination of the shape U4N for a door without a handle, enter shape 33B.

Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.



MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	153 red maranello gloss shape U5N is available in all variations of finish foil	see page 66 - 71	white, 014 grey, 090 vanilla, 509F aluminium

U5N

DRAWERS

minimum dimensions w x h (mm)



246 x 106



550 x 106

frame



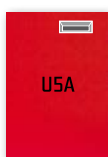
246 x 286

DOORS

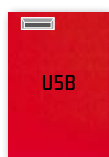
minimum dimensions w x h (mm)



246 x 106



246 x 106



246 x 106



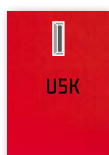
246 x 106



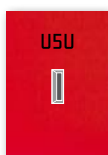
106 x 246



106 x 246



106 x 246



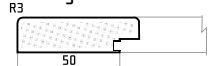
106 x 246

PROFILES

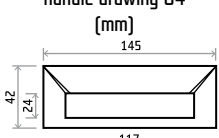
circumferential milling



glass frame



handle drawing U4



Handle material:
material: zinc alloy
surface: satin nickel
gloss
w x h (mm): 145 x 42
Handle is not part of supply (needs to be ordered separately).

Note:
If you wish to order a combination of the shape U5N for a door without a handle, enter shape 33B.

Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.



U6N



MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	7-4 brown bronze shape U6N is available in all variations of finish foil	see page 66 - 71	white, 014 grey, 090 vanilla, 509F aluminium

DRAWERS
minimum dimensions w x h (mm)

246 x 106

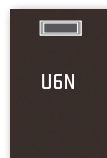


550 x 106

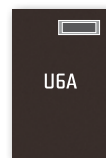
frame



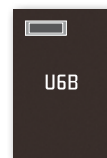
246 x 286

DOORS
minimum dimensions w x h (mm)

246 x 106



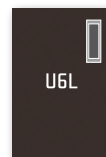
246 x 106



246 x 106



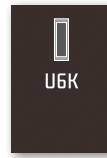
246 x 106



106 x 246



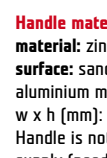
106 x 246



106 x 246



106 x 246



106 x 246

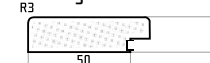
Handle material: zinc alloy
surface: sanded aluminium matte
w x h (mm): 175 x 55
Handle is not part of supply (needs to be ordered separately).

PROFILES

circumferential milling

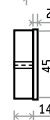
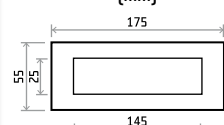


glass frame



handle drawing U6

(mm)

**Note:**

If you wish to order a combination of the shape U6N for a door without a handle, enter shape 33B.

Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.

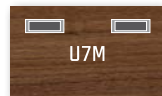
U7N



MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	351 dijon walnut shape U7N is available in all variations of finish foil	see page 66 - 71	3734 dark walnut or see BS

DRAWERS
minimum dimensions w x h (mm)

246 x 106



550 x 106

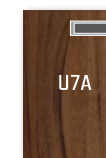
frame



246 x 286

DOORS
minimum dimensions w x h (mm)

246 x 106



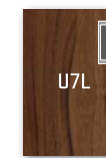
246 x 106



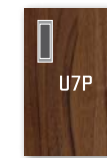
246 x 106



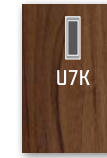
246 x 106



106 x 246



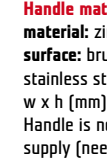
106 x 246



106 x 246



106 x 246



106 x 246

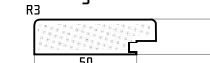
Handle material: zinc alloy
surface: brushed stainless steel
w x h (mm): 175 x 55
Handle is not part of supply (needs to be ordered separately).

PROFILES

circumferential milling

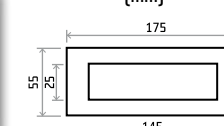


glass frame



handle drawing U7

(mm)

**Note:**

If you wish to order a combination of the shape U7N for a door without a handle, enter shape 33B.

Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	234 sand oak shape U8N is available in all variations of finish foil	see page 66 - 71	517 sonoma oak or see BS (76 - 77)

U8N

ZERO

DRAWERS
minimum dimensions w x h (mm)



U8N

246 x 90



U8M

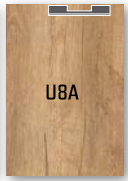
550 x 90

DOORS
minimum dimensions w x h (mm)



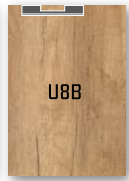
U8N

246 x 90



U8A

246 x 90



U8B

246 x 90



U8L

90 x 246

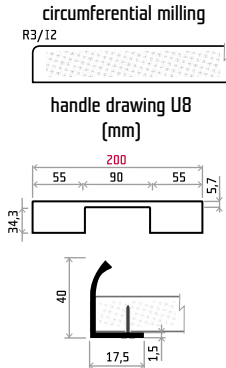


U8P

90 x 246

Note:
If you wish to order a combination of the shape U8N for a door without a handle, enter shape 33B.

PROFILES



Handle material:
material: aluminium
surface: stainless steel
w x h (mm): 200 x 34,3
Handle is not part of supply (needs to be ordered separately). Handle screws are not part of supply, we recommend screws 3,5 x 15 mm.

Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.



MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	1-7 ivory matt shape U9N is available in all variations of finish foil	see page 66 - 71	see Back sides (76 - 77)

U9N

DRAWERS
minimum dimensions w x h (mm)



U9N

370 x 90



U9M

796 x 90

DOORS
minimum dimensions w x h (mm)



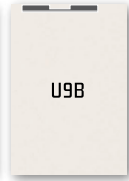
U9N

370 x 90



U9A

370 x 90



U9B

370 x 90



U9L

90 x 370

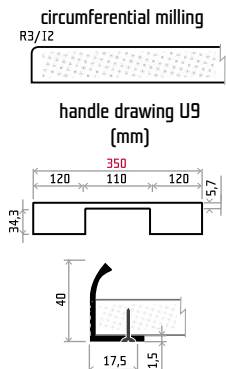


U9P

90 x 370

Note:
If you wish to order a combination of the shape U9N for a door without a handle, enter shape 33B.

PROFILES



Handle material:
material: aluminium
surface: stainless steel
w x h (mm): 350 x 34,3
Handle is not part of supply (needs to be ordered separately). Handle screws are not part of supply, we recommend screws 3,5 x 15 mm.

Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.







UNO

Shapes of the Uno group are characterized by a single surface milling type. Solo uno!

By using a single groove type we create simple and clean shapes. These evergreen products do not try to astonish at first glance but persuade by timeless design, simplicity and quality.

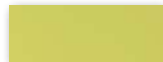
03

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	3-4 green olive shape 03 is available in all variations of finish foil, save for the Trendy gloss and matt lines	see page 66 - 71	see Back sides (76 - 77)

DRAWERS

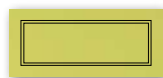
minimum dimensions w x h (mm)

circumferential milling



90 x 48

door groove



146 x 106

DOORS

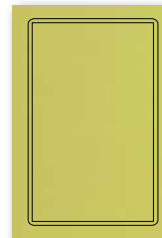
minimum dimensions w x h (mm)

circumferential milling



48 x 90

door groove



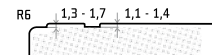
146 x 106

PROFILES

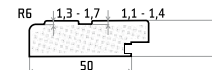
circumferential milling



door groove

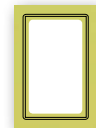


glass frame



OPTIONS

frame



246 x 246

Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.

03B

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	233 truffle oak shape 03B is available in all variations of finish foil, save for the Trendy gloss and matt lines	see page 66 - 71	see Back sides (76 - 77)

DRAWERS

minimum dimensions w x h (mm)

circumferential milling



90 x 48

door groove



170 x 106

DOORS

minimum dimensions w x h (mm)

circumferential milling



48 x 90

door groove



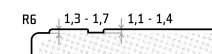
170 x 106

PROFILES

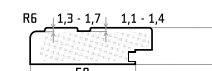
circumferential milling



door groove



glass frame



OPTIONS

frame



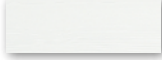
246 x 246

Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
21 mm	124 white magnolia shape 20 is available in all variations of finish foil, save for the Trendy gloss line	see page 66 - 71	see Back sides (76 - 77)

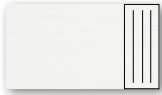
DRAWERS
minimum dimensions w x h (mm)

circumferential milling



90 x 48

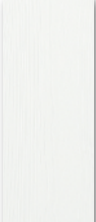
door groove



125 x 106

DOORS
minimum dimensions w x h (mm)

circumferential milling



48 x 90

door groove



125 x 106

OPTIONS

frame



246 x 246

PROFILES

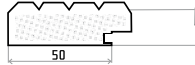
circumferential milling



door groove



glass frame

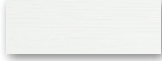


Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
21 mm	124 white magnolia shape 20B is available in all variations of finish foil, save for the Trendy gloss line	see page 66 - 71	see Back sides (76 - 77)

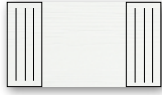
DRAWERS
minimum dimensions w x h (mm)

circumferential milling



90 x 48

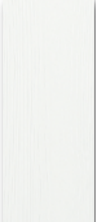
door groove



142 x 106

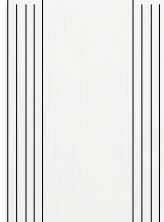
DOORS
minimum dimensions w x h (mm)

circumferential milling



48 x 90

door groove



142 x 106

OPTIONS

frame



246 x 246

PROFILES

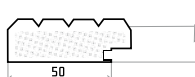
circumferential milling



door groove



glass frame



Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.

21

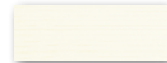
MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	125 creamy magnolia shape 20 is available in all variations of finish foil, save for the Trendy glass line	see page 66 - 71	see Back sides (76 - 77)



DRAWERS

minimum dimensions w x h (mm)

circumferential milling



90 x 48

door groove



125 x 106

DOORS

minimum dimensions w x h (mm)

circumferential milling



48 x 90

door groove



125 x 106

PROFILES

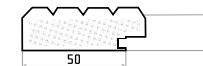
circumferential milling



door groove



glass frame



OPTIONS

frame



246 x 246

Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.

21B

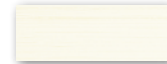
MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	125 creamy magnolia shape 21B is available in all variations of finish foil, save for the Trendy glass line	see page 66 - 71	see Back sides (76 - 77)



DRAWERS

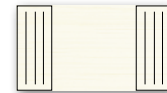
minimum dimensions w x h (mm)

circumferential milling



90 x 48

door groove

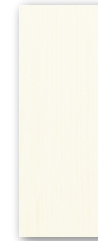


142 x 106

DOORS

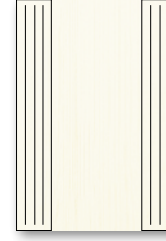
minimum dimensions w x h (mm)

circumferential milling



48 x 90

door groove



142 x 106

PROFILES

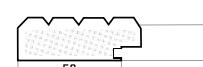
circumferential milling



door groove

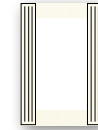


glass frame



OPTIONS

frame



246 x 246

Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
21 mm	721 brown avola shape 32B is available in all variations of finish foil, save for the Trendy gloss line	see page 66 - 71	1478 brown avola or see BS

DRAWERS
minimum dimensions w x h (mm)

circumferential milling



90 x 48

drawer profile



170 x 125

DOORS
minimum dimensions w x h (mm)

circumferential milling



48 x 90

door groove



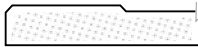
170 x 125

PROFILES

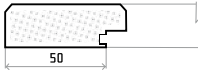
circumferential milling



door, drawer profile



glass frame



OPTIONS

frame



246 x 246

Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.



MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
21 mm	215 oak sanremo shape 32C is available in all variations of finish foil, save for the Trendy gloss line	see page 66 - 71	see Back sides (76 - 77)

DRAWERS
minimum dimensions w x h (mm)

circumferential milling



90 x 48

door groove



170 x 175

DOORS
minimum dimensions w x h (mm)

circumferential milling



48 x 90

door groove



170 x 175

PROFILES

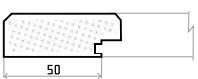
circumferential milling



door groove



glass and grille frame



OPTIONS

frame grille Mf3

246 x 246 296 x 318 (4 windows) 296 x 695 (6 windows)

Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.



36



MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
21 mm	540 dim alder shape 36 is available in all variations of finish foil, save for the Trendy glass line	see page 66 - 71	685 alder or see BS

DRAWERS

minimum dimensions w x h (mm)

circumferential milling



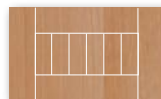
90 x 48

drawer groove



170 x 48

door groove



170 x 180

DOORS

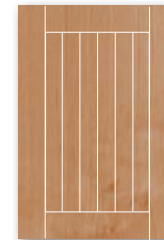
minimum dimensions w x h (mm)

circumferential milling



48 x 90

door groove



170 x 180

OPTIONS

frame



246 x 246

grille

296 x 318 (4 windows)
296 x 695 (6 windows)

Mf3



296 x 695

PROFILES

circumferential milling



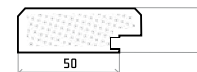
drawer groove



door groove



glass and grille frame



Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.

36L

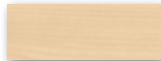


MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	615 mountain maple shape 36L is available in all variations of finish foil, save for the Trendy glass line	see page 66 - 71	1715 snowy birch or see BS

DRAWERS

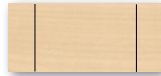
minimum dimensions w x h (mm)

circumferential milling



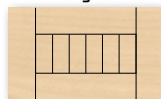
90 x 48

drawer groove



170 x 48

door groove



170 x 180

DOORS

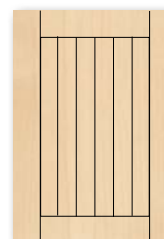
minimum dimensions w x h (mm)

circumferential milling



48 x 90

door groove



170 x 180

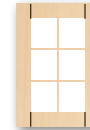
OPTIONS

frame



246 x 246

grille

296 x 318 (4 windows)
296 x 695 (6 windows)

Mf3



296 x 695

PROFILES

circumferential milling



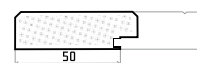
drawer groove



door groove



glass and grille frame



Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.

43



MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	721 brown avola shape 43 is available in all variations of finish foil, save for the Trendy gloss and matt lines	see page 66 - 71	1478 brown avola or see BS

DRAWERS

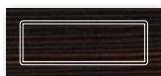
minimum dimensions w x h (mm)

circumferential milling



90 x 48

door groove

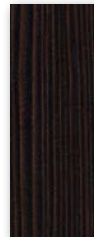


125 x 106

DOORS

minimum dimensions w x h (mm)

circumferential milling



48 x 90

door groove



125 x 106

PROFILES

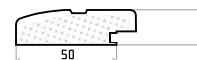
circumferential milling



door groove



glass and grille frames



OPTIONS

frame



246 x 246

grille

296 x 318 (4 windows)
296 x 695 (6 windows)

Mf3



296 x 695

Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.

46

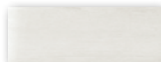


MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	815 bleached pine shape 46 is available in all variations of finish foil, save for the Trendy gloss and matt lines	see page 66 - 71	see Back sides (76 - 77)

DRAWERS

minimum dimensions w x h (mm)

circumferential milling



90 x 48

door groove



180 x 180

DOORS

minimum dimensions w x h (mm)

circumferential milling



48 x 90

door groove



180 x 180

PROFILES

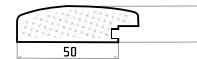
circumferential milling



door groove



glass and grille frames



OPTIONS

frame



246 x 246

grille

296 x 318 (4 windows)
296 x 695 (6 windows)

Mf3



296 x 695

Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	191 white portuna shape 46B is available in all variations of finish foil, save for the Trendy gloss and matt lines	see page 66 - 71	8508 white north wood or see BS

46B

UNO

DRAWERS
minimum dimensions w x h (mm)

circumferential milling



90 x 48

door groove



180 x 106

DOORS
minimum dimensions w x h (mm)

circumferential milling



48 x 90

door groove



180 x 106

PROFILES

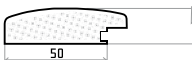
circumferential milling



door groove



glass and grille frames



50

OPTIONS

frame



246 x 246

grille



296 x 318 (4 windows)

296 x 695 (6 windows)

Mf3



296 x 695

Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.

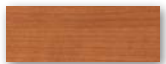


MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	531 red alder shape 46T is available in all variations of finish foil, save for the Trendy gloss and matt lines	see page 66 - 71	685 alder or see BS (76 - 77)

46T

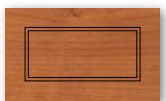
DRAWERS
minimum dimensions w x h (mm)

circumferential milling



90 x 48

door groove



196 x 196

DOORS
minimum dimensions w x h (mm)

circumferential milling



48 x 90

door groove



196 x 196

PROFILES

circumferential milling



door groove



glass and grille frames



50

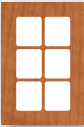
OPTIONS

frame



246 x 246

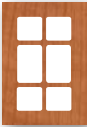
grille



296 x 318 (4 windows)

296 x 695 (6 windows)

Mf3



296 x 695

Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.



49



MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	812 vintage pine shape 49 is available in all variations of finish foil, save for the Trendy gloss and matt lines	see page 66 - 71	see Back sides (76 - 77)

DRAWERS

minimum dimensions w x h (mm)

circumferential milling



90 x 48

door groove



196 x 196

DOORS

minimum dimensions w x h (mm)

circumferential milling



48 x 90

door groove



196 x 196

PROFILES

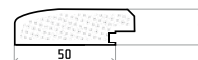
circumferential milling



door groove



glass and grille frames



OPTIONS

frame



246 x 246

grille

296 x 318 (4 windows)
296 x 695 (6 windows)

Mf3



296 x 695

Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.

53Z



MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	215 oak sanremo shape 53Z is available in all variations of finish foil, save for the Trendy gloss and matt lines	see page 66 - 71	see Back sides (76 - 77)

DRAWERS

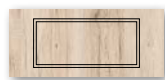
minimum dimensions w x h (mm)

circumferential milling



90 x 48

drawer groove



170 x 106

DOORS

minimum dimensions w x h (mm)

circumferential milling



48 x 90

door groove



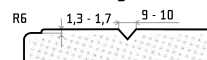
170 x 106

PROFILES

circumferential milling



drawer groove



Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.

18 mm

145 lila gloss
shape 86 is available in all variations of finish foil

see page
66 - 71

white, 014 grey,
090 vanilla,
509F aluminium

86

DRAWERS

minimum dimensions w x h (mm)

circumferential milling



90 x 48

door groove



110 x 260

shape 86J



110 x 48

shape 86D



220 x 48

DOORS

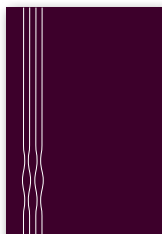
minimum dimensions w x h (mm)

circumferential milling



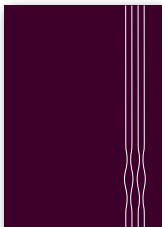
48 x 90

shape 86L



110 x 260

shape 86P



110 x 260

PROFILES

circumferential milling



Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.






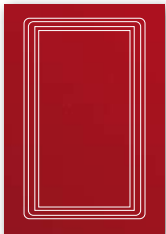



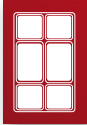

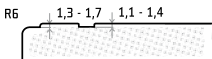
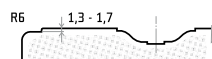
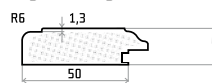
DUO

The Duo shape group is characterized by the drawer groove and the door groove. Two different milling types. Duo.

This group can be defined by deep milling shapes. But attention! It is possible to choose either both milling types, or only the drawer groove. This allows to create even more interesting shape options and doubles the offer.

04B



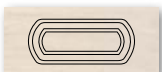
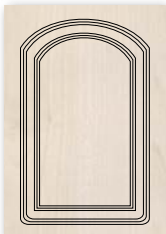


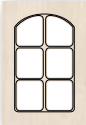
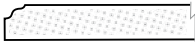





MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	5-1 dark red shape 04B is available in all variations of finish foil, save for the Trendy gloss and matt lines	see page 66 - 71	see Back sides (76 - 77)
DRAWERS minimum dimensions w x h (mm)		DOORS minimum dimensions w x h (mm)	
circumferential milling  90 x 48		circumferential milling  48 x 90	
drawer groove  170 x 106		door groove  220 x 220	
door groove  220 x 220		OPTIONS	
		frame  246 x 246	
		grille  296 x 318 (4 windows)	
		MĚ  296 x 695	
PROFILES			
circumferential milling  R6			
drawer groove  R6 1,3 - 1,7 1,1 - 1,4			
door groove  R6 1,3 - 1,7			
glass and grille frames  R6 1,3 50			

Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.

14M



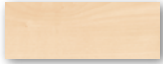
MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	6611 vermont birch shape 14M is available in all variations of finish foil, save for the Trendy gloss and matt lines	see page 66 - 71	1715 snovy birch or see BS
DRAWERS minimum dimensions w x h (mm)		DOORS minimum dimensions w x h (mm)	
circumferential milling  90 x 48		circumferential milling  48 x 90	
drawer groove  170 x 125		door groove  246 x 246	
door groove  246 x 246		OPTIONS	
		frame  246 x 286	
		grille  296 x 318 (4 windows)	
		296 x 695 (6 windows)	
PROFILES			
circumferential milling  R6			
drawer groove  R6			
door groove  R6			
glass and grille frames  R6 1,3 50			

Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	615 mountain maple shape 15 is available in all variations of finish foil, save for the Trendy gloss line	see page 66 - 71	1715 snovy birch or see BS

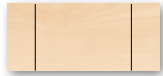
DRAWERS
minimum dimensions w x h (mm)

circumferential milling



90 x 48

drawer groove



170 x 48

door groove



170 x 170

DOORS
minimum dimensions w x h (mm)

circumferential milling



48 x 90

door groove



170 x 170

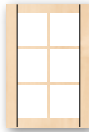
OPTIONS

frame



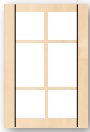
246 x 246

grille



296 x 318 (4 windows)
296 x 695 (6 windows)

Mf3



296 x 695

PROFILES

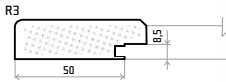
circumferential milling



door groove



glass and grille frames



15

DUO

Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	620 natural ash shape 16 is available in all variations of finish foil, save for the Trendy gloss and matt lines	see page 66 - 71	only white back side

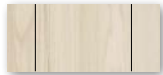
DRAWERS
minimum dimensions w x h (mm)

circumferential milling



90 x 48

drawer groove



196 x 48

door groove



196 x 196

DOORS
minimum dimensions w x h (mm)

circumferential milling



48 x 90

door groove



196 x 196

OPTIONS

frame



246 x 246

grille



296 x 318 (4 windows)
296 x 695 (6 windows)

Mf3



296 x 695

PROFILES

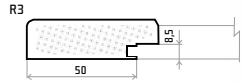
circumferential milling



door groove



glass and grille frames


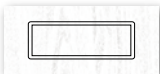
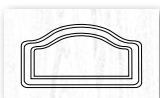

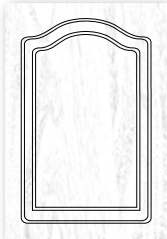
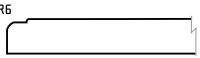
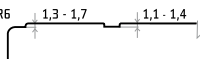
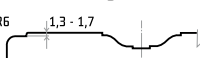
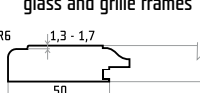
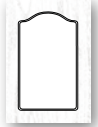
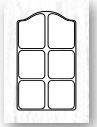


16

Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.






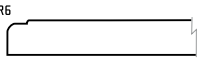
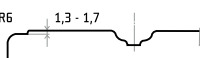
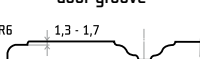
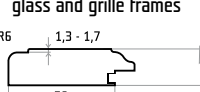


17B



MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	357 snow walnut shape 17B is available in all variations of finish foil, save for the Trendy gloss and matt lines	see page 66 - 71	8508 white north wood or see BS
DRAWERS minimum dimensions w x h (mm)		DOORS minimum dimensions w x h (mm)	
circumferential milling  90 x 48 drawer groove  170 x 106 door groove  246 x 246		circumferential milling  48 x 90 door groove  246 x 246	
PROFILES			
circumferential milling  R6 drawer groove  R6 1,3 - 1,7 1,1 - 1,4 door groove  R6 1,3 - 1,7 glass and grille frames  R6 1,3 - 1,7 50			
OPTIONS			
frame  246 x 286 grille  296 x 318 (4 windows) 296 x 695 (6 windows)			
Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.			

17F



MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	650 accacia shape 17F is available in all variations of finish foil, save for the Trendy gloss and matt lines	see page 66 - 71	1715 snowy birch or see BS (76 - 77)
DRAWERS minimum dimensions w x h (mm)		DOORS minimum dimensions w x h (mm)	
circumferential milling  90 x 48 drawer groove  246 x 125 door groove  246 x 246		circumferential milling  48 x 90 door groove  246 x 246	
PROFILES			
circumferential milling  R6 drawer groove  R6 1,3 - 1,7 door groove  R6 1,3 - 1,7 glass and grille frames  R6 1,3 - 1,7 50			
OPTIONS			
frame  246 x 286 grille  296 x 318 (4 windows) 296 x 695 (6 windows)			
Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.			

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
21 mm	831 latte larch shape 22 is available in all variations of finish foil, save for the Trendy gloss line	see page 66 - 71	8508 white north wood or see BS

22

DRAWERS

minimum dimensions w x h (mm)

circumferential milling



90 x 48

drawer groove



125 x 106

DOORS

minimum dimensions w x h (mm)

circumferential milling



48 x 90

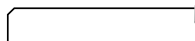
door groove



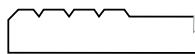
125 x 160

PROFILES

circumferential milling



door groove



glass frame



OPTIONS

frame



246 x 246

Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.



DUO

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
21 mm	831 latte larch shape 22B is available in all variations of finish foil, save for the Trendy gloss line	see page 66 - 71	8508 white north wood or see BS

22B

DRAWERS

minimum dimensions w x h (mm)

circumferential milling



90 x 48

drawer groove



142 x 106

DOORS

minimum dimensions w x h (mm)

circumferential milling



48 x 90

door groove



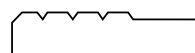
142 x 160

PROFILES

circumferential milling



door groove

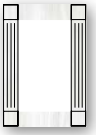


glass frame



OPTIONS

frame



246 x 246

Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.



23

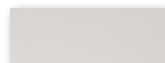


MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	6-3 kaschmir shape 23 is available in all variations of finish foil, save for the Trendy glass line	see page 66 - 71	see Back sides (76 - 77)

DRAWERS

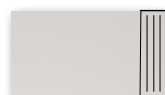
minimum dimensions w x h (mm)

circumferential milling



90 x 48

drawer groove



125 x 106

DOORS

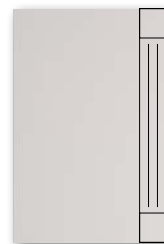
minimum dimensions w x h (mm)

circumferential milling



48 x 90

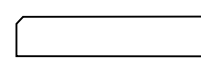
door groove



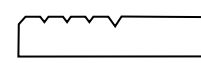
125 x 160

PROFILES

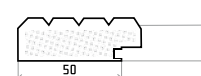
circumferential milling



door groove



glass frame



OPTIONS

frame



246 x 246

Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.

23B

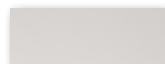


MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	6-3 kaschmir shape 23B is available in all variations of finish foil, save for the Trendy glass line	see page 66 - 71	see Back sides (76 - 77)

DRAWERS

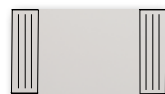
minimum dimensions w x h (mm)

circumferential milling



90 x 48

drawer groove



142 x 106

DOORS

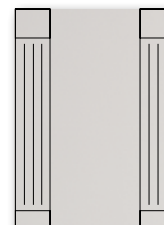
minimum dimensions w x h (mm)

circumferential milling



48 x 90

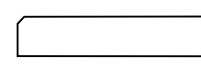
door groove



142 x 160

PROFILES

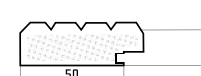
circumferential milling



door groove



glass frame



OPTIONS

frame



246 x 246

Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.

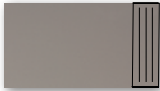
MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
21 mm	6-4 stone shape 24 is available in all variations of finish foil, save for the Trendy gloss line	see page 66 - 71	see Back sides (76 - 77)

DRAWERS
minimum dimensions w x h (mm)

circumferential milling



90 x 48
drawer groove



125 x 106

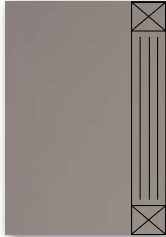
DOORS
minimum dimensions w x h (mm)

circumferential milling



48 x 90

door groove



125 x 160

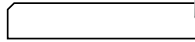
OPTIONS
frame



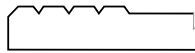
246 x 246

PROFILES

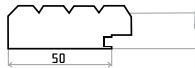
circumferential milling



door groove



glass frame

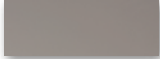


Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
21 mm	6-4 stone shape 24B is available in all variations of finish foil, save for the Trendy gloss line	see page 66 - 71	see Back sides (76 - 77)

DRAWERS
minimum dimensions w x h (mm)

circumferential milling



90 x 48
drawer groove



142 x 106

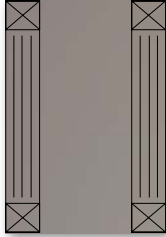
DOORS
minimum dimensions w x h (mm)

circumferential milling



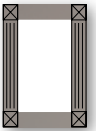
48 x 90

door groove



142 x 160

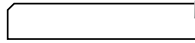
OPTIONS
frame



246 x 246

PROFILES

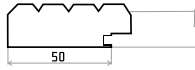
circumferential milling



door groove



glass frame



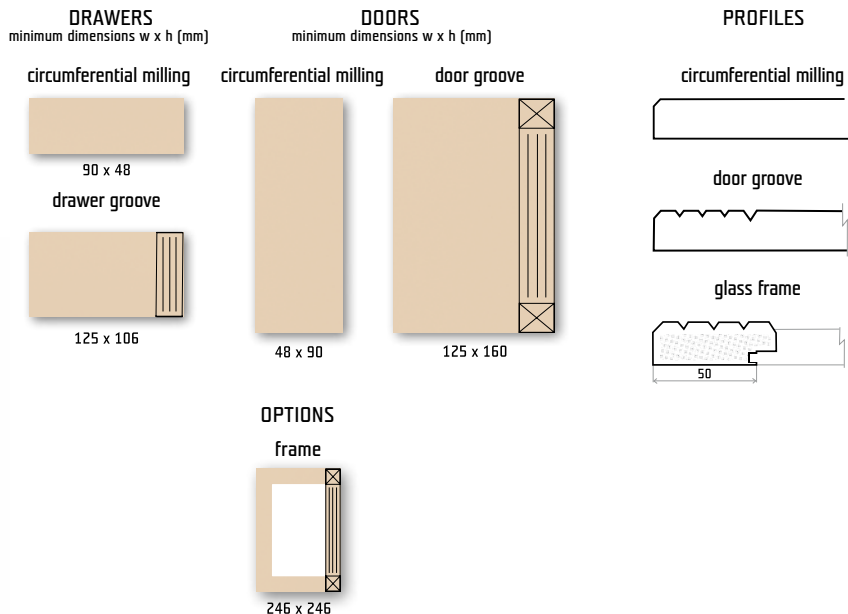
Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.

25



DUO

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	175 white coffee shape 25 is available in all variations of finish foil, save for the Trendy glass line	see page 66 - 71	see Back sides (76 - 77)

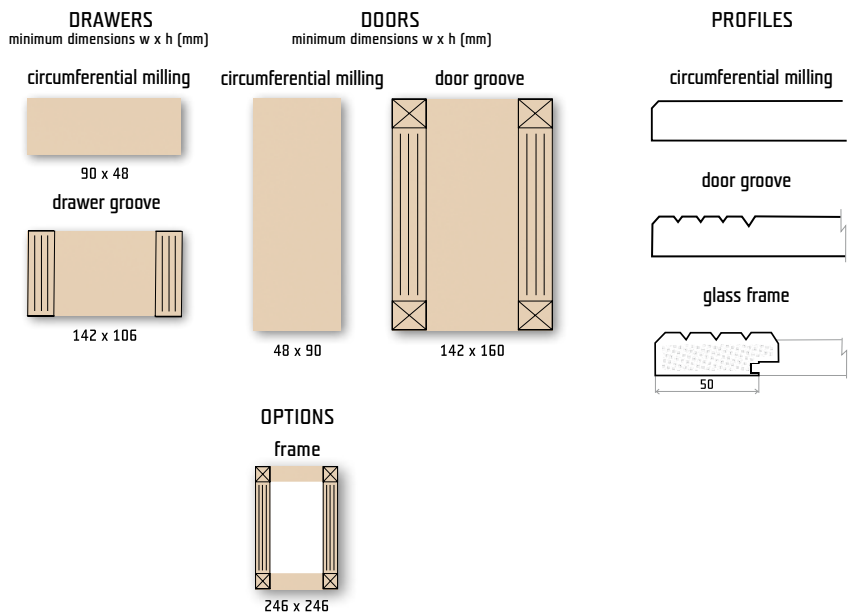


Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.

25B



MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	175 white coffee shape 25B is available in all variations of finish foil, save for the Trendy glass line	see page 66 - 71	see Back sides (76 - 77)



Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
21 mm	640 nelson elm shape 31 is available in all variations of finish foil, save for the Trendy gloss line	see page 66 - 71	see Back sides (76 - 77)

31

DRAWERS

minimum dimensions w x h (mm)

circumferential milling



90 x 48

drawer groove



170 x 125

DOORS

minimum dimensions w x h (mm)

circumferential milling



48 x 90

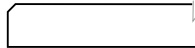
door groove



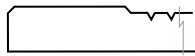
196 x 196

PROFILES

circumferential milling



door groove



glass and grille frames



50

OPTIONS

frame



246 x 246

grille

296 x 318 (4 windows)
296 x 695 (6 windows)

Mf3



296 x 695

Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.



DUO

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
22 mm	680 fleetwood shape 310 is available in all variations of finish foil, save for the Trendy gloss line	see page 66 - 71	only white back side

310

DRAWERS

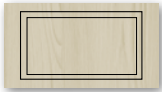
minimum dimensions w x h (mm)

circumferential milling



90 x 48

drawer groove



170 x 125

DOORS

minimum dimensions w x h (mm)

circumferential milling



48 x 90

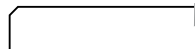
door groove



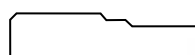
196 x 196

PROFILES

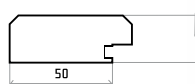
circumferential milling



door groove



glass frame



50

OPTIONS

frame



246 x 246









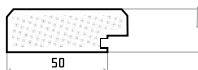



Note:
This milled shape is only
available with white
back side.

Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.



32









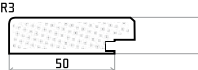





MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
21 mm	214 natural oak shape 32 is available in all variations of finish foil, save for the Trendy glass line	see page 66 - 71	see Back sides (76 - 77)
DRAWERS minimum dimensions w x h (mm)		DOORS minimum dimensions w x h (mm)	
circumferential milling  90 x 48 drawer groove  170 x 48 door groove  170 x 175		circumferential milling  48 x 90 door groove  170 x 175	
		PROFILES circumferential milling  drawer groove  door groove  glass and grille frames  50	
		OPTIONS frame  246 x 246 grille  296 x 318 (4 windows) 296 x 695 (6 windows) Mf3  296 x 695	

Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.

34



MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	4001 beech kashmir shape 34 is available in all variations of finish foil, save for the Trendy glass line	see page 66 - 71	see Back sides (76 - 77)
DRAWERS minimum dimensions w x h (mm)		DOORS minimum dimensions w x h (mm)	
circumferential milling  90 x 48 drawer groove  170 x 48 door groove  170 x 142		circumferential milling  48 x 90 door groove  170 x 142	
		PROFILES circumferential milling  drawer groove  door groove  glass and grille frames  R3 50	
		OPTIONS frame  246 x 246 grille  296 x 318 (4 windows) 296 x 695 (6 windows) Mf3  296 x 695	

Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
21 mm	357 snow walnut shape 35 is available in all variations of finish foil, save for the Trendy gloss line	see page 66 - 71	8508 white north wood or see BS

35

DRAWERS
minimum dimensions w x h (mm)

circumferential milling

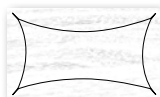


90 x 48
drawer groove



220 x 116

door groove



196 x 196

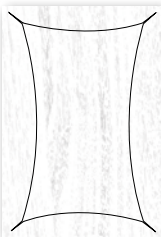
DOORS
minimum dimensions w x h (mm)

circumferential milling



48 x 90

door groove



196 x 196

OPTIONS
frame



246 x 246

PROFILES

circumferential milling



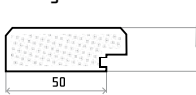
drawer groove



door groove



glass frame



DUO

Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	237 oak stirling shape 50 is available in all variations of finish foil, save for the Trendy gloss and matt lines	see page 66 - 71	see Back sides (76 - 77)

50

DRAWERS
minimum dimensions w x h (mm)

circumferential milling



90 x 48
drawer groove



170 x 106

door groove



220 x 246

DOORS
minimum dimensions w x h (mm)

circumferential milling



48 x 90

door groove



220 x 246

OPTIONS

frame



246 x 246

grille



296 x 318 (4 windows)
296 x 695 (6 windows)

Mf3



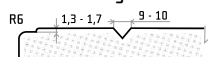
296 x 695

PROFILES

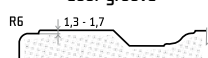
circumferential milling



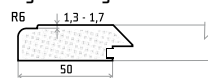
drawer groove



door groove



glass and grille frames



Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.

51



MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	230 windy oak shape 51 is available in all variations of finish foil, save for the Trendy gloss and matt lines	see page 66 - 71	354 rustic oak or see BS (76 - 77)

DRAWERS

minimum dimensions w x h (mm)

circumferential milling



90 x 48

drawer groove



170 x 106

door groove



220 x 246

DOORS

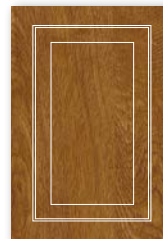
minimum dimensions w x h (mm)

circumferential milling



48 x 90

door groove



220 x 246

OPTIONS

frame



246 x 246

grille

296 x 318 (4 windows)
296 x 695 (6 windows)

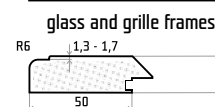
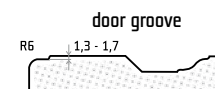
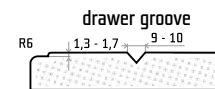
Mř3



296 x 695

PROFILES

circumferential milling



Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.

52



MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	211 winchester oak shape 52 is available in all variations of finish foil, save for the Trendy gloss and matt lines	see page 66 - 71	1381 winchester oak or see BS

DRAWERS

minimum dimensions w x h (mm)

circumferential milling



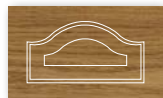
90 x 48

drawer groove



170 x 106

door groove



246 x 246

DOORS

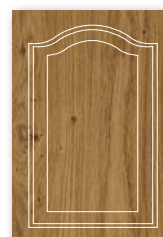
minimum dimensions w x h (mm)

circumferential milling



48 x 90

door groove



246 x 246

OPTIONS

frame



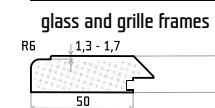
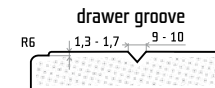
246 x 286

grille

296 x 318 (4 windows)
296 x 695 (6 windows)

PROFILES

circumferential milling



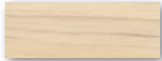
Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	581 bright plum shape 53 is available in all variations of finish foil, save for the Trendy gloss and matt lines	see page 66 - 71	see Back sides (76 - 77)

53

DRAWERS
minimum dimensions w x h (mm)

circumferential milling



90 x 48

drawer groove



170 x 106

door groove



246 x 246

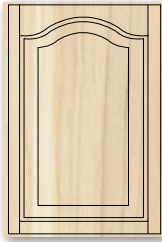
DOORS
minimum dimensions w x h (mm)

circumferential milling



48 x 90

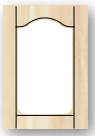
door groove



246 x 246

OPTIONS

frame



246 x 286

grille



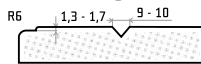
296 x 318 (4 windows)
296 x 695 (6 windows)

PROFILES

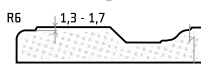
circumferential milling



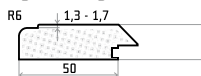
drawer groove



door groove



glass and grille frames



DUO

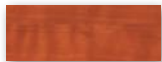
Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.

MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	570 applejack shape 57 is available in all variations of finish foil, save for the Trendy gloss and matt lines	see page 66 - 71	457 applejack or see BS (76 - 77)

57

DRAWERS
minimum dimensions w x h (mm)

circumferential milling



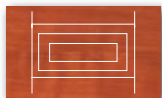
90 x 48

drawer groove



170 x 106

door groove



220 x 246

DOORS
minimum dimensions w x h (mm)

circumferential milling



48 x 90

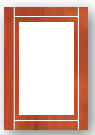
door groove



220 x 246

OPTIONS

frame



246 x 246

grille



296 x 318 (4 windows)
296 x 695 (6 windows)

Mř3



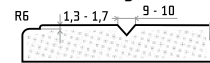
296 x 695

PROFILES

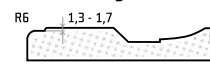
circumferential milling



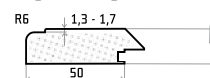
drawer groove



door groove



glass and grille frames



Direction of growth rings: up to height of 319 mm (inclusive) – horizontally; growth rings direction may be changed on request.



MDF	FOILS VARIATIONS & POSSIBILITIES	PATINA	BACK SIDES
18 mm	405 tobacco beech shape 58 is available in all variations of finish foil, save for the Trendy gloss and matt lines	see page 66 - 71	381K bavaria beech or see BS

DRAWERS

minimum dimensions w x h (mm)

circumferential milling



90 x 48

drawer groove



170 x 106

door groove



246 x 246

DOORS

minimum dimensions w x h (mm)

circumferential milling



48 x 90

door groove



246 x 246

OPTIONS

frame



246 x 286

grille



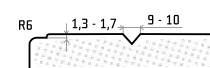
296 x 318 (4 windows)
296 x 695 (6 windows)

PROFILES

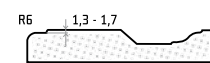
circumferential milling



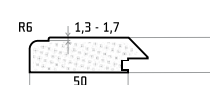
drawer groove



door groove



glass and grille frames



Direction of growth rings: up to height of 319 mm (inclusive) - horizontally; growth rings direction may be changed on request.

SEVEN-YEAR GUARANTEE

T.classic is a brand denoting the best foil-covered doors on the Czech and Slovak markets.

Thanks to technological advantage and twenty-year know-how, we are the sole manufacturers who can offer the extraordinary seven-year guarantee for hidden product defects!

 T.classic: extraordinary door with extraordinary guarantee!



 T.classic

additional products
& services

Additional surface finish Patina Provence



831HV latte larch
shape 31D



831ŠV latte larch
shape 32B



831ZV latte larch
shape 37B



831ZV latte larch
shape 22B



831CV latte larch
shape 32



831HV latte larch
shape 20B



831ŠV latte larch
shape 36



831ŠV latte larch
shape 24B



831ZV latte larch
shape 32C



831FV latte larch
shape 20



831ŠV latte larch
shape 35



831CV latte larch
shape 23B

Additional surface finish Patina Provence

„Vintage look“ is a favourite element used in current furniture design. Manual application of patina to finished products gives the doors an absolutely original look and cosy feeling. The tinted Provence patina gently highlights the milling lines and natural structure of light-coloured foils. It creates a relaxed atmosphere of the sunny Mediterranean coast.

SHAPES

20, 20B, 21, 21B, 22, 22B, 23, 23B 24, 24B, 25, 25B, 31D, 32, 32B, 32C, 35, 36, 37 and 37B

FOILS

831 latte larch

Note: In case of repeated order, additional extension or complaint, the original door needs to be delivered in order to achieve as much as possible the same look of the product.



Additional surface finish Patina Scandia



357SCV snow walnut
shape 15



1-1SCV vanilla
shape 53



234SCV sand oak
shape 16



213SCV sonoma light oak
shape 20



650SCV accacia
shape 16



615SCV mountain maple
shape 52



4001SCV beech kashmir
shape 31



357SCV snow walnut
shape 24B



6611SCV vermont birch
shape 57



831SCV latte larch
shape 58



650SCV accacia
shape 32C



213SCV sonoma light oak
shape 22B

Additional surface finish Patina Scandia

Additional surface finish “patina” gives the doors a vintage look. Patina is applied to finished doors manually – each door is a unique and inimitable original. The lighter Scandia patina gently highlights the selected milling shapes. The sober elegance is perfectly in line with the popular clean Scandinavian design.

SHAPES

15, 16, 20, 20B, 21, 21B, 22, 22B, 23, 23B, 24, 24B, 25, 25B, 31, 31D, 32, 32C, 36, 36L, 37, 49, 50, 51, 52, 53, 57, 58

FOILS

1-1SCV vanilla, 213SCV sonoma light oak, 234SCV sand oak, 357SCV snow walnut, 4001SCV beech kashmir, 615SCV mountain maple, 650SCV accacia, 6611SCV vermont birch, 815SCV bleached pine, 831SCV latte larch

Note: In case of repeated order, additional extension or complaint, the original door needs to be delivered in order to achieve as much as possible the same look of the product.



Additional surface finish Patina Rustikal



531P red alder
shape 52



540P dim alder
shape 50



405P tobacco beech
shape 36L



235P stone oak
shape 16



230P windy oak
shape 58



570P applejack
shape 57



230P windy oak
shape 36



531P red alder
shape 310



405P tobacco beech
shape 53



230P windy oak
shape 51



235P stone oak
shape 36L



540P dim alder
shape 15

Additional surface finish Patina Rustikal

Patination gives the door a vintage and used look. As patina is applied individually to each door, each door is an original. This feature is appreciated by customers who prefer the vintage style. The dark Rustic patina can create an illusion of an English manor or old mountain chalet, but can be equally well used in present-day and modern interiors.

SHAPES

15, 16, 31D, 36, 36L, 49, 50, 51, 52, 53, 57, 58

FOILS

230P windy oak, 235P stone oak, 405P tobacco beech,
531P red alder, 540P dim alder, 570P applejack

Note: In case of repeated order, additional extension or complaint, the original door needs to be delivered in order to achieve as much as possible the same look of the product.



Patinated listels

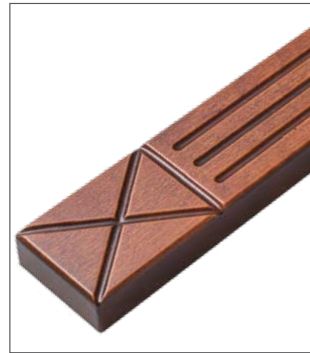
Rustikal



shape HOA
230P windy oak



shape H32
351P dijon walnut



shape H33
570P applejack



shape H36
5511P cherry cognac

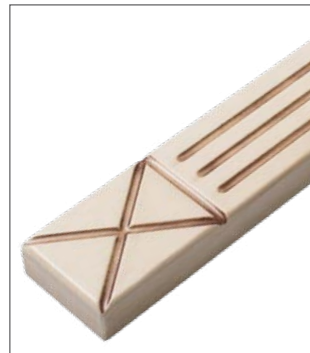
Scandia



shape HOA
1-1SLV vanilla



shape H32
615SLV mountain maple



shape H33
6611SLV vermont birch



shape H36
4001SLV beech kashmir

Provence



shape H32
831FV latte larch



shape H36
831FV latte larch

Patination can be applied not only to doors, but also to listels, cornices or ramps. The once complementary elements will thus become an integral part of the whole and, apart from their structural function, they will acquire a distinctive aesthetic significance.

purple 831FV

brown 831HV

green 831ZV

grey 831ŠV

cappuccino 831LV

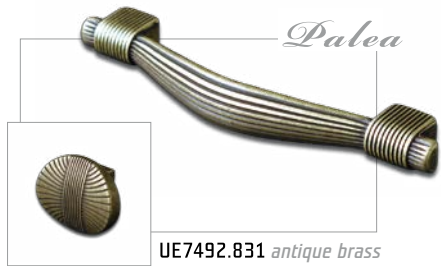
Note:

Standard listel width is 48 - 100 mm

Standard length is 300 - 2,500 mm

Listel milling shapes (see page 81)

Handles for patina



UE8491.831

UE7492.83X

128
16
96

UE8491.83X

35
30



UE6150.831

UE6151.83X

169
25
128

UE6150.83X

42
42
16



UE8491.836



UE6150.836



UE6160.831

UE6161.83X

136
30
128

UE6160.83X

60
24
16



UE8561.831

UE7561.83X

172
15
128

UE8561.83X

32
21



UE6160.836



UE8561.836

Maintenance of handles for patina – recommendation of manufacturer  **ESTAMP**

Clean with soft tissue wetted with water; in case of greater soiling add a small amount of detergent. Do not use products containing chlorine or caustic soda. The use of steel wool, rough washcloth and products containing abrasives may result in irreparable surface damage.

Wood grille panes

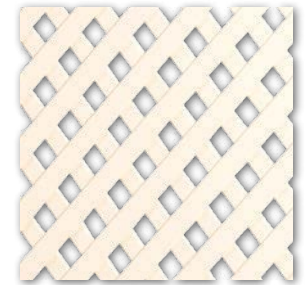
Doors with wood grille panes give a light and airy impression. Nine shades from light to dark offer sufficient combination options with foils of the T.classic line or T. segment LTD decors. In case of multi-section T.segment doors, there is also the possibility to use contrasting edges. The resulting look of such door is unusual, but very cosy.



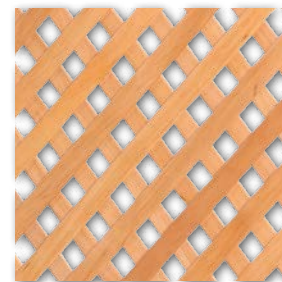
grille 09 ash ontario



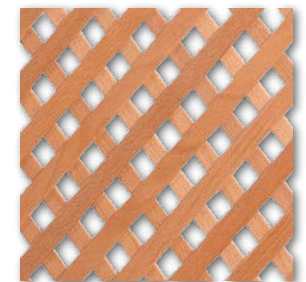
grille 01 beech white



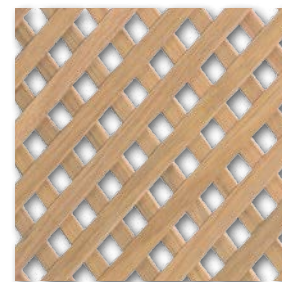
grille 02 beech vanilla



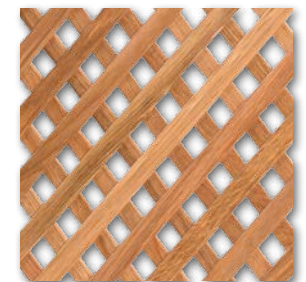
grille 03 alder lacquer



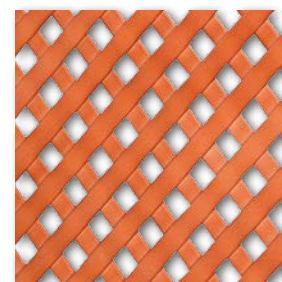
grille 04 beech lacquer



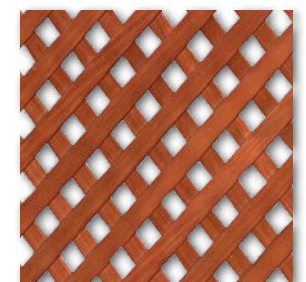
grille 05 oak tobacco



grille 06 oak lacquer



grille 07 maple applejack



grille 08 cherry oak

Note: The colours shown are for illustrative purposes only.



Shape S1, foil 615, MDF 30 mm



Shape S10, foil 615, MDF 30 mm



Shape S40, foil 570, MDF 30 mm



Shape S2, foil 5511, MDF 30 mm



Shape S4, foil 570, MDF 30 mm



Shape S3, foil 230, MDF 30 mm



Shape S4T, foil 570, MDF 30 mm



Shape S20, foil 5511, MDF 30 mm

The table is the heart of the home, be it oval, rectangular, round... the shape is not important. Thanks to the solidity of the MDF board, our table tops are extraordinarily solid and stable. And the selection of decors is identical with the door decors so that you can choose a table that is in tune with the kitchen or, on the contrary, in contrast with the kitchen.

Caution!

The manufacturer does not deliver complete tables, the table tops are manufactured as semi-finished products. In view of the material used, absolute abrasion and scratch resistance cannot be guaranteed, the manner of use needs to be consulted with the manufacturer. The glass shown is not part of the delivery.

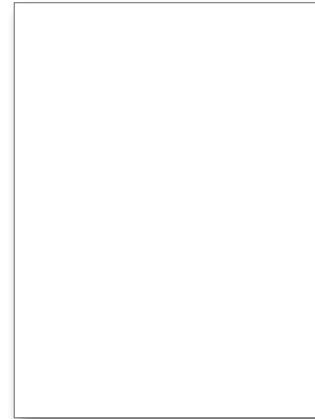


Shape S30, foil 230, MDF 30 mm

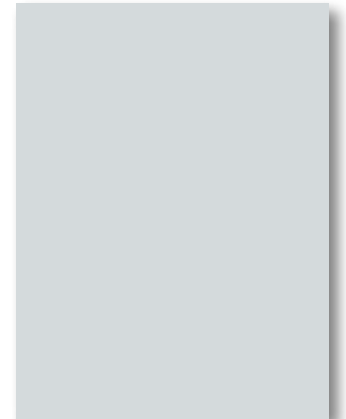
Overview of back sides



The door has two sides and it is advisable to think also about the side that cannot be seen for the most part. Based on our manufacturing and user experience, we recommend back side colours for particular foil decors, however, we are open to other suggested combinations.



white



014 grey



090 vanilla



509F aluminium

suitable combination

The following four universal back sides are used for doors with foil decors GLOSS, MATTE and BRONZE. As regards other decors, you can choose any back side; in some cases, however, the manufacturer recommends suitable or usual combinations.

Overview of back sides



354 rustic oak

suitable combination
230 windy oak



381K bavaria beech

suitable combination
405 tobacco beech



455 plum

suitable combination
580 plum



457 applejack

suitable combination
570 applejack



517 sonoma oak

suitable combination
213 sonoma light oak
234 sand oak



685 alder

suitable combination
531 red alder
540 dim alder



1381 dub winchester

suitable combination
211 winchester oak



1478 avola brown

suitable combination
721 brown avola



1715 snowy birch

suitable combination
6611 vermont birch, 650 accacia, 615 mountain maple



3734 dark walnut

suitable combination
351 dijon walnut

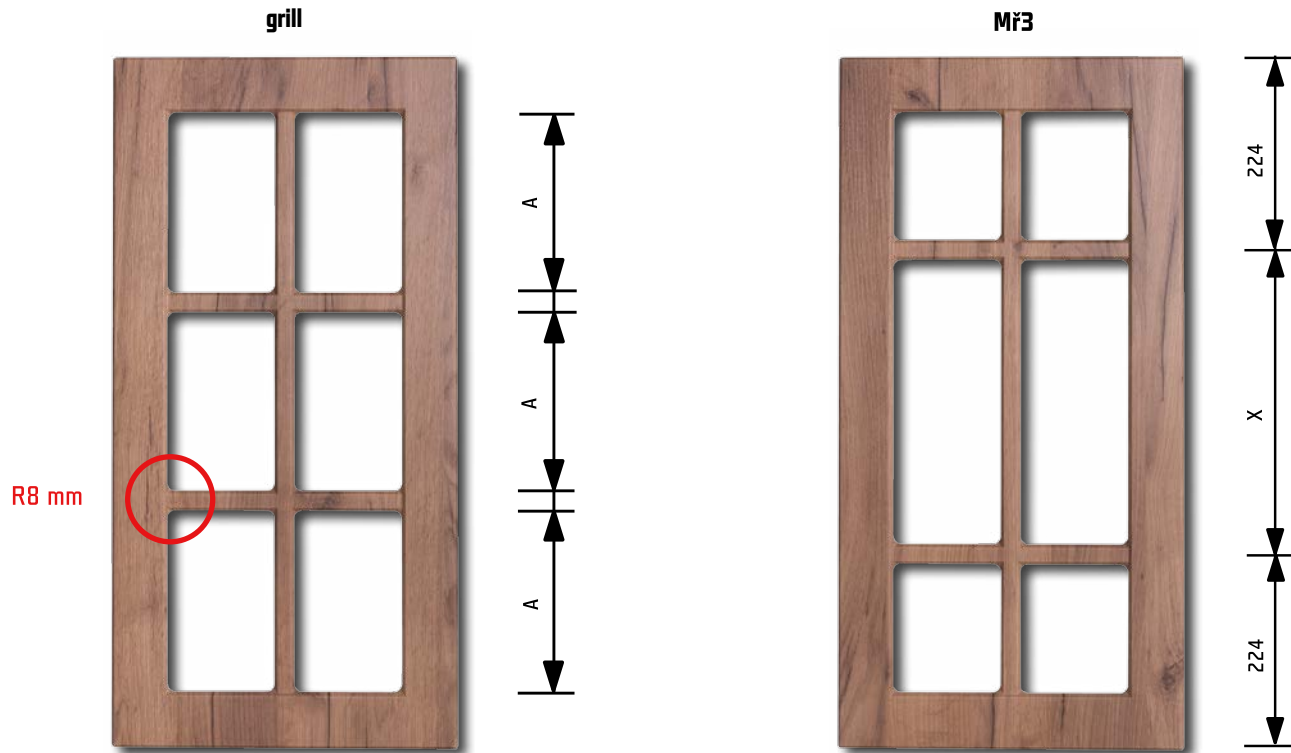


8508 white north wood

suitable combination
831 latte larch
357 snow walnut
191 white portuna

Grille frame and Mř3

If technologically feasible, milled shapes may be manufacture with a grille. You can choose from either a classic grille with four or six identical windows or the Mř3 grill with variable dimensions of central windows.

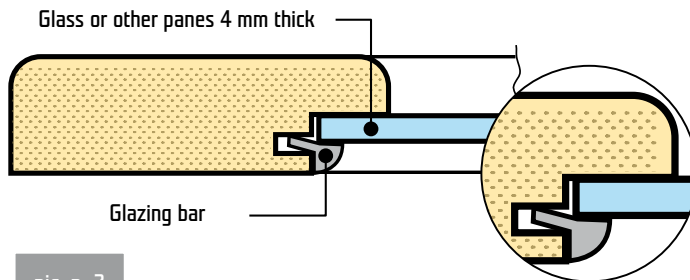


Glass frame

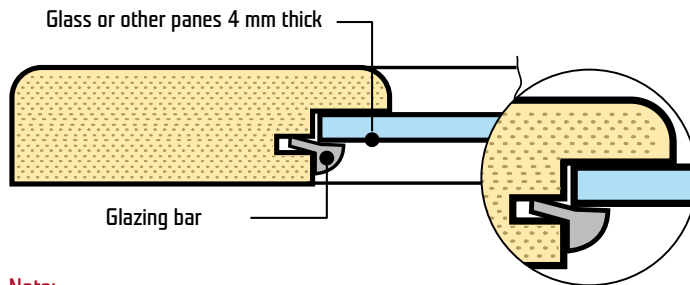
We offer a glass frame for selected flush pull handle shapes of the E line. The specified door perimeter parameters are constant.



pic. n. 1



pic. n. 2



Note:

The type of rabbet milling for glass or other panes for frames and grilles (picture 1 or 2) depends on the milling shape. With most shapes the method used is as shown in picture 1, method shown in picture 2 is used for shapes: 15, 43, 33B, 39, 40, 40B, 41, 44, 48, 66, 66B, 90N, 91N, 95N, 96B, 96H, 97, 98, 99A, 12, L00, L0A, E4N, E5N, E5K, E6N, E7N, E8N, E9N, E11, E20, E21, E22, E23, E31, E32, E33, E34, E45, E46, U4N, U5N, U6N, U7N

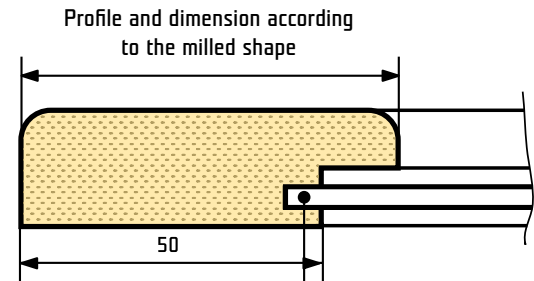
The method of milling the rabbet for glass or other panels in frames and grilles has been unified since 1 July 2010. The distance of 50 mm from the door edge to the outer rabbet edge is uniform. In view of this unification, the rabbet width ranges from 5 to 15 mm according to the milled shape, and 22 mm with shapes 36 and 36L (see Picture 4). Groove milling for the glazing bar is added for frame and grille profiles. Its layout and function is illustrated in Picture 1. It is important to observe the glass or panel dimensions, which should be by about $2 \pm 0,5$ mm smaller than the opening size, as well as the glass or panel width of 4mm. In order to determine the glass dimensions, the dimensions of the opening need to be always measured and the glass dimensions are deduced from them.

Milling of the glazing bar groove is performed using standard parameters shown in Picture 3. Should the customer not wish the glazing bar groove to be milled, this requirement has to be noted in the order and in such case the rabbet will be milled as shown in Picture 4.

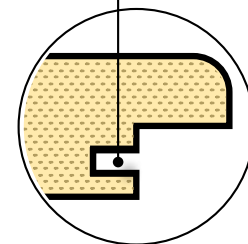
IMPORTANT NOTICE

Edges of glass to be inserted into a frame must not be worked in any way! Canting or rounding of edges may impair the glazing bar functionality and consequently also the safe use of the product as the glass may fall out of the frame. The ideal solution is to apply silicone seal strip along the glass perimeter. For increased safety purposes, we recommend to seal the glass in the frame also with a small amount of silicone glue.

pic. n. 3

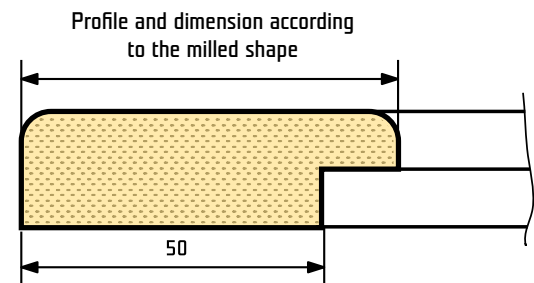


Groove for glazing bar



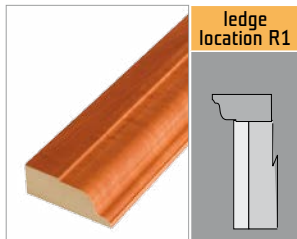
Cross-section of frame with rabbet

pic. n. 4

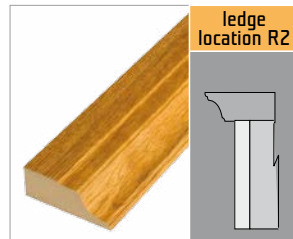
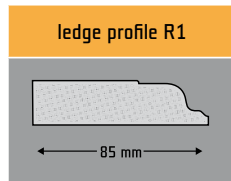


Furniture ledges

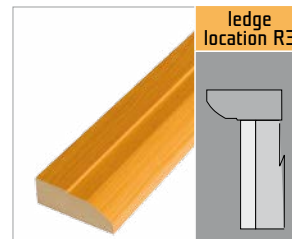
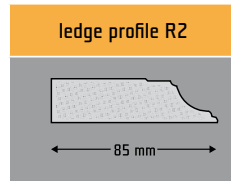
Shape milling



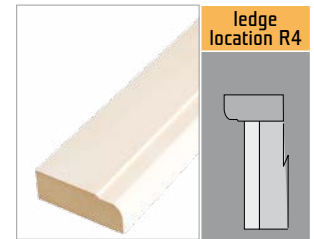
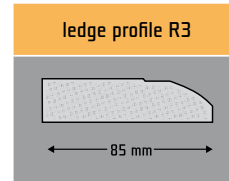
Shape milling R1



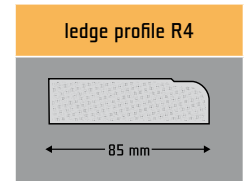
Shape milling R2



Shape milling R3

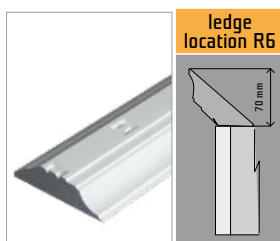


Shape milling R4

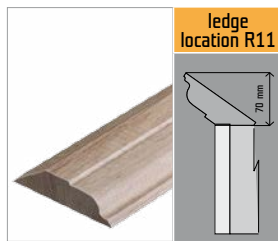
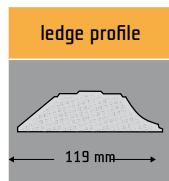


Furniture ledges are details that make the furniture look finished and complete.

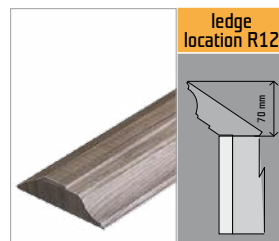
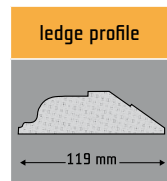
Apart from the basic line (R1 - R4), we would like to draw your attention to slantwise aid ledges, which are used namely for rustic furniture, ideally with applied patina.



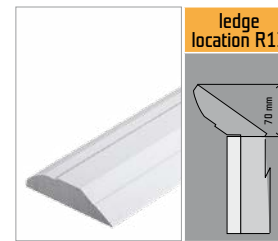
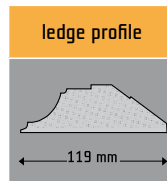
Shape milling R6



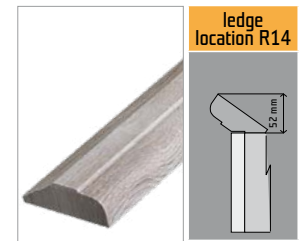
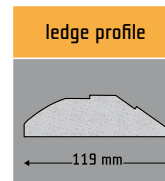
Shape milling R11



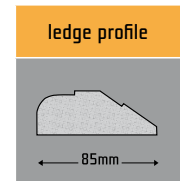
Shape milling R12



Shape milling R13



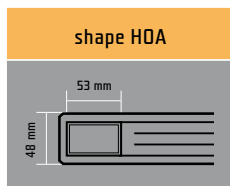
Shape milling R14



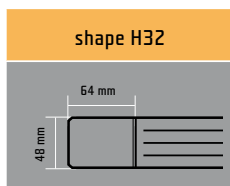
Shape milling



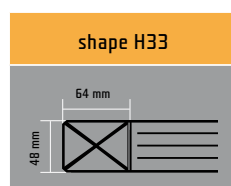
shape H0A



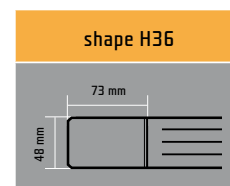
shape H32



shape H33



shape H36



Note:

Standard listel width is 48 - 100 mm; Standard listel length is 300 - 2,500 mm



Ramps

Ramps are part of furniture and they are getting very popular again. They can perfectly put the finishing touches to a new kitchen, but more often they are used in entrance hall wall units or as office furniture shelves and partitions. Our ramps can be surfaced by four types of circumferential milling in nine designs. Based on individual arrangement we can also offer other designs.



shape	R10
foil	615
MDF thickness	30 mm
back side	White

Edge profiles of board



R1

View of a side with foil



RxD

x = profile number



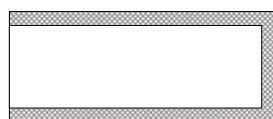
shape	R2C
foil	580
MDF thickness	30 mm
back side	White

Edge profiles of board



R2

View of a side with foil



RxC

x = profile number



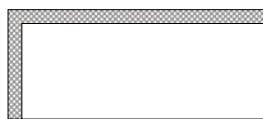
shape	R1L
foil	570
MDF thickness	30 mm
back side	White

Edge profiles of board



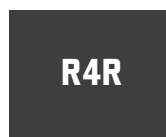
R1

View of a side with foil



RxL

x = profile number



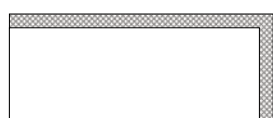
shape	R4R
foil	5511
MDF thickness	30 mm
back side	White

Edge profiles of board



R4

View of a side with foil



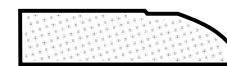
RxR

x = profile number



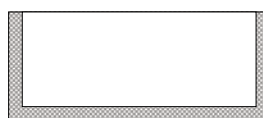
shape	R3U
foil	650
MDF thickness	30 mm
back side	White

Edge profiles of board



R3

View of a side with foil



RxU

x = profile number



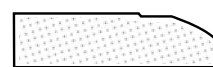
R1



R2



R3



R4



R3D

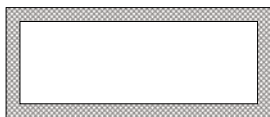
shape	R3D
foil	230
MDF thickness	30 mm
back side	White

Edge profiles of board



R3

View of a side with foil



RxD

x = profile number



R4J

shape	R4J
foil	5-1
MDF thickness	30 mm
back side	White

Edge profiles of board



R4

View of a side with foil



RxJ

x = profile number



R2B

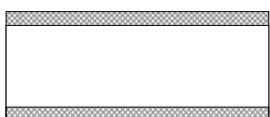
shape	R2B
foil	353
MDF thickness	30 mm
back side	White

Edge profiles of board



R2

View of a side with foil



RxB

x = profile number



R2K

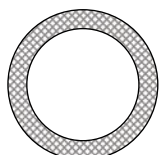
shape	R2K
foil	810
MDF thickness	30 mm
back side	White

Edge profiles of board



R2

View of a side with foil



RxK

x = profile number



R1



R2



R3



R4



Technical specifications

Materials used, certification

Tclassic products are manufactured from the following materials:

- milled MDF plate with different thickness (commonly 18 and 30 mm, but other thickness is possible based on individual arrangement)
 - water resistant PVC foil with heat resistance up to 120°C and low abrasion resistance
 - heat hardened water resistant glue (temperature resistance 70 - 80°C)
- Manufacturer certificates confirming qualification and non-toxicity of respective materials are available. Finished products of our company are certified in a similar way.

Dimensional and bend tolerance

The tolerance of product dimensions against values indicated in documentation can be of ± 0.5 mm. Tension of used materials can cause deflection of product – allowed tolerance is of ± 0.4 mm per 1 running meter.

Limit dimensions

Maximum and minimum dimensions of products are affected by technical capabilities of used machines and equipment and devices as well as by dimensions of used materials.

- milled parts can have maximum width 1,250 mm and maximum length 2,800 mm
- finished products coated with foil can have maximum width 1,250 mm and maximum length 2,500 mm
- foils whose direction of rings is parallel to build, cannot have the measure perpendicular to the direction of rings bigger than 1,250 mm (most of the foils)
- foils with direction of rings or prevalent direction of foil printing perpendicular to the build (foils 121 corded white, 185 white wave and 101 white embossed), cannot have measure parallel to direction of ring or drain of wood bigger than 1,250 mm.
- the dimension upright to foil ring direction cannot be wider than 1,250 mm
- minimum width and height are specified by technical conditions of particular parts manufacturing, in case of processing of only products edges it is 90 mm and 48 mm

Drilling of holes and delivery of panes

- products are delivered without holes for handles
- holes for hinges can be drilled by hole drilling machines according to 18 drilling schemes – the service can be easily ordered in Trachea OS
This service is recommended especially for sensitive foils (glass and matte)!
- milled frames for glass or grilles are delivered without glass or other panes; kits for their mounting are not commonly delivered
- the width of the milled opening for glass or other panes is by 100 mm smaller than the door dimensions and the width of the milled rabbet changes according to the door shape. The seal strip groove is milled together with the rabbet (the seal strip is ordered separately)

Heat protection

In view of the glue maximum heat resistance, it is recommended to install heat shields for built-in appliances, hot air ovens, grills etc. to ensure removal of heat from strained joints, by which the possible foil deformation is eliminated. We recommend reducing the heat effect also by increasing the distance from the heat source to 18 - 20 mm from the side and to 30 mm in case of door under a built in oven. The above measures should reduce the door damage by heat below the glue heat resistance limit. Heat shields are provided based on an order.

Any additional modification of finished products (doors, decorative panels, worktops etc.) such as drilling or milling of openings in the pressed front surface or edge, or modification of dimensions or shapes may result in irreparable and irreversible damage. Therefore, we resolutely advise against any additional modification and note that such modified products are not covered by standard warranty terms and conditions and time-limits! Standard warranty terms and conditions and time-limits do not also apply to products, from which the Trachea hologram – proof of origin – was removed.



Instructions for care and maintenance of standard foil-wrapped products

Cleaning recommendation: Use usual cleaning liquids or detergents for plastic surfaces. We recommend you test the compatibility of the particular product with the foil on a hidden spot first. Stains from strongly coloured substances wash first of all with water containing a common cleaning product (non-abrasive!). Do not leave the stains dry – removal is then much more difficult! Stain remnants, especially grease splatter and deposits, can be cleaned with a 30% hot solution of dissolved soap using a soft brush. Repeat this procedure if necessary. In case of difficult stains, a cleaner with no more than 15 – 20% of alcohol content may be used (Sidolin – Clin Universal or Ajax Window cleaner). Finally wash the cleaning product remnants by lukewarm water and dry the foil with chamois leather.

Warning: *Never use coloured cleaners (whether diluted or concentrated) as the colourings may leave traces on the foil! High pressure steam or water cleaning is not suitable for the cleaning of foil-covered furniture surfaces which are neither resistant to organic solvents such as thinners, varnish removers or concentrated alcohol.*

Instruction for care and maintenance of matte foil-covered products

Decors number 1-7 (ivory matte), 1-8 (vanilla matte), 171 (white matte), 2-2 (mango matte), 6-6 (boston matte), 9-6 (graphite matte), 540 (alder matte), 615 (mountain maple) and other decors available. The matt appearance of uni colours and „authentic wood“ decors is achieved by using special varnish additives. Light coloured decors are especially sensitive to strongly coloured liquids and substances. In order to maintain the surface quality, the following recommendations need to be observed.

Cleaning recommendation: Stains from strongly coloured substances (such as coffee, mustard, curry or red wine) wash first of all with water containing a common cleaning product (non-abrasive!). Do not leave the stains dry, otherwise the stains will be impossible to completely eliminate. Stain remnants, especially grease splatter and deposits, can be cleaned with a 30% hot solution of dissolved soap using a soft brush, or by adding a washing product, e.g. Priel, in a quantity recommended by the manufacturer, or alcohol (with maximum ethanol amount 10%). Repeat this procedure if necessary. Finally wash the cleaning product remnants by lukewarm water and dry the foil with chamois leather. To prevent surface damage, test a small amount of the cleaning product at a hidden spot first while taking into account the manufacturer's instructions.

Warning: *Never use coloured cleaners (whether diluted or concentrated) as the colourings may leave traces on the foil!*

Instructions for care and maintenance of gloss foil-covered products

Decors number 110 (white gloss), 114 (ivory gloss), 117 (vanilla gloss), 131 (green gloss), 145 (lila gloss), 151 (bordeau gloss), 153 (gloss maranello red), 155 (raspberry gloss), 165 (cappuccino gloss), 167 (grey gloss), 169 (black gloss), 183 (stream white gloss), 185 (white wave gloss) and other decors listed in the offer. Note: the above are not "high gloss" foils!

Cleaning recommendation: The products are covered in a blue or transparent foil protecting them from damage in transport, handling and assembly. The surface should not be cleaned earlier than 4 weeks after the protective foil removal! Afterwards, a soft cloth and warm water can be used for cleaning. The use of special car cleaning cloths soaked in a cleaning solution also proved effective (e.g. Sonax Clean and Drive)

Warning: *Whichever cleaning product you use, always make sure that it does not contain aromatic hydrocarbons, esters, ketons, halogenated hydrocarbons or alcohol in concentration above 25%. We also advise against the use of vinegar based detergents. The products should not be abrasive (rough, grating, coarse) and should always be mixed with warm water.*

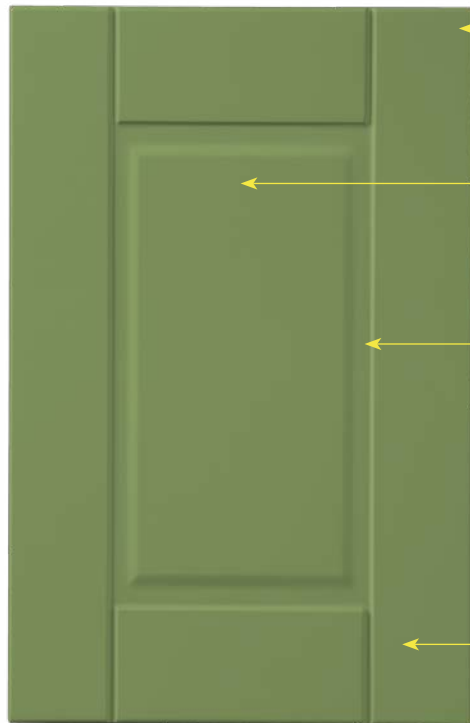
Instructions for care and maintenance of products with additional patina finish

Patina is additional surface finish of foil-covered furniture doors with high share of manual work. The products acquire the look of furniture "worn" by age and use. Products with this surface finish keep the properties of the original PVC foil. The only difference is the need of appropriate handling, use and maintenance.

Cleaning recommendation: Clean the face side of the product with a wet soft towel with a detergent that does not contain sand, powder or other abrasive, and dry immediately.

Warning: *The patina surface finish can be damaged by solvents, mechanical strain, scratching and forceful wiping by objects with sharp or abrasive surface.*

T.lacq products offer a wide range of shapes, including deep milling shapes, and uncompromising lacquer quality. During the sophisticated production process, six coats of lacquer in optimum coat weight are applied. You can choose from 200 colour shades from the standard RAL colour chart in gloss and matte finish. The door back side is covered by white melamine.



Lacquering

Hardened multi-coat lacquer – glossy or matte – create perfect uniform surfaces on plain and milled door shapes.

MDF board

Thanks to its structure, the board is suitable both for plastic shapes milling, and for lacquer application. Specific weight of a standard 18 mm board is about 15.2 kg/m².

Milling shape

The wide range of shapes of decorative milling is one of the main advantages of the T.lacq line.

Back side

The standard colour of the back side of our lacquered door is always white.

Dimensions

The minimum dimensions of lacquered doors are 90 x 48 mm, the maximum dimensions are 1,250 x 2,500 mm.

Recommendation: T.classic doors can be manufactured with machine drilled holes for hinges. We recommend such drilling to prevent damage of finished lacquered doors! How to order this service and selection of the drilling scheme can be found in Trachea OS.



Gloss



Matte



200 colour shades according to RAL K5 / K7 colour chart





 **T.lacq**
lacquered doors



Lacquered shapes gloss and matte



shape Q15



shape Q310



shape Q32



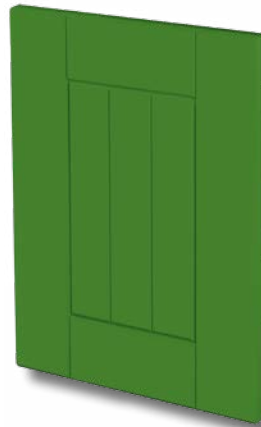
shape Q32C



shape Q33B



shape Q34



shape Q36L



shape Q40



shape Q40B



shape Q47

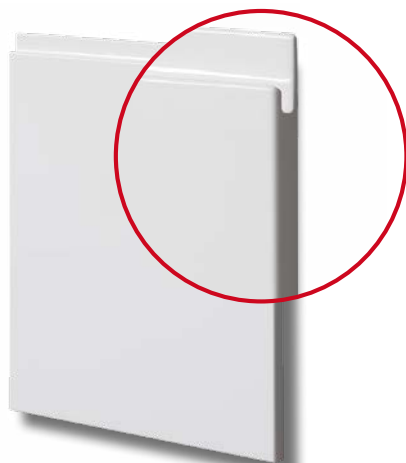


shape Q66

Note:

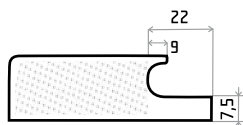
The standardly available colour shades are according to RAL K5 (gloss) and K7 (matte) colour charts. The colours shown in this catalogue, which was printed using offset printing, are of illustrative nature only.

Lacquered shapes gloss and matte

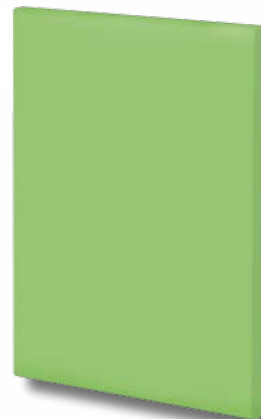


shape Q96

Note:
Unlike its foil-wrapped counterpart (96H), shape Q96 has a deeper and more practical door pull handle.



shape Q12

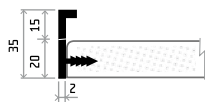


shape QL00



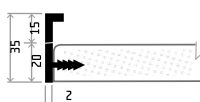
shape QE20

Handle specification: material: aluminium
surface: dark brushed stainless steel



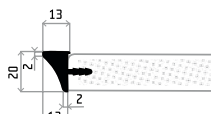
shape QE21

Handle specification: material: aluminium
surface: satin black anodized brushed stainless steel



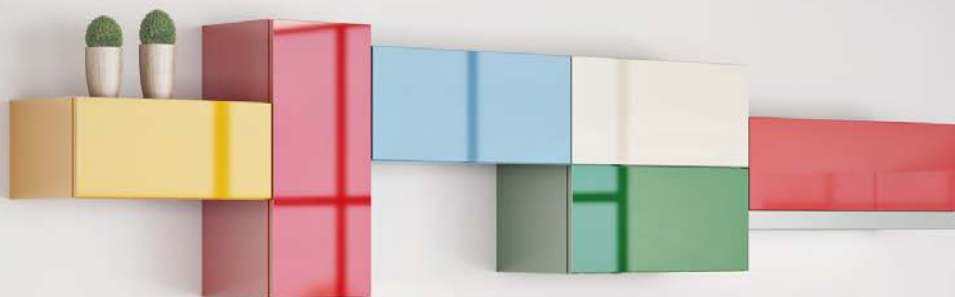
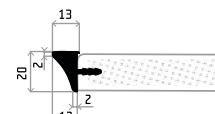
shape QE22

Handle specification: material: aluminium
surface: satin anodized brushed stainless steel



shape QE23

Handle specification: material: aluminium
surface: dark brushed stainless steel

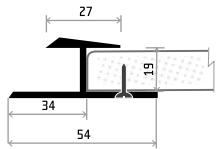


Lacquered shapes gloss and matte



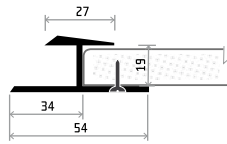
shape QE31

Handle specification: material: aluminium
surface: brushed aluminium



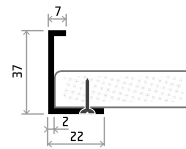
shape QE32

Handle specification: material: aluminium
surface: dark brushed stainless steel



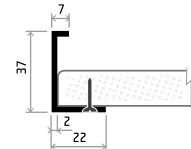
shape QE33

Handle specification: material: aluminium
surface: brushed aluminium



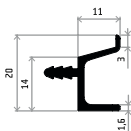
shape QE34

Handle specification: material: aluminium
surface: dark brushed stainless steel



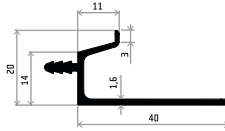
shape QE37

Handle specification: material: aluminium
surface: satin nickel



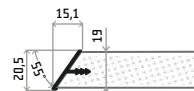
shape QE38

Handle specification: material: aluminium
surface: satin nickel



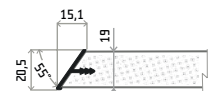
shape QE39

Handle specification: material: aluminium
surface: dark satin anodized aluminium



shape QE40

Handle specification: material: aluminium
surface: brushed satin nickel

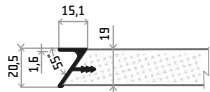


Lacquered shapes gloss and matte



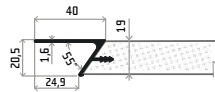
shape QE41

Handle specification: material: aluminium
surface: satin anodized aluminium



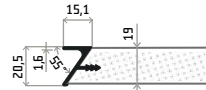
shape QE42

Handle specification: material: aluminium
surface: satin anodized aluminium



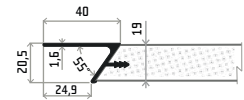
shape QE43

Handle specification: material: aluminium
surface: satin nickel



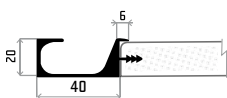
shape QE44

Handle specification: material: aluminium
surface: satin nickel



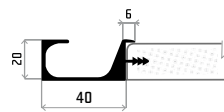
shape QE45

Handle specification: material: aluminium
surface: silver anodized



shape QE46

Handle specification: material: aluminium
surface: dark brushed stainless steel



Lacquered shapes matte



shape Q46



shape Q46B



shape Q48



shape Q49



shape Q57

Note:

The above five shapes are intended only for matte lacquer. Together with the previous shapes, the total number of shape varieties for matte lacquer is 37.

Note:

From an expert opinion prepared National Institute of Public Health it follows that all our paints are suitable for interior use. They can be used also for the manufacture of furniture for children older than 6 years and for furniture to be used in hospital, schools etc.

Dur offered contains also useful aids:

RAL K5 and K7 colour charts and a cleaning kit for T.lacq doors containing a cleaner and special towel.



Lacquer quality

First, polyester coating is applied to the door, which has properties that increase strength and thickness consistency of the final lacquer. After drying and grinding, a polyurethane lacquering cycle follows in order that the optimum final total weight of 200 – 220 g/m² is achieved. Gloss surfaces are then machine and manual grinded and polished. Finally, all doors are cleaned and wax impregnated. We offer a total of 200 colour shades for gloss and matte – almost the entire range of the RAL K5 or K7 colour charts.

- **POLYESTER BASE LACQUER** > increased lacquer hardness and thickness consistency
- **OPTIMUM LACQUER QUANTITY** > 200 – 220 g/m² in six coats
- **THOROUGH GRINDING AND POLISHING** > 4 x machine grinding with the cross mode + manual wet grinding
- **FINAL WAX IMPREGNATION** > perfectly smooth and resistance surface
- **RANGE OF MILLING SHAPES** > currently 32 for gloss and 37 for matte
- **LIMIT DIMENSIONS** > from 48 x 90 mm to 1,200 x 2,800 mm

Maintenance instructions

Instructions for care and maintenance of lacquered door

The glossy and matte surfaces do not require special care and maintenance. The only required care is to remove stains and traces from finger touches, grease or collected dust. It needs to be noted, however, that lacquered surfaces are susceptible to scratches due to improper cleaning technique! Lacquered surface, as well as the melamine back side finish guarantee water resistance if dried immediately after splashing. Long-term exposure to water may cause damage of the MDF board inner layer and thus irreversible damage of the surface finish. Long-term and intensive exposure to sunlight may cause slight change of the shade of the lacquered surface without affecting the overall quality of the surface.

Cleaning recommendation

- avoid any cleaning within 14 days of the door assembly
- any door staining needs to be immediately removed by water with detergent according to the following recommendation:
- before starting the cleaning, we recommend light blowing out the dust particles of the door surface (they work as fine abrasives capable of scratching the surface)
- minor stains can be removed by soft seamless cloth made from a material not shedding fibres (cotton, linen, chamois leather) mildly wetted in water with few drops of transparent detergent
- major stains can be removed by using the FACDOS polishing towel in combination with the FACDOS 3 cleaning spray (they can be ordered in Trachea OS)

further techniques for gloss finish maintenance

- wipe out the treated surface lightly without leaving the surface wet and immediately wipe dry with a dry seamless cloth. For the best stain, finger touch etc. removal, as well as for high gloss renewal and slight protective coating, it is more suitable to use the recommended FACDOS products according to the manufacturer's instructions
- we would like to advise against the use of commonly available "microfiber towels" which contain higher quantity of artificial fibre and may damage the lacquer

further techniques for matte finish maintenance

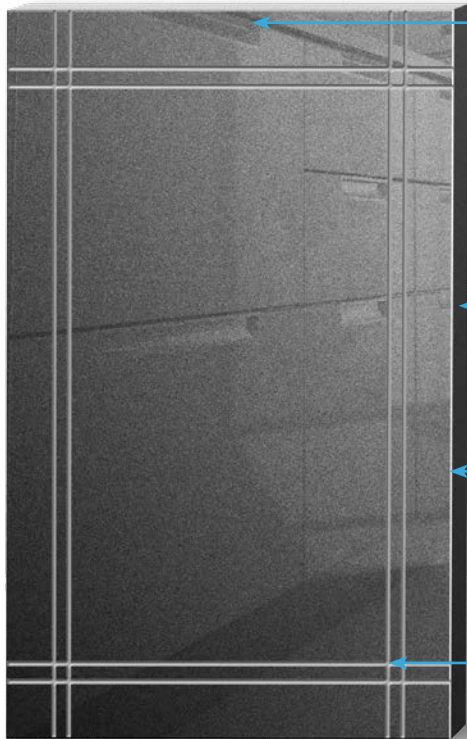
- wipe the treated surface lightly without pressure and immediately afterwards lightly wipe dry. By exerting bigger, the treated door surface coat may become irreversibly thinned by over polishing
- coloured cleaning products, polish and products containing oil, lubricants, ammonia, alcohols and other aggressive cleaning substances must not be used as they might leave stains on the matte surface

Warning

When using other products for treatment of glossy or matte lacquered surfaces, we recommend following the manufacturer's instructions and first use such products on less visible door surfaces. The used products must never contain abrasives (grinding and polishing pastes, powders and other material capable of scratching the treated surfaces). The matte finish can also be damaged by solvents, mechanical stress, scratching and wiping while exerting excessive pressure using objects with sharp or abrasive surface.

The standard guarantee terms and conditions and time-limits shall not apply to products, from which the Trachea hologram – proof of origin – was removed.

Acrylic door advantages include smooth surface, high gloss or velvet matt, and colour fastness. You can choose from almost 40 decors. Apart from the wide choice of decors, T.acrylic doors are distinguished by their high quality. The front layer is 1.4 mm thick, thanks to which the door is absolutely colourfast. Extreme scratch resistance is yet another advantage. If, however, scratching occurs, it can be eliminated by a repair kit.



Front side

The extraordinarily thin surface with acrylic layer guarantees both colour fastness, and mechanical door resistance. 23 glossy decors, 13 matte decors and 2x Double-sided doors.

Back side

T.acrylic back sides standardly include a 1.2 mm thick layer of hardened polystyrene having the colour of the face surface.

Inside panel

The support panel is made from high-quality particle board which makes the door strong and relatively light. Specific weight of a standard 18 mm board is about 13.3 kg/m².

Edges

Edges are made from an ABS resistant polymer. Thanks to gluing with PUR adhesives, the joints are characterized by high moisture and heat resistance and by the so-called invisible joint (almost invisible transition between the board and edge).

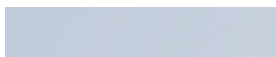
Decorative milling

On demand, the acrylic door may be adorned with decorative milling, which can either be selected from standard motifs, or be custom-made.

Recommendation: T.acrylic doors can be manufactured with machine drilled holes for hinges. We recommend such drilling to prevent damage of finished acrylic doors! How to order this service and selection of the drilling scheme can be found in Trachea OS.



Gloss



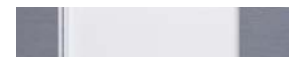
Matte



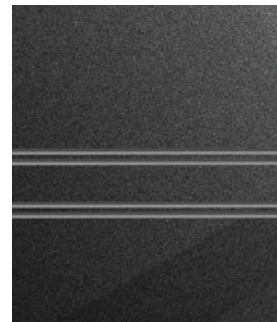
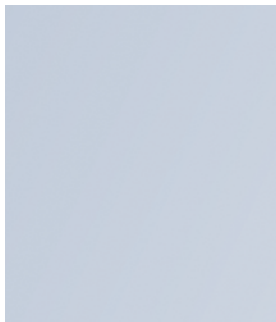
Double (acrylic on both sides)



Decorative milling



Glass





 T.acrylic
acrylic doors



T.acrylic gloss list of colours



A01 white gloss



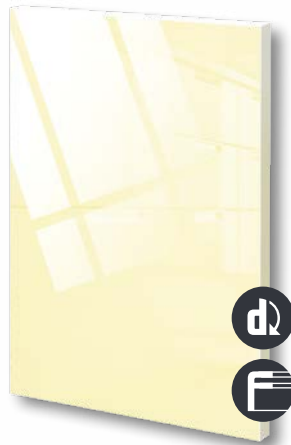
A02 ivory gloss



A06 red



A08 black metallic



A09 vanilla gloss



A11 bordeaux



A12 black



A13 caffe



A14 cappuccino



A20 green olive



A21 sandy grey



A25 grey metallic

T.acrylic gloss list of colours



A35 chocolate



A39 brick



A41 cappuccino metallic



A42 caffè metallic



A45 grey silk



A60 grey



A67 royal grey



A92 colorado



AA6 grey london



AMK ebony



AVS mink gloss



T.acrylic *DOUBLE*



T.acrylic suitable for milling

T.acrylic gloss important notice

With certain T.acrylic gloss decors, namely A01 white gloss, you will not tell at first sight the difference between the front and back door surfaces. In order to avoid errors during assembly, the following principles have to be observed:

- the door front side is wrapped in a protective foil without any marking - usually transparent (picture 1)
- the door back side is wrapped in a foil marked with a product label - usually blue (picture 2)
- the back side is always marked with a silver hologram - attached under the foil (see picture 2)

Picture 1: T.acrylic front side
[transparent foil]



Picture 2: T.acrylic back side
[blue foil, label and hologram]



T.acrylic gloss important notice

A problem may occur also in cases when T.acrylic and T.classic doors are assembled as part of one set. It has to be borne in mind that while the front side of acrylic doors is mostly wrapped in transparent foil (picture 3), moulded doors are usually wrapped in blue foil extending over the product edge (picture 4).

Picture 3: T.acrylic - front side



Picture 4: T.classic - front side



Picture 5: T.acrylic - back sides



Picture 6: T.classic - back sides



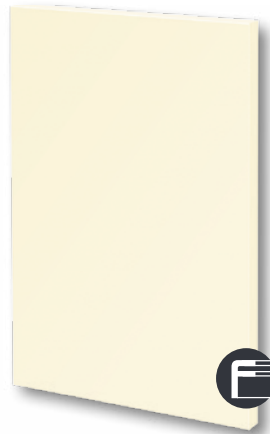
The back sides of acrylic and foil-wrapped doors are also different. T.acrylic doors are – as already mentioned – usually covered in blue foil with production label and hologram attached under the foil (picture 5). No foil can be found with T.classic doors – the production label (and naturally also the hologram) are attached directly on the back side. T.classic door back side is not wrapped in any protective foil (picture 6).

The safest way of avoiding problems is to drill the holes for hinges already in the production!
This option is described in more detail on page 138.

T.acrylic matte overview colours



A01M white matte



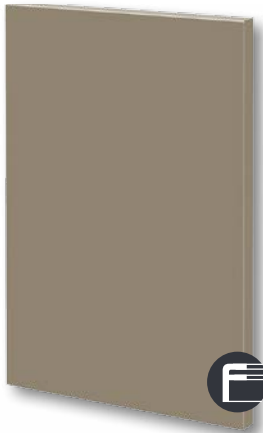
A02M jasmine matte



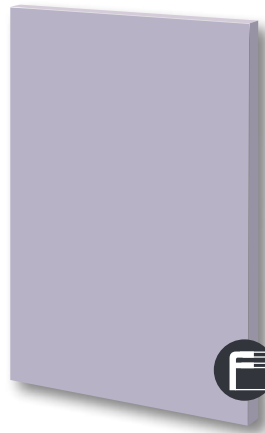
A14M cappuccino matte



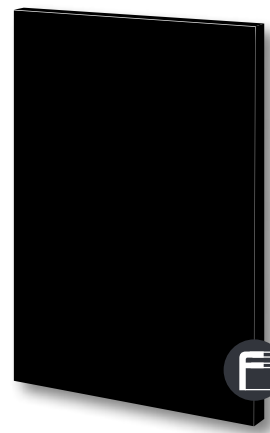
AAM grey london matte



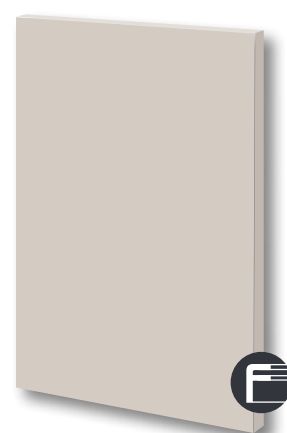
AVSM mink matte



ALAVM manchester matte



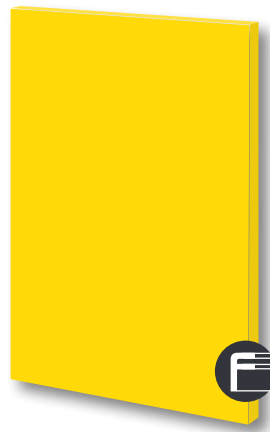
A12M black matte



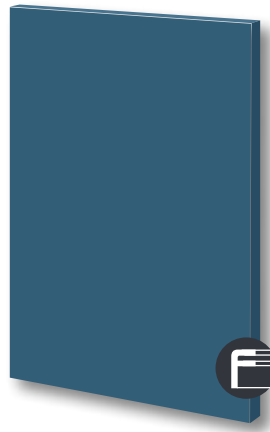
A21M sandy grey matte



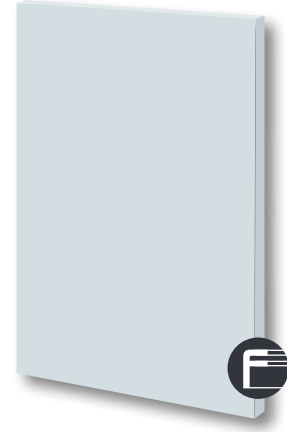
A60M grey matte



A88M yellow matte

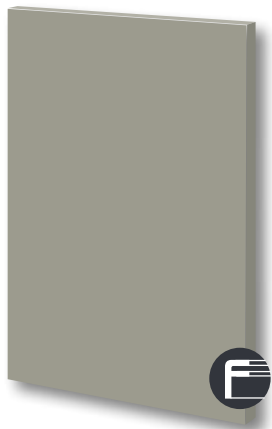


A89M lagoon matte



A91M icy blue matte

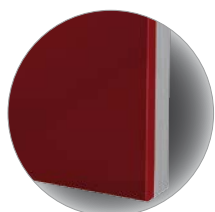
T.acrylic matte overview colours



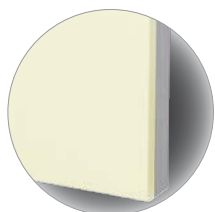
A96M khaki matte



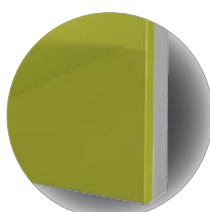
T.acrylic Double @ 3D edge



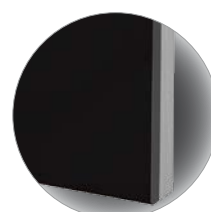
HRA11D bordeaux



HRA02D ivory gloss



HRA20D green olive



HRA12D black



HRA01D white gloss



DOUBLE A02D ivory gloss



DOUBLE A09D vanilla gloss

You will not tell the difference between the front and back door surface of T.acrylic DOUBLE doors. They are absolutely identical – perfectly smooth and shiny.

T.acrylic doors are standardly provided with an acrylic edge of ideal 1 mm width in a colour shade corresponding to the selected decor. However, five decors are also available with a very attractive ABS edge with a 3D effect.

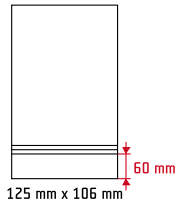
Note:
Edge designation is based on T.acrylic decor and finish designation. For instance, HRA02 Ivory gloss designates an original Ivory edge, while HRA020D Ivory gloss designates a 3D edge.

T.acrylic milling shapes

shapes A1



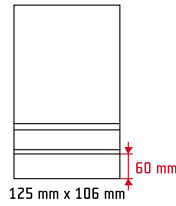
shape A1a



125 mm x 106 mm



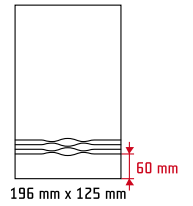
shape A1b



125 mm x 106 mm



shape A1c

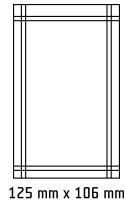


196 mm x 125 mm

shapes A2



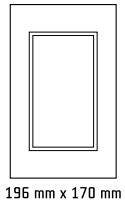
shape A2a



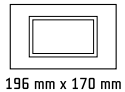
125 mm x 106 mm



shape A2b



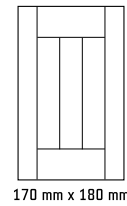
196 mm x 170 mm



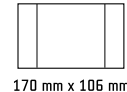
196 mm x 170 mm



shape A2c



170 mm x 180 mm

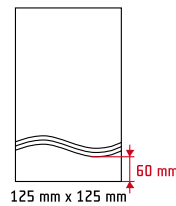


170 mm x 106 mm

shapes A3



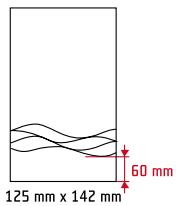
shape A3a



125 mm x 125 mm



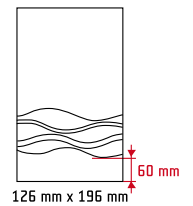
shape A3b



125 mm x 142 mm



shape A3c



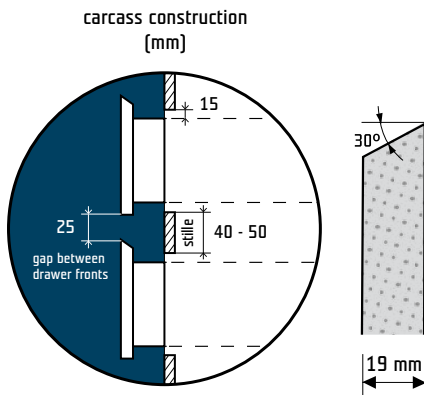
126 mm x 196 mm

T.acrylic postforming @ 38 mm

The offer of acrylic door is extended by two types of specific finish of this product that is becoming more and more popular.

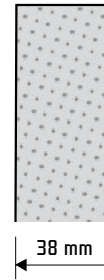
The first of them are **T.acrylic** doors provided with edge pull bevelled at 30 degree angle (the so-called **postforming**). These doors do not have a handle, which both saves costs, and gives the furniture extraordinarily clean and elegant appearance. The postforming doors are offered in the most popular decor **T.acrylic** white gloss.

The second innovation, which is also offered in the white gloss decor, is **38 mm** thick **T.acrylic**. This material will be used especially for manufacture of modern carcasses, shelves, ramps etc.



T.acrylic 19 mm/30°

Thickness: 18.6 mm
 Decors: A01 white gloss
 Back sides: white gloss
 Postforming: 30°
 Format size: 3,760 x 1,290
 Marking: **A01P30/19**



T.acrylic 38 mm white gloss/2

Thickness: 38 mm
 Decors: A01 white gloss
 Back sides: white gloss
 Format size: 3,760 x 1,220
 Marking: **A010/38**

T.acrylic & glass

Until now, multi-part doors have been manufactured from LTD materials. In view of the fact that T.acrylic range is similarly extensive, we have created prototypes of acrylic door in combination with glass. And the result? Judge for yourself. And bear in mind that apart from the standard glass panels, the option with T.Cristal decorative glass is offered.

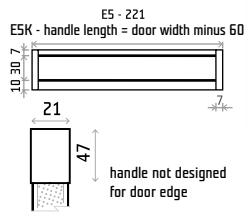


FRAME 3	frame 19	panel glass	edge
	AA6M	P001-K planibel clear	HRA15

FRAME 5	frame 19	panel glass	edge
	A01	K597 Imagin Krizet	HRA01

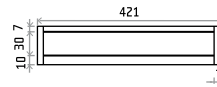
T.acrylic suitable handles

E5 - E5K



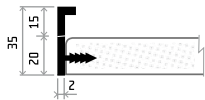
Handle material:
material: aluminium | surface: aluminium
w x h (mm): 221 x 47

E6



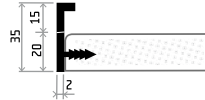
Handle material:
material: aluminium | surface: aluminium
w x h (mm): 421 x 47

E20



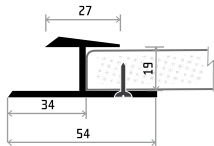
Handle material:
material: aluminium | surface: brushed stainless steel

E21



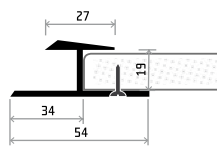
Handle material:
material: aluminium | surface: black stainless steel

E31



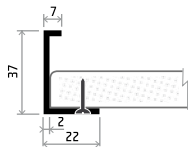
Handle material:
material: aluminium | surface: brushed aluminium
length cut per requirements

E32



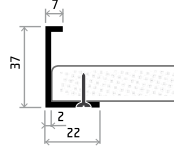
Handle material:
material: aluminium | surface: brushed stainless steel
length cut per requirements

E33



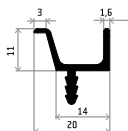
Handle material:
material: aluminium | surface: brushed aluminium
length cut per requirements

E34



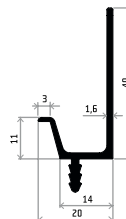
Handle material:
material: aluminium | surface: brushed stainless steel
length cut per requirements

E37



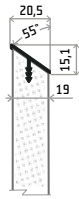
Handle material:
material: aluminium | surface: satin nickel
length cut per requirements

E38



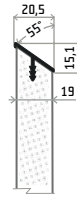
Handle material:
material: aluminium | surface: satin nickel
length cut per requirements

E39



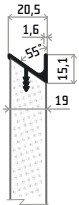
Handle material:
material: aluminium | surface: anodized aluminium
length cut per requirements

E40



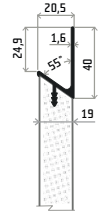
Handle material:
material: aluminium | surface: satin nickel
length cut per requirements

E41



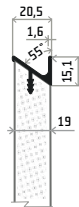
Handle material:
material: aluminium | surface: anodized aluminium
length cut per requirements

E42



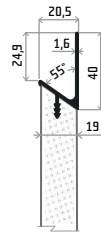
Handle material:
material: aluminium | surface: anodized aluminium
length cut per requirements

E43



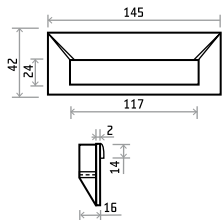
Handle material:
material: aluminium | surface: satin nickel
length cut per requirements

E44



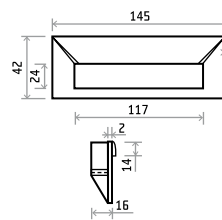
Handle material:
material: aluminium | surface: satin nickel
length cut per requirements

U4



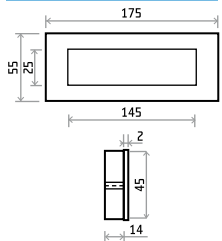
Handle material:
material: zinc alloy | surface: RAL 9006
w x h (mm): 145 x 42

U5



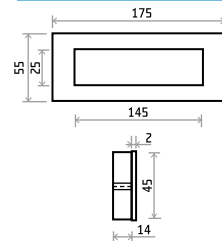
Handle material:
material: zinc alloy | surface: satin nickel
w x h (mm): 145 x 42

U6



Handle material:
U6 material: zinc alloy | surface: sanded aluminium
w x h (mm): 175 x 55

U7



Handle material:
U7 material: zinc alloy | surface: stainless steel
w x h (mm): 175 x 55

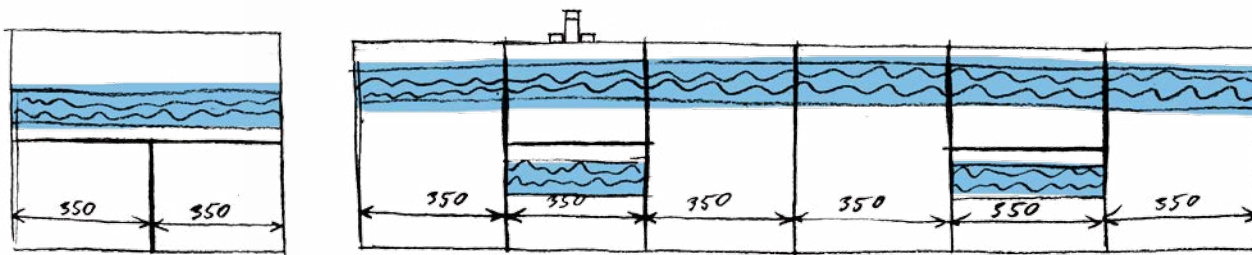
Instruction for maintenance @ note

ORDERING

When ordering milling shapes of T.acrylic doors, it is absolutely necessary to attach the unit assembly drawing including exact dimensions so that the order may be technologically ready for manufacture.

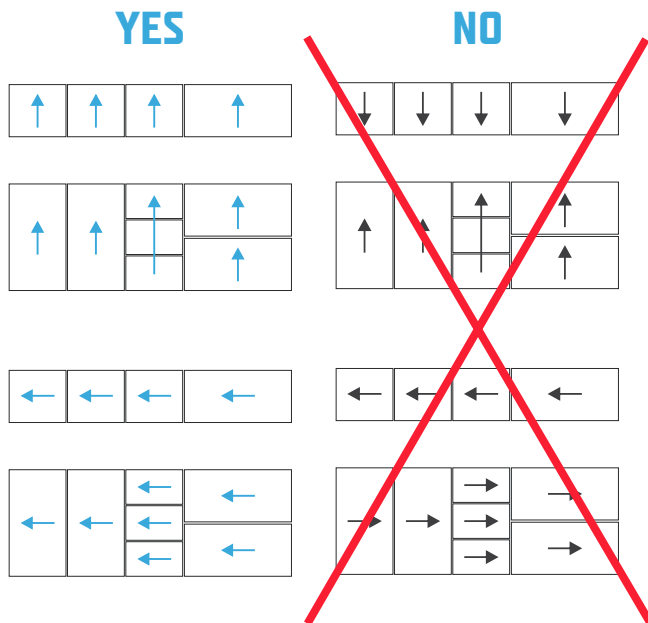
COLOUR

During the milling of a decorative motif (shape), the upper acrylic layer is removed. It has to be taken into account that the difference between the original colour and the milled motif may vary from higher contrast through a slight contrast to the contrast being almost invisible.



DIRECTION OF GROWTH RINGS

The direction of growth rings that needs to be observed is marked with arrows on the protective foils of metallic decors T.ACRYLIC A08, A15, A25, A41 and A42, A571, AMK. Failing to observe the direction may result in different gloss of the unit doors.



MAINTENANCE INSTRUCTIONS FOR T.ACRYLIC PRODUCTS (GLOSS AND MATTE)

Recommended care after installation: After all elements have been assembled, remove (provided that the surrounding area is clean and free of dust) the protective foil of the T.acrylic product. Immediately after the protective foil removal, the surface is scratch sensitive. In order to improve scratch resistance, apply the multifunctional PRONTO anti-static and anti-dust spray on the furniture; spray the entire door surface with PRONTO and gently spread it with a soft seamless cloth made from 100% cotton. The anti-static PRONTO spray penetrates the pores in T.acrylic and completely seals them. Afterwards, it is recommended to leave the material to mature 14 days - cleaning, polishing etc. of the door is not recommended within this period.

Subsequent care and cleaning of the surface: Use the multifunctional PRONTO anti-static and anti-dust spray for cleaning and always a soft seamless cloth made from 100% cotton. Never use any abrasives for maintenance (i.e. rough, coarse, grating substances which are based on sand, powder or other abradant). Use exclusively soft cloth made from 100% cotton. Beware of cheaper kitchen towels, the hems of which are stitched with synthetic thread that may scratch the surface. Use a solution of water and detergent to remove rough dried dirt. After the rough dirt removal, the surface needs to be again treated with anti-static PRONTO spray and 100% soft cotton fabric. Always proceed gently.

Warning: Avoid increased mechanical stress, specially scratching and wiping the surface with items having sharp or abrasive surface (do not use paper towels and napkins, brushes, scrapers, steel wool etc.). All glossy areas should be cleaned using alcohol-free products. The material surface finish may be also damaged by solvents reacting with acrylates (organic solvents such as: benzene, toluene, acetone etc.).

Common mechanical surface damage can be repaired using the provided repair kit.

Note: T.acrylic material is not suitable for table tops manufacture

Materials used, certification

- the core material is 16 mm thick particleboard
- front side: 1.4 mm thick high gloss acrylic layer – Unicolor, Metallic, Fantasy. The front side is, moreover, covered with protective foil
- back side: 1.2 mm thick Polystyrene – in the colour of the front surface (total thickness of one-side coated gloss acrylic board: 18.6 mm)
- sagging tolerance of acrylic materials is 4 mm/lm
- our standard offer is ABS furniture edges identical with the decor of the given front surface, or 3D edges for selected decors
- we advise against using PVC edges
- minimum format size: 100 mm x 100 mm
- maximum format size: 3,000 mm x 1,270 mm
- possibility of ordering a whole acrylic board: 3,740 mm x 1,270 mm
- the material is designed for food processing environments
- the material does not change with time and maintains all its gloss or colour properties
- the material has high UV light and moisture resistance
- specific properties of T.acrylic furniture doors are certified, namely for UV light, aging and moisture resistance.

Certificates issued by the Timber Institute (Výzkumný dřevařský ústav)

- Scratch resistance number: 2422-5/13
- Light resistance number: 2422-6/13
- Water resistance of edges number: 2422-7/13
- Resistance to sudden climatic change (frost) number: 2422-8/13
- Impact resistance number: 2422-9/13
- Resistance to cold liquids number: 2422-10/13

Use and instructions:

- furniture front surfaces in flats, houses and commercial premises (furniture doors, panelling, built-in cabinets);
- suitable for the T.overflow decorative print application – the high T.acrylic gloss and perfect T.overflow colours create a great effect together;
- the material can be further processed by cutting, drilling and milling e.g. for flush pull handles installation;
- the material surface heat resistance was determined by the manufacturer to be more than 150°C;
- the edge glue joint heat resistance is 80 to 90 °C;
- avoid exposure to direct fire (gas-fired appliances – panelling of walls between upper and lower cabinet units);
- in case of hot air and other heat sources provide the adjoining furniture parts with shielding stainless steel strips from our offer or keep minimum 20 mm distance from heat sources.

Warning: the supplied products are not suitable for outside use

The standard guarantee terms and conditions and time-limits do not apply to products, from which the Trachea hologram – proof of origin – was removed.



Three- and five-part T.segment doors are unique products on our market. We were inspired by the classic frame and panel doors from massive wood. Thanks to modern materials, top technologies and our expertise as the biggest cabinet door manufacturer in Czech Republic, we managed to eliminate the shortcomings of the previous model and created a product combining excellent utility properties and time-tested design with a tinge of the fashionable retro look. The range of constructional materials used (LTD, edges, glass) allow large variations of T.segment products.



Edge

ABS edges are made from a strong and resistant polymer. Thanks to gluing with PUR adhesives, the joints are characterized by high moisture and heat resistance and by the so-called invisible joint – almost invisible transition between the panel and edge.

Panel

The door inside panel may be made from a 18 mm or 10 mm thick LPB or from glass.

Frame

The door frame is made from a 18 mm thick LPB and provided with a 1 mm thick ABS edge. The standard frame width is 80 mm. Specific weight of a standard 18 mm board is 12.1 kg/m².



Door 3D 18/18 mm



Door 3D 18/glass



contrasting edges



Door 5D 18/glass



Door 5D 18/10 mm



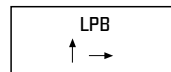
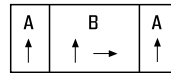
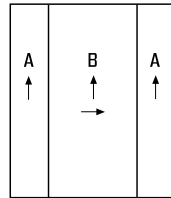


 T.segment &  T.komplet

multi-part doors



T.segment three-part doors (3D)



3D 18/18	panel A	panel B	edges
decor	H3332 oak nebraska grey direction indicated by arrows	H3332 oak nebraska grey direction indicated by arrows	according to panel A standard
thickness	18 mm	18 mm	1.0 mm
doors - width / height	min. 260 x 120 mm / max. 1,196 x 2,050 mm		
drawers - width / height	min. 260 x 120 mm / max. 1,196 x 2,050 mm		

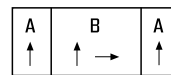
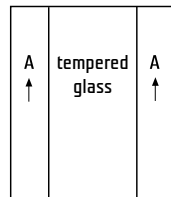
VERSION:

A - LPB thickness 18 mm as per your choice

B - LPB thickness 18 mm décor according to panel A (different orientation is possible)

For drawer heights:

100 - 119 mm square-edged LPB parts can be ordered



3D 18/glass	panel A	panel B	edges
decor	H1250 navarra ash direction indicated by arrows	glass M042-K max. extent 800 x 1400 mm	according to panel A standard
thickness	18 mm	6 mm	1.0 mm
doors - width / height	min. 260 x 140 mm / max. 600 x 750 mm		
drawers - width / height	min. 260 x 140 mm / max. 600 x 750 mm		

VERSION:

A - LPB thickness 18 mm as per your choice

For drawe heights:

120 - 139 mm or solid 3D 18/18 doors can be ordered
for dimensions exceeding 600 x 750

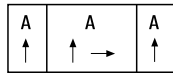
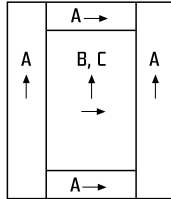
For drawer heights:

100 - 119 mm square-edged LPB parts can be ordered

Note:

Version 3D 18 / glass is currently available in the given dimensions; 4 mm thick tempered glass including decorative glass; orders of these products will be delivered within 21 calendar days.

T.segment five-part doors (5D)



5D 18/10	A	panel B, C	edges
decor	H1250 navarra ash direction indicated by arrows	H1250 navarra ash direction indicated by arrows	according to panel A standard
thickness	18 mm	10 mm	1,0 mm
doors - width / height	min. 260 x 170 mm / max. 1,196 x 1,996 mm		
drawers - width / height	min. 260 x 170 mm / max. 1,196 x 1,996 mm		

VERSION:

A - LPB thickness 18 mm as per your choice

B - LPB thickness 10 mm as per your choice

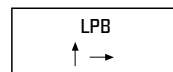
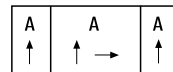
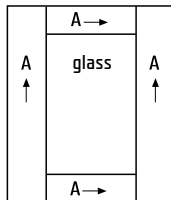
C - LPB thickness 10 mm UNI color

For drawer heights:

120 - 169 mm solid 3D 18/18 doors can be ordered

For drawer heights:

100 - 119 mm square-edged LPB parts can be ordered



5D 18/glass	panel A	panel B	edges
decor	H1250 navarra ash direction indicated by arrows	glass M042	according to panel A standard
thickness	18 mm	4 mm	1.0 mm
doors - width / height	min. 260 x 260 mm / max. 1,196 x 1,996 mm		
drawers - width / height	min. 260 x 260 mm / max. 1,196 x 1,996 mm		

VERSION:

A - LPB thickness 18 mm as per your choice

For drawer heights:

120 - 259 mm solid 3D 18/18 doors can be ordered

170 - 259 mm solid 5D 18/10 doors can be ordered

For drawer heights:

100 - 119 mm square-edged LPB parts can be ordered

T.komplet & T.segment

Laminated particle boards (LPB) represent a particularly favoured material for furniture manufacture. T.komplet products are edged by a state-of-the-art technology using polyurethane adhesives. Thanks this procedure they are much more heat and moisture resistant and display the so-called invisible joint – an almost invisible transition line between the board and edging. T.komplet products are offered in 34 versions: from wood decors to uni-colors. **Edged T.komplet elements form the basis for the manufacture of multi-part T.segment doors – the decors offered are therefore identical for both products.**



H1145 oak natural
bardolino



H1180 oak natural
halifax



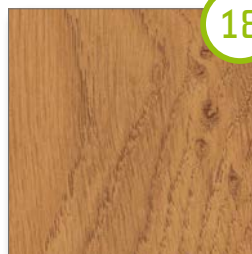
H1181 oak tobacco
halifax



H1250 navarra ash



H1277 lakeland acacia
light



H1381 winchester oak



H1478 avola brown



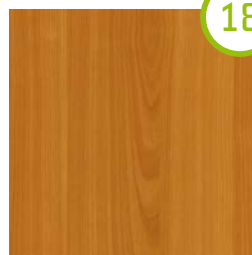
H1486 jackson pine



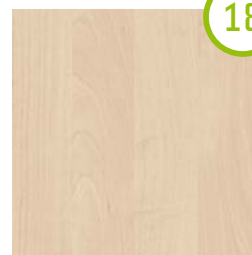
H1518 natural beech



H1555 wenge



H1706 cherry



1715 BS snowy birch



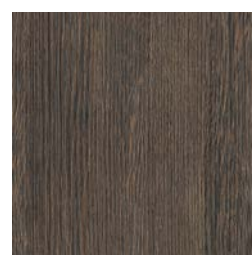
H3005 zebrano beige
gris



H3006 zebrano
sand



H3025 macassar



H3058 wenge mali



H3078 hacienda white



H3081 hacienda black



H3128 natural merano



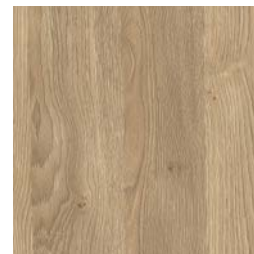
H3306 chateau oak



H3309 oak gladstone sand



H3325 oak gladstone tobacco



H3326 oak grey-beige



18

H3331 oak nebraska natural

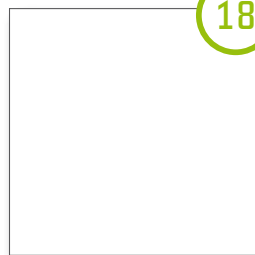


18

H3332 oak nebraska grey

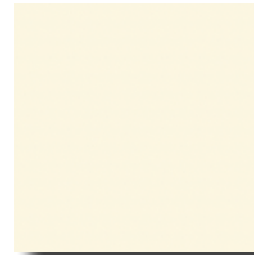


H3734 dijon walnut



18

113 PE white



U104 alabaster

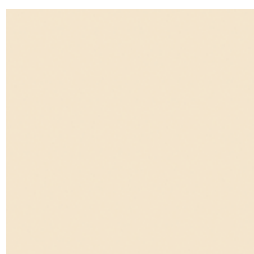


18

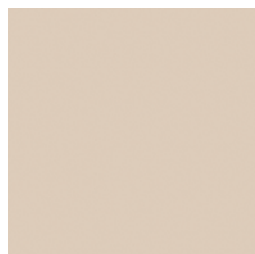
U107 velvet yellow



U108 vanilla



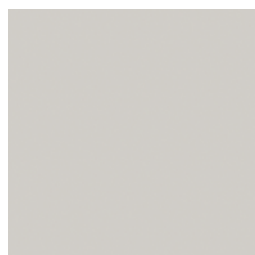
U113 cotton



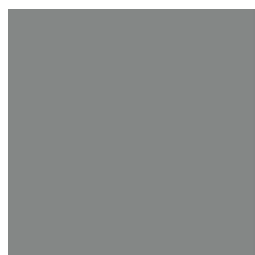
U156 sand



U311 burgundy



U708 light grey



U732 dust grey

18

Note:

Decors marked with this icon are available only in the 18 mm thick version. All other decors are offered in both 18 and 10 mm thick versions. Availability of a specific decor in 10 mm thick version needs to be checked by inquiry!



T.segment versions

T.segment doors may be manufactured in a three-part [3D] or five-part [5D] version. In both cases, sophisticated manufacturing equipment is used. The manufacturing facilities, innovative construction and expertise of employees guarantee not only the product accuracy, but also its utility and aesthetic properties.

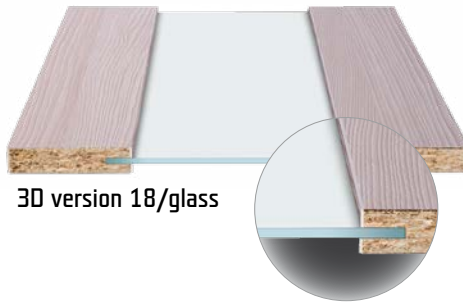


3D version 18/18



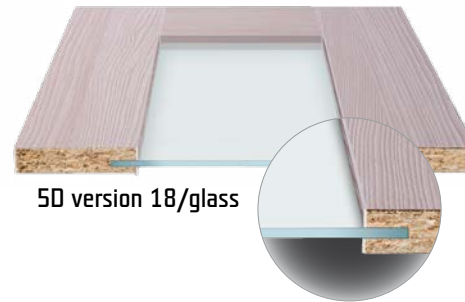
5D version 18/10

18 mm or 10 mm thick solid door panels are inserted in the frame using a method that guarantees high product resistance and stability.



3D version 18/glass

detail BS



5D version 18/glass

detail BS

Contrasting edges T.segment

Segmented doors are standardly provided with an edge having the same colour as the frame. But why not adorn dark doors with a light circumference or why not frame the wood decor with a uni colour? Contrasting edges and variable panelling offer new designing possibilities. Moreover, gluing with PUR adhesives with the so-called invisible joint guarantees exceptional resistance and perfect appearance of the product.



3D	frame 18 mm LTD U708
	panel 18 mm LTD U708
	edge 1 mm HU17860



3D	frame 18 mm LTD H1521
	panel 18 mm LTD H1555
	edge 1 mm HD281555



3D	frame 18 mm LTD H3081
	panel 18 mm LTD H3081
	edge 1 mm HU11107



5D	frame 18 mm LTD H1277
	panel 10 mm LTD H1277
	edge 1 mm HU13311



5D	frame 18 mm LTD H1381
	panel 10 mm LTD U108
	edge 1 mm HU12514

LPB boards provided with ABS edge represents a classical and widely used furniture product. It can be used for the manufacture of carcasses, shelves and – ultimately – also furniture doors. The advantage of the T.komplet product is its quality as LPB boards from leading European manufacturers and, especially, edge gluing technology are used for their manufacture. The Trachea gluing equipment uses PUR adhesives. Edges made using this technology are much more moisture and heat resistant and are, therefore, suitable also for kitchens and bathrooms. And, last but not least, the aesthetic aspect is important: the edge joint is invisible.

Note:

Edges glued with PUR adhesives are almost invisible, they is practically comparable with the more costly laser gluing.



T.segment and T. komplet products maintenance instructions

T.segment doors are made from interior-use particle board coated with melamine resin. This material does not require special care; the surfaces are easy to clean. It applies to smooth, matte and structured decors.

Light soiling (fresh):

The surface can be cleaned with paper towels, soft clean textile towels (both dry, and wet) or soft sponge. Smudging appears on the surface most often after cleaning it with organic solvents mixed with cold water and also with towels or chamois leather that have been used several times. In order to perfectly clean the surface without smudging, we recommend wiping the surface with warm water and then drying it with generally available paper or micro fiber towels.

Heavier soiling:

We recommend using hot water, clean seamless cloth or micro fiber towel, sponge or soft brush. Common household cleaning products or liquid soap can also be used (both abrasive free). Afterwards, wipe with wet cloth and remove all cleaning product remnants from the surface, which prevents smudging, and finally dry with absorbent textile or paper towel.

Cleaning products that should never be used:

- abrasive or grating products (abrasive powder, rough cleaning sponges, steel wool)
- polishing products, furniture cleaning products, bleaching products
- cleaning products containing strong acids and strong acid salts
- water steam cleaner

Instruction for care and maintenance of matte surfaces (such as the ST9 surface):
(furthermore: LTD1277, LTD3734, LTD1000, LT0U107, LT0U156, LTD3306)

Usual stains can be removed without problems. It is, however, important to avoid cleaning with sharp cleaning products /powders, steel wool, polishing products, washing products, furniture cleaning products, bleaching products, cleaning products containing strong acids, as these products, similarly as too rough towels or sponges, create shiny spots on the surface, which indicate irreparable surface damage. Grease stains should also be removed as soon as possible (latest within 48 hours).

Instructions for care and maintenance of deep surfaces (such as ST22 or ST36):

(furthermore: LTD3006, LTD1478, LTD3005, LTD3058, LTD3078, LTD3081, LTD1486, LTD1250, LTD3344)

These surfaces are more resistant and less sensitive to mechanical or chemical damage. Nevertheless, a certain cleaning procedure has to be also observed. This surface must be cleaned in the direction of the surface structure. Otherwise, all other instructions given in the preceding paragraphs may be applied depending on the degree of soiling.

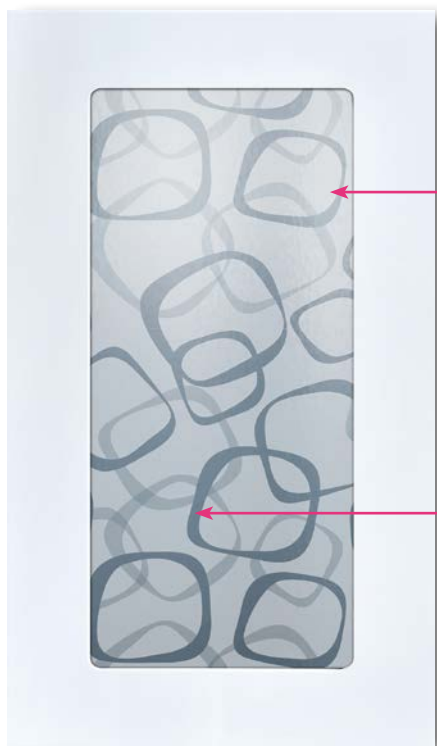
Warning:

Individual parts of the multi-part doors are joined into a solid panel by structural binding members. Due to using the structural binding members, the glued edge is milled. Consequently, moisture resistance is reduced! Therefore, avoid cleaning the doors with very wet towels and leaking of liquids into the joints. LTD surfaces can be cleaned according to instructions given above.

If the instructions for care and maintenance are not observed, damaged goods claims will not be admitted!

The standard guarantee terms and conditions do not apply to products, from which the Trachea hologram – proof of origin – was removed.



Interior glass may have a number of functions and forms. Our offer contains a unique T.cristal decorative line - surface treated flat interior glass. It can be finished either by all-surface spray painting, partial T.overside decorative technology printing or by combination of both techniques. Due to this technology we are able to offer original interior decorative elements suitable both for home, and public or commercial spaces.

**Tempered glass**

High-quality 4 mm thick tempered float glass.

Decorative print

Abstract motif 4008 Retro from Trachea's standard offer.


T.CristalColor
T.CristalMotive
T.CristalDecor
Decorative glass panels
Glass panels



 T.cristal

interior glass



T.CristalColor

T.CristalColor varnished coloured glass

All-surface spray painted flat glass with use of high-quality UV resistant paints. The standard colour scale contains twenty shades based on RAL colour standard, other shades can be prepared based on individual arrangement.

1003	2004	3020	3004	5001
4005	4006	5014	6027	6019
9017	7031	7044	7035	9016
8028	7006	1019	1014	1013



Note:

Treachea colour codes are based on the RAL colour standard. The colours displayed are of illustrative nature only.

No glass is absolutely transparent and therefore, slight colour variations may occur after the paint application, which can be visible especially with lighter shades.

T.CristalMotive transparent decorative glass

Transparent glass with local T.overface® application.



T.CristalDecor varnished decorative glass

Glass printed with any design motif – using the decorative T.overface® print and its full-surface combination with T.CristalColor spray painting.



As regards bitmap graphics (e.g. photographs), we recommend consulting the input material with our graphical design department.
Maximum glass dimensions are: 3,200 x 800 mm, individually 1,600 mm.

Overview of glass panels



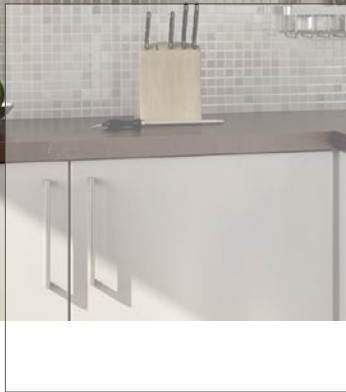
Glass C504+[K] 4 mm
Imagin Crepi 504



Glass K566+[K] 4 mm
Imagin Cathedral Klein 566



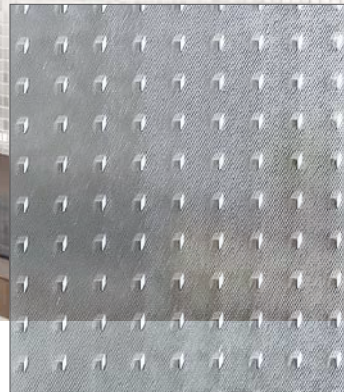
Glass K572+[K] 4 mm
Imagin Kura 572



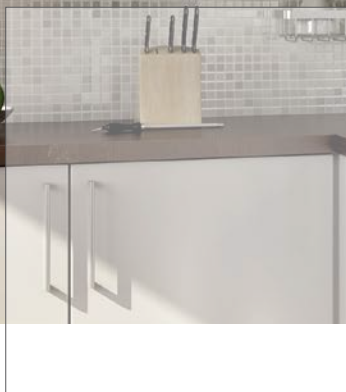
Glass S031 6,4 mm
Stratobel 33.1 bezp. vrstv.



Glass S032 6,4 mm
Stratobel 33.1 bezp. vrstv.
(Planibel matt with milk foil)



Glass M092+[K] 4 mm
Imagin Mastercare 092



Glass P001+[K] 4 mm
Glass P601+[K] 6 mm
Planibel Clear (Float)

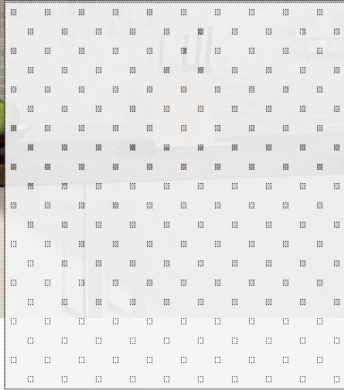


Glass M042+[K] 4 mm
Glass M642+[K] 6 mm
Matelux Clear



Glass M044+[K] 4 mm
Glass M644+[K] 6 mm
Matelux Blue

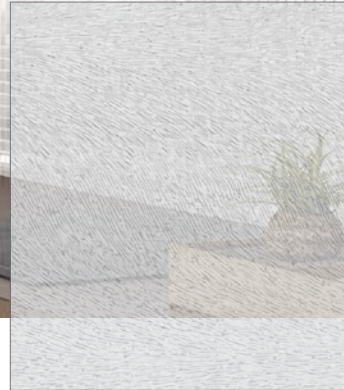
Overview of glass panels



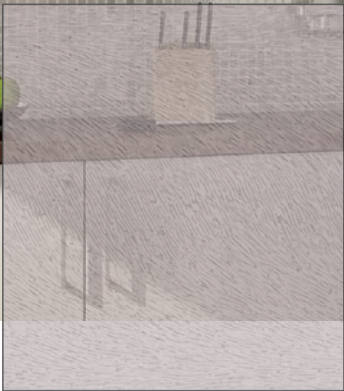
Glass L262 4 mm
Lacomat Pavée



Glass P020+(K) 4 mm
Planibel Bronz



Glass H570 4 mm
Imagin Chinchilla 570



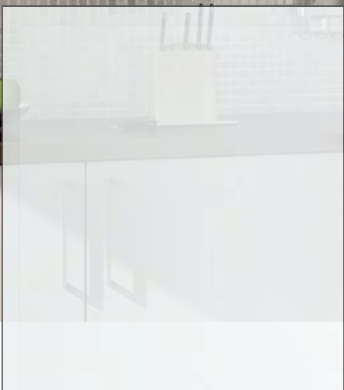
Glass H570B 4 mm
Imagin Chinchilla Bronz 570



Glass K597 4 mm
Imagin Krizet 597



Glass K572B 4 mm
Imagin Kura Bronz 572



Glass L061 4 mm
Lacomat Classic



Glass P005+(K) 4 mm
Glass P605+(K) 6 mm
Planibel Clearvision 4 or 6 mm

Note:

The letter (K) stands for tempered glass.
When ordering tempered versions, specify the panels, for example,
as follows: C504K.

Decorative glass panels

The T.overface® technology allows the application of any design motif on glass. This applies to all our door types. Our pilot line includes twelve motifs which can be easily adapted to any product dimensions. The decorative panels are suitable also for doors finished with any of the three additional patina decors.



7001 celtic



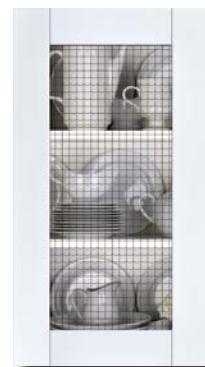
7007 wave



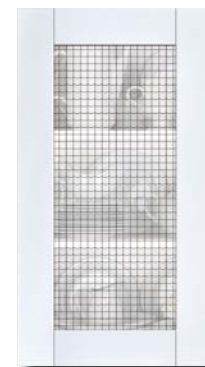
7008 retro



7009 01 art deco



7010 01 wire



7010 02 wire



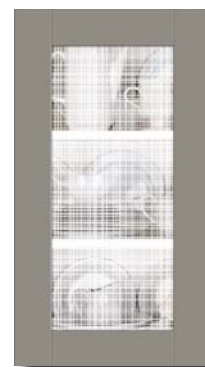
7011 01 koso



7011 02 koso



7011 03 koso



7012 01 storea



7021 01 grill



7021 02 grill

Instructions for maintenance T.cristal

Cleaning recommendation:

The surface should not be cleaned earlier than 4 weeks after its manufacture! Afterwards, it can be cleaned with warm water and soft cloth. Use usual glass and window cleaning products (such as Clin) for the cleaning. The use of special car cleaning cloths soaked in a cleaning solution also proved effective.

Warning:

Whichever cleaning product you use, make sure that they do not contain aromatic hydrocarbons, esters, ketons, halogenated hydrocarbons or alcohol in concentration above 25%. We also advise against the use of vinegar based detergents. The products should not be abrasive (rough, grating, coarse) and should always be mixed with warm water.



**EXTRA
&
DELUXE**



T.overface® is a technology allowing the application of any decorative motif to cabinet doors. It can be, used also for fitted wardrobe doors, furniture carcasses and other flat surfaces. For more information on glass printing using this technology, go to the T.Cristal section.

We have our own graphical studio and abundant database of motifs which are provided to customers free of charge.



T.overface® print - vector motif

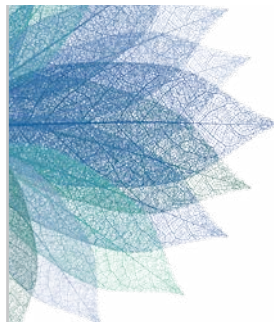
Vector motif designs are ideal for printing. Thanks to the vector map, they can be arbitrarily enlarged, reduced, deformed, coloured... simply customized.

T.overface® print - bit map motif

Bit map motifs – such as photographs – are very attractive, however, they have certain limitation. The limitation consists in resolution that allows using the motif up to a certain size only. When using bit map motifs, their suitability and capacity for printing needs to be consulted with our graphical studio.



Natural motifs



Abstract motifs



Wallpaper motifs



Special motifs



Motifs for kids





 T.Overface

decorative printing



T.overface natural motifs



2005 japan sakura

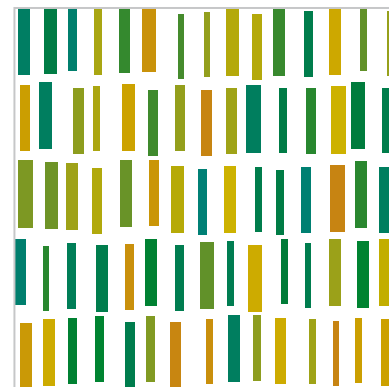


2013 botanicus

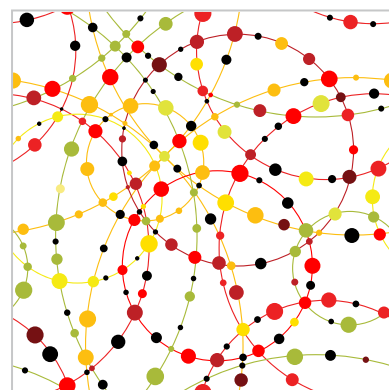


2016 tulip

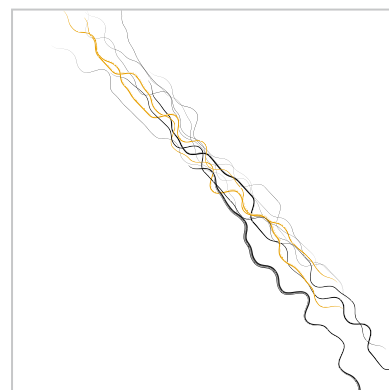




3009 stripes



3015 pearls

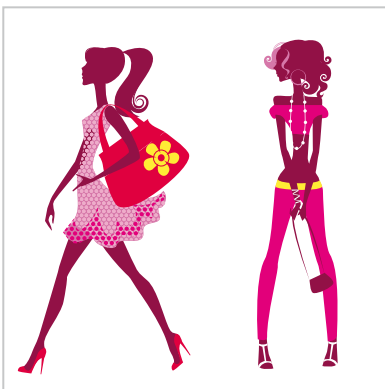


3017 fibra

T.overface motifs for kids



1004 kosmos



1005 girls

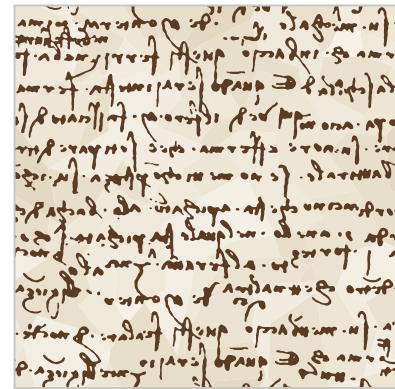


1010 owls





5001 comics



5004 littera

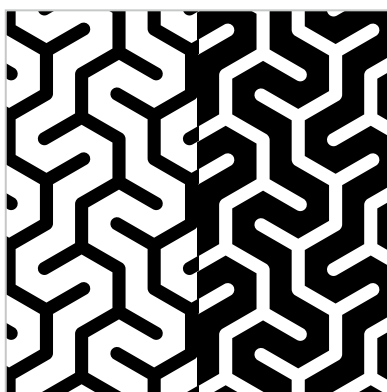


5007 tickets

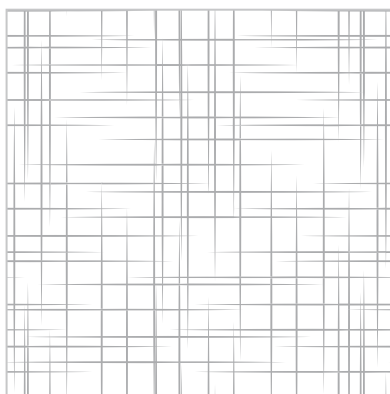
T.overface wallpaper motifs



4002 leaves



4005 brain 01 02



4010 formica 01



Cleaning recommendation for procuts with T.overface print

Cleaning recommendation: The surface should not be cleaned earlier than 4 weeks after its manufacture! Afterwards, it can be cleaned with warm water and soft cloth. The use of special car cleaning cloths soaked in a cleaning solution also proved effective (e.g.: Sonax Clean and Drive).

Warning: Whichever cleaning product you use, make sure that they do not contain aromatic hydrocarbons, esters, ketons, halogenated hydrocarbons or alcohol in concentration above 25%. We also advise against the use of vinegar based detergents. The products should not be abrasive (rough, grating, coarse) and should always be mixed with warm water.



Machine drilling of holes

Our modern drilling centre will prepare not only the fitting plate basic hole, but also all openings for wood screws or sockets, exactly according to the **Blum, Hettich, Trachea** and **Strong** drilling schemes. The advantage of this service is exact machining, considerable savings of time and costs of assembly, elimination of error risk and namely damage of the door during handling. This service can be ordered in the easiest possible way - in Trachea OS.

We recommend machine drilling of holes for hinges especially with door surfaces more prone to mechanical damage (scratching), such as T.classic gloss and matte, T.lacq and T.acrylic!



T001



B001



H004

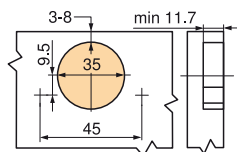


B002



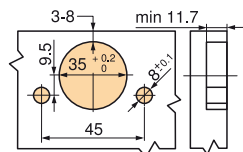
H007

DRILLING SCHEMES **blum**



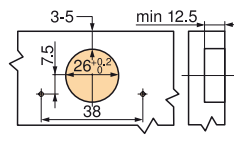
B001

Ø 35 mm + wood screw



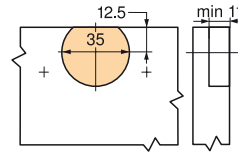
B002

Ø 35 mm + drilling Ø 8 mm



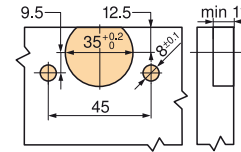
B003

Ø 26 mm + wood screw



B004

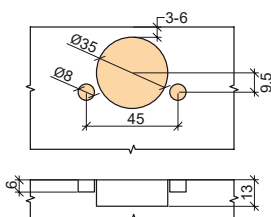
Ø 35 mm + wood screw
(for folded doors)



B005

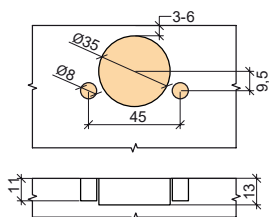
Ø 35 mm + drilling Ø 8 mm
(for folded doors)

DRILLING SCHEMES **Hettich**



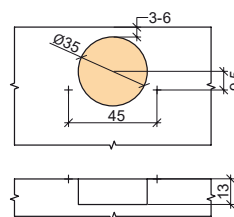
H001

Ø 35 mm
(TB45, TB55)



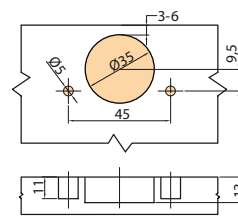
H002

Ø 35 mm
(TB43, TB53, TB54, TB58)



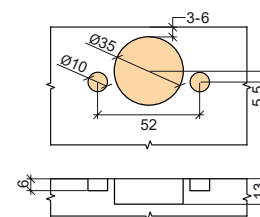
H003

Ø 35 mm
(TB42, TB52)



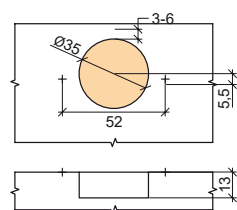
H004

Ø 35 mm
(TB56)



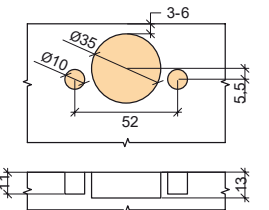
H005

Ø 35 mm (TH45, THS45,
THS55)



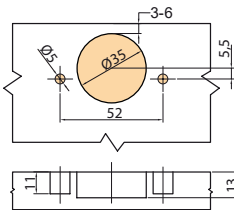
H006

Ø 35 mm (TH22, TH42,
TH52)



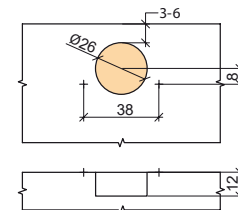
H007

Ø 35 mm (TH43, TH44,
TH48, TH53, TH54, TH58)



H008

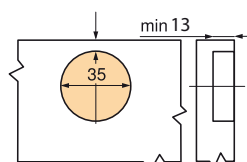
Ø 35 mm (TH46, TH56)



H009

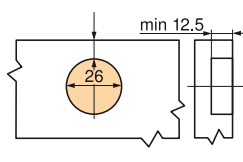
Ø 26 mm (TH42/S)

DRILLING SCHEMES **Trachea**



T001

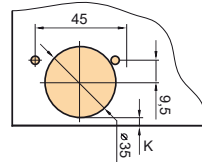
primary drilling Ø 35 mm



T002

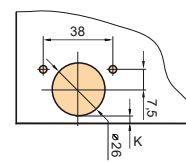
primary drilling Ø 26 mm

DRILLING SCHEMES **STRONG**



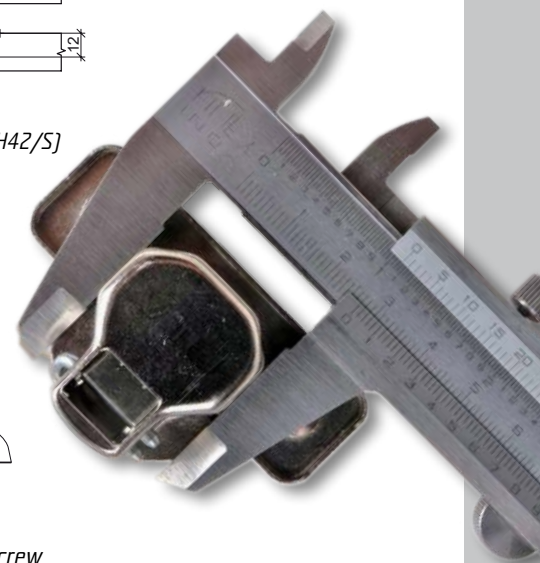
S001

Ø 35 mm + wood screw



S002

Ø 26 mm + wood screw



PROTECTIVE DOOR FOILS AGAINST EXCESSIVE HEAT EXPOSURE

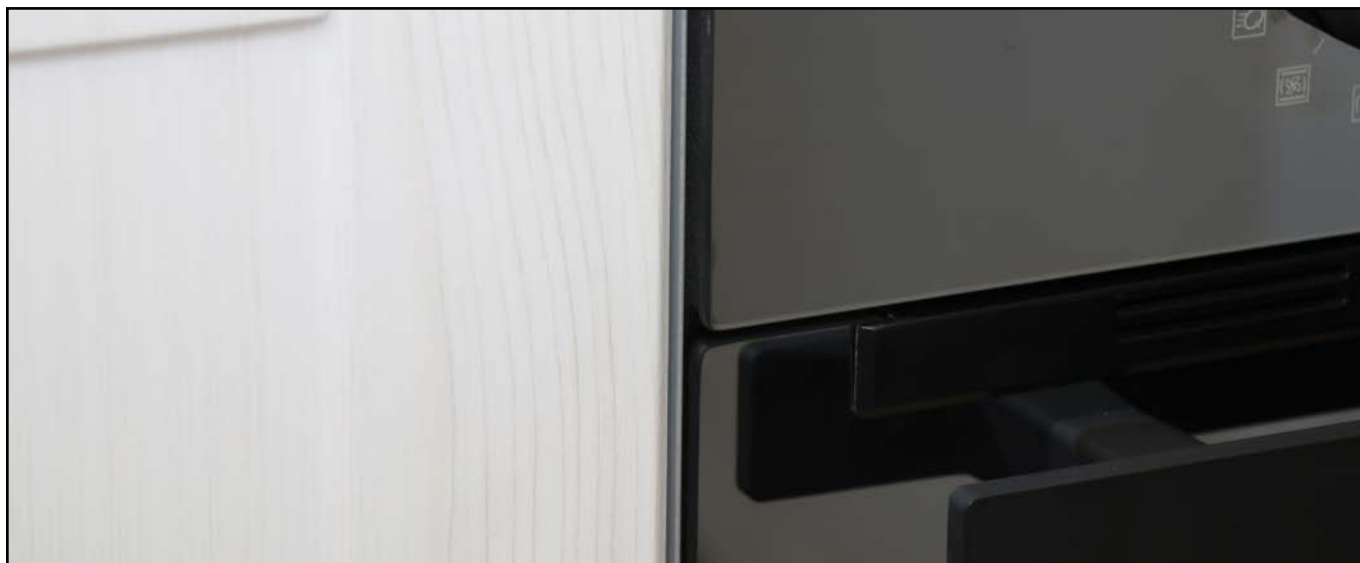
T.classic doors have seven-year guarantee for hidden defects. Such defects include delamination, i.e. the foil peels off the carrier board. The statistics show that 95% of delamination cases are not caused by product defect, but by improper assembly. This heat issue can be solved by installing a simple aid – protective heat shield.

The critical spot where the door excessive heat exposure may occur are built-in ovens. In addition to creating safety distance between the cooker and the door, we recommend installing two special metallic mouldings – heat protection shields - inside the carcass. Despite this precaution being neither time-consuming, nor costly, it is absolutely effective.

The heat shield is primarily for T.classic foil covered doors, however, it can, of course, be used also for other products, such as T.lacq, T.acrylic or T.segment.



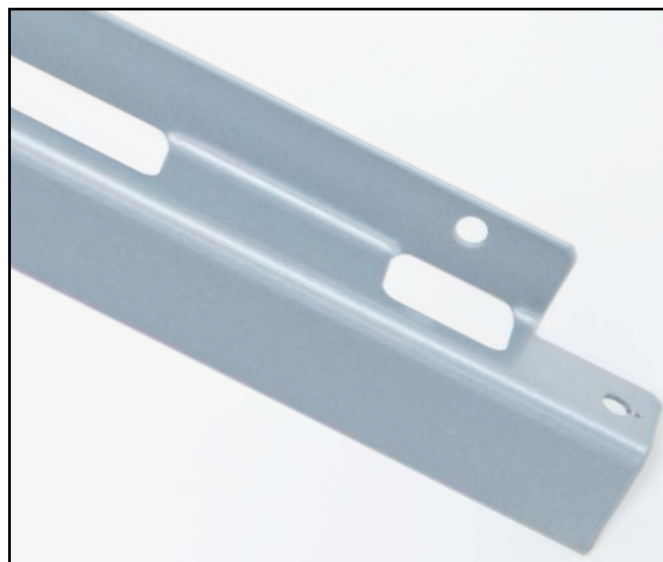
Space for oven with installed heat shield.



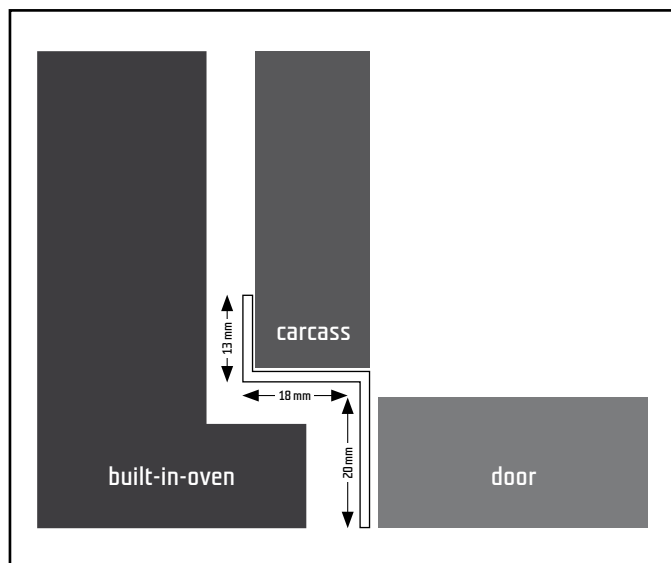
Detailed of the mounted oven – the shield is practically invisible



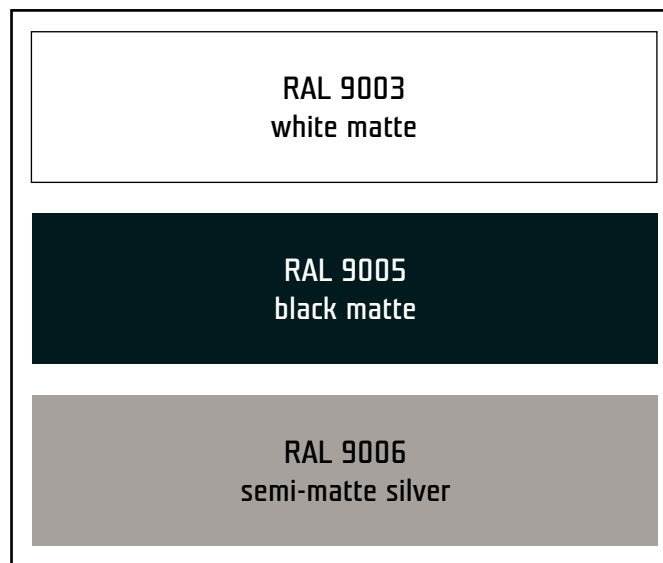
Complete shield kit - mouldings and wood screws



Detail of the metallic moulded skirtings



Assembly scheme and shield dimensions




Heat shield colour variants





 T.classic

 T.lacq

 T.acrylic

 T.segment

 T.cristal

 T.overface



T.acrylic doors represent a combination of first-rate materials and state-of-the-art technologies.

Edges glued with resistant PUR adhesive contribute to exceptional quality of T.acrylic doors and therefore we can offer extended five-year guarantee for hidden defects of T.acrylic doors.



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+420 573 502 111 | obchod@trachea.cz
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